





We are honored to have this opportunity to share with you a little bit of our history, as well as some information about the quality and craftsmanship we build into our products every day.

L.J. Smith's heritage of American craftsmanship reaches far back in time. It all began in 1885, when a gentleman, by the name of L.J. Smith, began making staircases and the stair parts for each in Pittsburgh, Pennsylvania. In 1911, he moved his family to Conotton, Ohio, to continue the stairway business as "L.J. Smith and Son." L.J. Smith and his son, along with seven other craftsmen, were very busy keeping up with the demand for Sanitett their meticulously crafted circular stairways that were going into large homes throughout the south.

Following the death of L.J. Smith, in 1942, the company continued to thrive under the leadership of his son until, in 1977, the Smith family sold the business.

The following decade offered tremendous growth opportunities for the company. The rising demand for our circular stairways and stair parts lead to the construction of a new and much larger manufacturing facility located near Bowerston, Ohio, in 1989.

The new facility was utilized for the manufacturing of stair parts, while the original structure was renovated to accommodate the custom stair division of L.J. Smith, Inc.

> In 1991, we acquired Morgan Stairways, a major competitor in the eastern U.S. This brought us excellent employees, new ideas, and an entirely new group of customers.

The autumn of 1992 brought yet another opportunity with the purchase of Challis Stairways, Inc.-an innovative competitor located in Utah. This acquisition brought some unique products to add to our offering and provided a strategic location from which we could better service our western customers.

In 1993, we purchased a Texas stair company-Woodsmiths Design & Manufacturing. This company manufactured stair parts & custom stairways, and was well known for their advanced manufacturing technologies and unique ideas. This acquisition also provided us with another facility

L.J. Smith's Time line of Innovations.

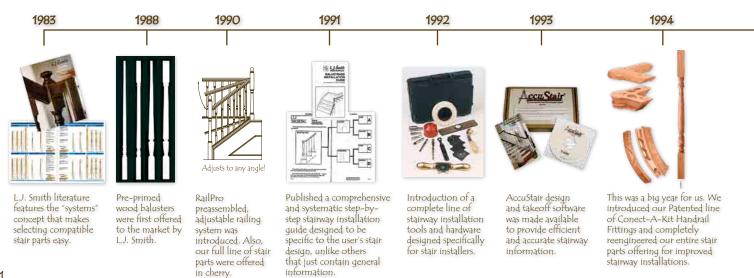


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through which we could better service our customers.

Since 1993, we have made other acquisitions and established other facilities throughout the country so that we're able to meet the needs of our valued customers.

Today, L.J. Smith is one of the largest stair parts manufacturing companies in the country. Our

continued growth over the past several decades is clearly a result of our leadership role in developing and taking to market new and innovative products & techniques. We have patents or patents pending on nearly two dozen products and processes.



The time line below illustrates the many unique ideas that we've developed into products or marketing tools. Many of these creations were designed to provide stair installers with alternative methods for building stronger stairways. Others were developed to broaden our product offering, providing unlimited design possibilities for any stairway.

Now, look to the pages ahead and see all the care and effort that we take to make the finest quality stairway components, then explore the beautiful choices of style, limited only by your imagination.....

beginning to over the

post stairways.

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recessed panels designed to match the

homes

millwork theme in many

installation tools, this tool

was designed to make stair

installations much quicker.

stair installers.



L.J. Smith products are defined by their unique design-providing uncompromised durability and good looks. The exclusive features of our designs result in unsurpassed strength and the benefits are simply endless. We just can't say enough about our first-rate innovations, so allow us to show you.....

Conect-A-Kit® Handrail Fittings — L.J. Smith designed and patented these very versatile handrail fittings for several reasons: First, we knew there had to be a better and stronger method for securing

handrail fittings to the handrail and to the newel posts. We wanted a system that

Conect-A-Kit[®] Fittings





Fittings are bolted to the newel posts for a more secure stair system



stronger connections



The completed assembly reveals no holes, putty or plugs to mar the beauty of the stairway because all of the installation hardware is concealed.







traditional fittings speaks for itself!!

would produce a stronger overall railing system. Secondly, we wanted

the hardware used to install and assemble them to be totally concealed after installation. This would eliminate the unsightly nail holes, bolt holes, putty or plugs that traditional handrail fittings reveal.

The end result is a group of handrail fittings we call Conect-A-Kit^{*}. The use of lag bolts for assembly, rather than clamp nails and finish nails, maker the untire baluets to makes the entire balustrade much sturdier. This unique design also conceals every bit of the installation hardware.

Mission Accomplished!

See pages 84-88 for our complete line of Conect-A-Kit® fittings.

> Our Balusters are Screwed down to the treads

Our Balusters — If you're intrigued by what you just read about our handrail fittings, read on... As with the handrail fittings, we knew there must be a better and

stronger way to secure balusters to the treads, without taking away from the beauty of the stairway with unsightly nail holes, putty or gaps. Our efforts culminated with a system, by which a double-end lag screw is utilized in the bottom of each baluster. This technique pulls the balusters extremely tight against the surface, producing a much stronger railing system....and the hardware is completely concealed.

We also wanted to improve the overall "look" of the balusters going up the stairway. We accomplished this feat by adjusting the turning length and its position on each baluster so that the top and bottom turning details flow parallel to the handrail, giving your stairway that impeccable look of careful design. Our baluster designs can be found on pages 13-14.



The double-end lag screw securely tightens down each baluster for a much stronger rail system.

The hardware is totally concealed so there will be no unsightly marks from installing the balusters.







The detail at the top of the baluster "sort of" flows with the handrail, but the bottom detail flows with the treads producing a haphazard look.

Our Conect-A-Kit handrail fittings are **Bolted** to the

newel posts.

The choice is yours to experience you're settled into your new or



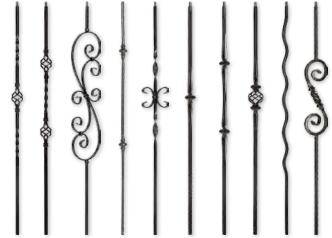


Others have a turned wooden pin on the bottom, which is difficult to secure tightly against the tread and could produce a less stable and weaker railing system.



L.J. Smith is the "one stop shop" for everything needed for your stairway....from our individually crafted component parts to our exclusive offering of innovative tools for installing them. Nowhere will you find a selection that even comes close to the vast array of styles available from L.J. Smith.

Wooden Balusters — If you have a classic design in mind, we're certain you will find it within the 41 handsome styles we offer. You might decide to move up to one of our heavier styles for an even more dramatic stairway. Below is a sampling of our baluster offering. See pages 13–14 for our array of styles. **Ornamental Iron Balusters** — Generations of tradition ensures the fine styling and durability of each of our 73 hand forged ornamental balusters. Coupled with the warm touch of a wooden handrail, this timeless combination is as durable as it is beautiful. The bottom of pages 13 & 14 picture the popular styles we offer.



Handrails — Our 27 handrail profiles provide plenty of options from which to choose. Many are also available in bending rail for applications requiring curved hand railing. A glimpse of our handrail profiles can be found on pages 13-14, and our bending rail selections are featured on page 92.



the finest, and we're convinced that, after your L.J. Smith stairway is completed and remodeled home, you will have peace of mind from knowing you made the right choice!

L.J. Smith's unparalleled products are crafted from the finest select materials to create an elegant work of art in every home. The next few pages feature exquisite stairways and words of praise from some proud homeowners, stair installers and homebuilders who have chosen L.J. Smith stair products for their homes.

"The system from L.J. Smith alleviated a great deal of complexities in a fairly complex stair system. Factory and customer support was there when I needed it."

Mr. David Dickerson, a high-end homebuilder in Florida, uses only L.J. Smith stair parts in his 2-story homes. He states...

to Po

This challenging and striking stairway features our LI-30144 scroll and LI-2TW44 iron balusters with UT-3010 twisted newel posts, U-6400 handrail, U-7430 and U-7435 volutes, and our double bull nose bowed starting step. Each baluster is finished off at the top and bottom with our LI-ALM06 and LI-ALPSH02 baluster collars. Also notice the U-7447 "S" shaped handrail fitting on the left side, which follows around the wall for a continuous handrail all the way up the stairway.

A very subtle transition from the rake handrail to the level handrail at the second floor is achieved with our overeasing handrail fitting.

> For an intriguing blend of "twisted" wood and twisted iron designs, this stainway features our LI-18ASK44 single basket and LI-2TW44 double twist iron balusters, DT-3010 twist newel post series, D-6010 handrail, and a D-7036 climbing volute.

Our expertly crafted stairway components make a dramatic entry into your home...

Featured in the stairway to the right are our box newels and square balusters for a clean-line design. The components featured are U-5360 craftsmen balusters with U-6400P plowed handrail and U-4091 box newels.

Here's a flattering testimonial from an experienced and highly qualified stair installer in Florida...

"To Whom It May Concern,

I'm writing this letter in praise of your company's innovative idea in developing the Conect–A-Kit system. This concept is truly remarkable. I have been using L.J. Smith fittings for years... They are great!...

	Trimcraft	Andrew Mariakan
Allowing Station		
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particle for same part

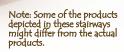


This system substantially reduces assembly time and creates a very strong joint. It allows for quick and easy assembling and disconnecting of joints while in place. The fitting profiles and milling are very uniform, which also reduces sanding time.

I would like to take this time to commend the L.J. Smith company for continuing to provide the ideas, products and services that set the standard in the stair industry.

Sincerely, Edward L. Trimner Trimcraft″

Note: Some of the products depicted in these stairways might differ from the actual products.



Pictured clockwise, from the top: Featuring our LI-18ASK44 basket and LI-2TW44 twist iron balusters, combined with the warmth of wood in our U-4091 box newels and U-6519 handrail.

oto Port

Ø

You simply won't find higher quality...

Pictured in the second stairway is a post to post system mixing U-5005 balusters with U-4500 newels, U-6210P handrail, U-6006 shoerail, U-6007 fillet.

The elegant stairway to the right blends painted LIP-2915 balusters and LIP-3910 newels with the natural wood grain of our LI-6900 handrail.



...and more words of praise for our products from another seasoned stair installer from Florida, Mr. Ray Baker...

"L.J. Smith has been in the stair business for well over 100 years. They are the benchmark for all other manufacturers. I can count on consistency in quality and product color.

"Conect-A-Kit has revolutionized the installation of stair parts. One fitting can be used for multiple applications, therefore, reducing the amount of stair part product numbers to select from."

The Downing's achieved the look that they wanted by combining our U-4091 box newels with the UP-2005 balusters and U-6210P handrail.

Mr. & Mrs. Downing of Ohio, are the happy owners of this beautiful home featuring an L.J. Smith staircase. Here's what they have to say about our products....

"We wanted the old fashion square newel posts. When people walk in the door, the first thing they say is 'Wow! Look at that stair.' That's what we were looking for."

Mr. Stephen Fenton built the stairway in Mr. & Mrs. Downing's home. He shares why he used L.J. Smith products in this stairway....

"It was the homeowner's preference. I find [L.J. Smith products] to have good quality control and the specifications are consistent." Photo Portfolio

Within the pages of this catalog you'll find the perfect design solution for any stairway...

> This inviting staircase features our LIH-HOL1BASK44 basket and LIH-HOL1TW44 twist iron balusters, D-4010 newel post, D-6010 handrail, with D-7030 and D-7035 volutes.

Note: Some of the products depicted in these stairways might differ from the actual products.

This stairway blends stained and painted components for a traditional look. The components featured are our UC-5360 chamfered craftsmen balusters, U-4094 & U-4394 box newels, U-6210P plowed handrail and U-7027 oval rosette. The use of box newels give this beautiful stainway a fresh, bold look of strength and durability The combination in the photo to the right blends our UP-2115 balusters and U-5701 handrail with our UP-4094 recessed panel box newels.

Featured in this all wood stairway are our UP-2115 balusters, UP-3310 newel post series, U-6A10 handrail, U-7A34 and U-7A36 climbing volutes.

Homebuilder, Doug Prestier, tells why he uses L.J. Smith products on the stairways in the finest homes that his company builds....



"L.J. Smith has a good fastening system. We like the dowel-screws on the balusters because they don't allow them to rise or tip. We are real happy with [L.J. Smith] and the quality has been good. I don't think anyone else has a fastening system comparable to theirs.

"For us they've been good products. It's been one of those products we don't have to go back on because the system works."

This handsome stainway has all of the first-rate features of wood handrail and twisted newels, with ornate iron balusters. The components include our LI-30144 scroll and LI-2R1B44 ribbon iron balusters, UT-3040 newel post series, U-6400 handrail, and U-8215 Bowed Starting Step.



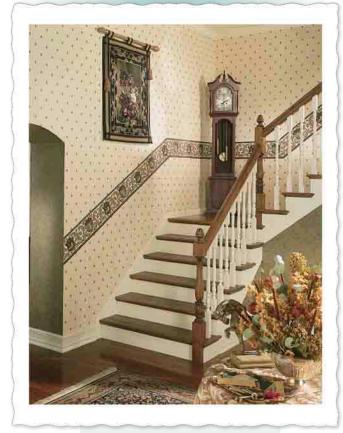
Selecting the component styles for your stairway should be simple, not complicated. L.J. Smith makes this process very easy with these "Four Steps for Selecting a Beautiful Stair System." As you review these steps, you will notice that we offer a very wide variety of styles from which to choose. Our wood stair parts are available in oak, beech, poplar, maple and cherry, however, we will quote other species as well. Our wood balusters are also available with a factory primer coating. All stairway components in this catalog are intended for interior use only.



The systems pages of this catalog are divided into two sections to simplify your selection process. To begin, select either the POST TO POST style or the OVER THE POST style of stairway.



The Handrail runs between the newel posts



Pictured above:D-6519P Handrail, DF-3240 Utility Newel, DF-3246 Intermediate Landing Newel, DF-2105 Balusters.





The handrail runs over the newel posts with the use of handrail fittings



Pictured above: U-6900 Handrail, UP-3910 Utility Newels, UP-3915 Intermediate Landing Newel, UP-2915 Balusters, U-7930 and U-7935 Volutes, Landing Fitting Assemblies.

Over the Post Systems can be found on Pages 48-63



After selecting a stairway style, there are a couple more "style" decisions that need to be made before selecting the stairway components. First, decide if the stairway will have Open Treads or a Kneewall and what tread treatment will be utilized. Then, if you chose the POST TO POST stairway style in step 1, refer to the left bottom side of this page. If you chose the OVER THE POST stairway style see the right bottom half of this page.

Decide if your stairway will have Open Treads or a Kneewall

On an Open Tread Stairway the balusters are installed directly to the top of the stairway treads. Choose stairway treads. Choose whether or not the steps will be carpeted. If the steps are to be carpeted, then decide if the wood on the treads will be exposed at one or both ends. See pages 90-91 for our available tread products.



Open Tread Stairway



Kneewall Stairway

On a Kneewall Stairway, the balusters are installed into a shoerail and the tread ends are closed or "boxed in". Decide whether or not the steps will be carpeted. If the steps are to be carpeted, then decide if the carpet runs wall to wall, or if the wood on the treads will be exposed at the ends. See pages 90-91 for our available tread products.

Below are examples of several tread treatments



Kneewall stairway, carpet wall to wall



Open tread stairway, no carpet



Open tread stairway, wood exposed both ends, carpet



Now determine whether or not the stairway will have landing fitting assemblies at the landings

Now select the starting fitting(s) that will be used at the bottom of the stairway*







Turnout Requires a Starting Step

*NOTE: If a Kneewall style stairway was selected above, then a Vertical Volute or Starting Easing with Cap must be selected here.



Landing Fitting Assembly is used with a short block newel post at all landings.



Handrail runs straight into the top block of the newel post at all landings.



Climbing Volute Requires a Starting Step



Vertical Volute Does not require a Starting Step

Volute Requires a Starting Step



Starting Easing with Cap Does not require a Starting Step

Select a BALUSTER. When selecting a wood baluster style, you can choose either a Pin Top or a Square Top Style. To the right are photos showing both styles. After deciding which "look" you prefer, make your selection from the wood balusters below. If you prefer iron balusters, make your selection from the Ornamental Iron balusters at the bottom of these two pages.

NON-PLOWED

HANDRAILS



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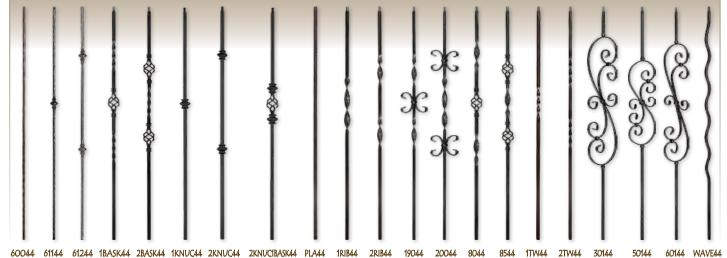
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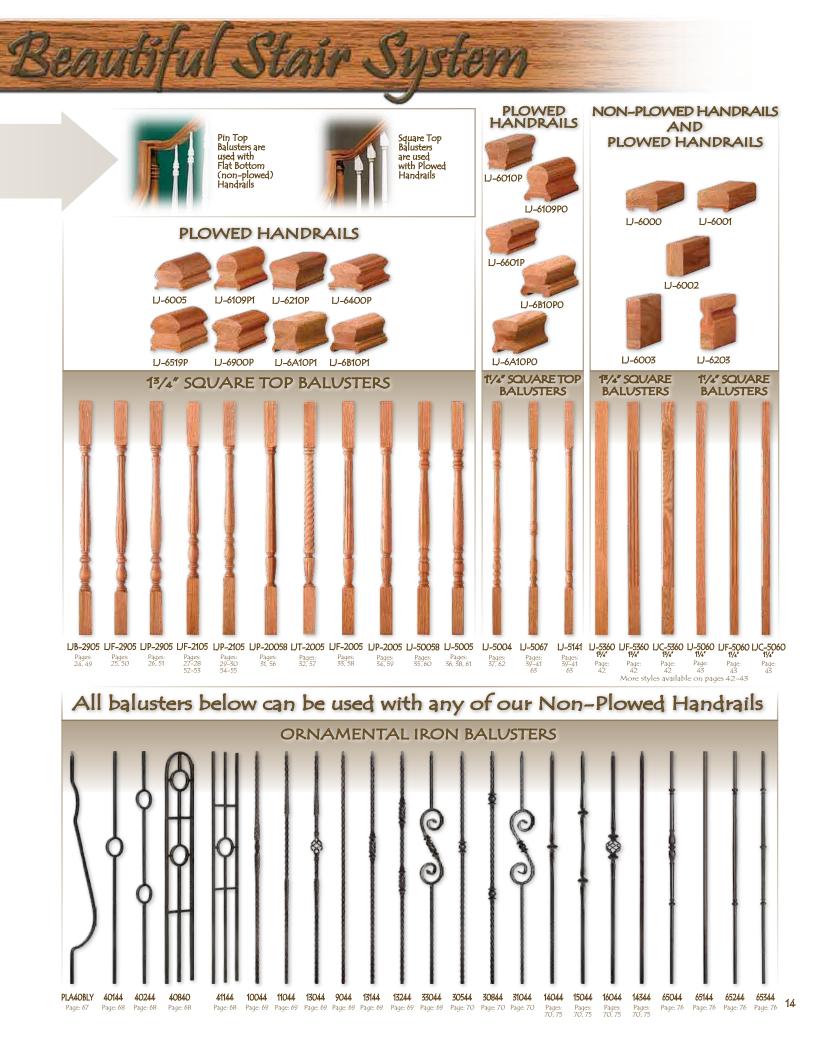
Select a HANDRAIL. The corresponding handrails are shown above the balusters with which they can be used.



All balusters below can be used with any of our Non-Plowed Handrails

ORNAMENTAL IRON BALUSTERS





On these two pages you will find our vast array of newel post styles. While being sure to look at the top row for a Post to Post stair or the bottom row for an Over the Post stair, find the newel post style which matches your chosen baluster.

Four Simple Steps for Sei

ecting a



OVER THE POST STYLES LJB-3910 LJF-3910 LJP-3910 LJF-3310 LJF-3210 LJP-3310 L/P-3210 L/P-30108 LJT-3010 LJF-3010 LJP-3010 Series Series

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You can then refer to the page listed below the selected newel to see the complete system. POST TO POST systems can be found on pages 23 to 47 and OVER THE POST systems can be found on pages 48 to 63.

Stair System





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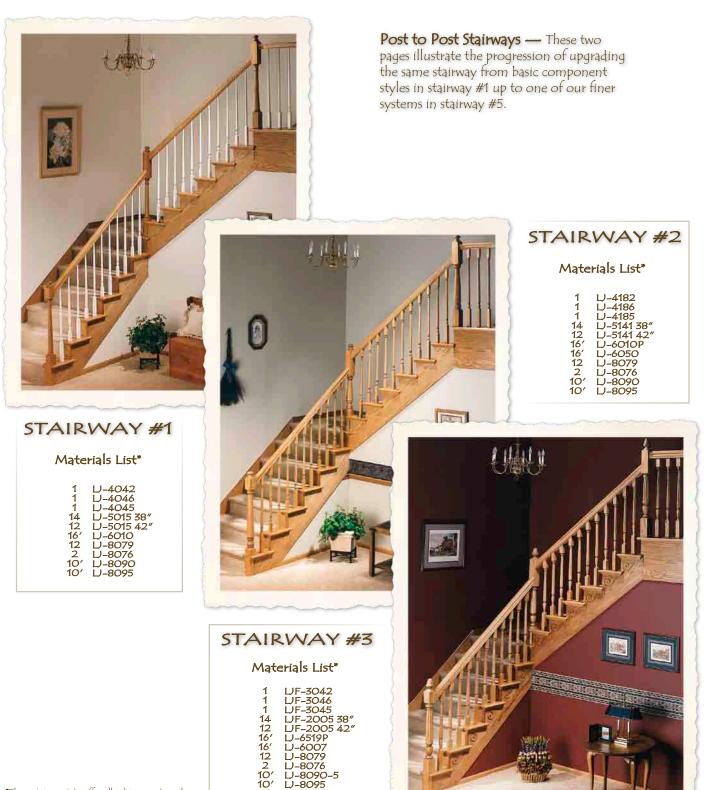
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The variety in our collection of designs is vast and the choice is yours to experience the finest. These next few pages appeal to your imagination... We've taken several pictures of the same "L-shaped" stairway featuring style choices ranging from the clean-line and simple to the elegant and luxurious. Take your time and you'll find a design that will perfectly suit your style, your home.



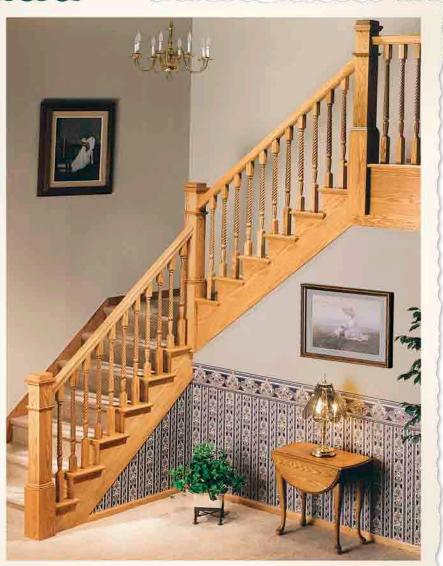
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L-7029





STAIR	WAY #4
Mate	erials List*
1 1 14 12' 16' 12 2 10' 10'	U-45048 U-45058 U-50058 38″ U-50058 42″ U-6519P U-6007 U-8079 U-8079 U-8076 U-8090-5 U-8095



STAIR	WAY #5
Mate	erials List*
3 14 12 16' 12 2 10' 10'	U-4091 UT-2005 38" UT-2005 42" U-6210P U-6007 U-8079 U-8079 U-8076 U-8090-5 U-8095



STAIRWAY #1

Materials List*

1 1 1 10 19 16 1 3 2 1 1 1 1 2 0 0	U-4014 U-4015 U-5015 38" U-5015 42" U-6010 U-7035 U-7012 U-70RD U-7020 U-7020 U-8010-2 U-8076 U-8090
10′	LJ-8095

Over the Post Stairways — These two pages illustrate the progression of upgrading the same stairway from basic component styles in stairway #1 up to one of our finer systems in stairway #4.

STAIRWAY #2

Materials List*

11109661321111	UP-30148 UP-30158 UP-20058 38" UP-20058 42" U-6519P U-6007 U-7535P U-7512 U-75RD U-7521 U-7520 U-8079 U-8079
2	D-8076
10′ 10′	L)-8090-5 L)-8095







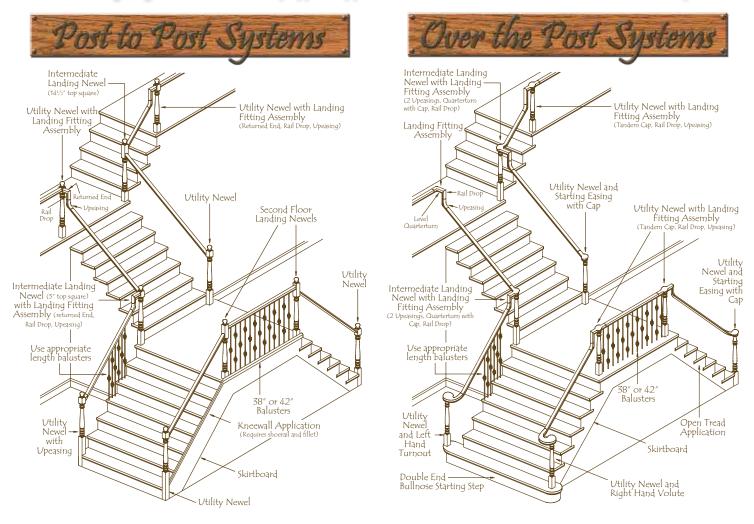
L.J. Smith is proud to offer the following standard species of wood products. Material in all of these species is in stock and can be made into nearly any of our wood stair components. We would also be glad to quote any other species, as well. Call us for product availability and lead times on these, and other species.

Note: all species shown here are clear coated for illustrative purposes only.





The following diagrams illustrate many typical applications of Post to Post and Over the Post stair systems.



Glossary of Stair Terms

Baluster - A vertical member which helps support the handrail. Usually set on a 4" or 6" center.

Fitting – Used where changing height or direction, for example: starting a balustrade (volute, turnout, starting easing with cap), at a landing (landing fitting assembly), and at a balcony.

Handrail - The horizontal or rake member of a balustrade system. It sits on top of the balusters and is supported by newel posts.

Newel Post – The major support for a balustrade system. Newels are larger than balusters and are located at the bottom and top of a stairway or at a turn in the handrail.

Riser - The vertical component of a step which, along with the stringers, supports the treads.

Starting Step - The first tread and riser at the bottom of a stairway.

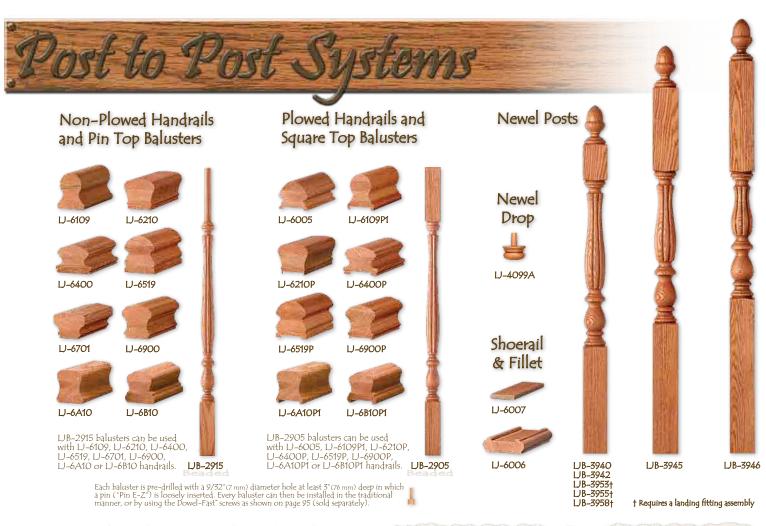
Tread - The horizontal component of a step upon which one walks.

This section features all of our wood Post to Post Balustrade options. Each page pictures components that are compatible with one another. We recommend choosing the handrail, baluster and newel styles from the same page. In some cases, however, components from one page might be compatible with others from a different page.

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Post to Post Systems

Pictured: U-5360 balusters, U-6210P plowed handrail, and U-4095 box newels, which are accessorized with U-9101 rosette blocks and U-9001 chamfered top plates.



			Pro	ofile	Bottom	Plow
Handrails:			dth	Width	Width	
LJ-6005	2 ⁵ /16	" (59 mm)	21/2"	(64 mm)	21/2" (64 mm)	13/4"(44 mm)
LJ-6109	21/8	" (73 mm)	1 7/s" (48 mm)		23/8" (60 mm)	N/A
LJ-6109P1	21/8	" (73 mm)	11/8"	(48 mm)	23/8" (60 mm)	13/4"(44 mm)
LJ-6210	23/s" (60 mm)		25/8"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	23/8" (60 mm)		25/8"	(67 mm)	2" (51 mm)	13/4"(44 mm)
LJ-6400	21/4	" (57 mm)	23⁄4"	(70 mm)	3" (76 mm)	N/A
LJ-6400P	21⁄4*	(57 mm)	23/4"	(70 mm)	3" (76 mm)	13/4"(44 mm)
LJ-6519	3"	(76 mm)	25/8"	(67 mm)	25/8" (67 mm)	N/A
LJ-6519P	3"	(76 mm)	25/8"	(67 mm)	25/8" (67 mm)	13/4"(44 mm)
LJ-6701	21/8	" (54 mm)	23⁄4"	(70 mm)	15% " (41 mm)	N/A
LJ-6900	23/4	" (70 mm)	25/8"	(67 mm)	1 15/16"(49 mm)	N/A
LJ-6900P	23/4	" (70 mm)	25/8"	(67 mm)	1 15/16"(49 mm)	13/4"(44 mm)
LJ-6A10	23/8	" (60 mm)	2" (5	51 mm)	21/s" (54 mm)	N/A
LJ-6A10P1	23/8	" (60 mm)	2" (5	51 mm)	21/s" (54 mm)	13/4"(44 mm)
LJ-6B10	2 ⁵ /16	" (59 mm)	2" (51 mm)		23/8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (51 mm)		23⁄8" (60 mm)	13/4"(44 mm)
Shoerail						
and Fillet:	He	eight	Wi	dth	Plow	Width
LJ-6006		(25 mm)		(79 mm)	134" (44 mm)	
LJ-6007		" (8 mm)		(44 mm)	N/A	
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Overall Length	
LJB-2905-34		211/16"(535 mm)	6 ⁷ /16 ² (164 mm)	1 ³ ⁄4" (44 mm)	34" (8	
LJB-2905-34	6 ¹ /2"(165 mm)	21/16 (535 mm) 211/16"(535 mm)	10 ⁷ /16 [°] (265 mm)	1 74 (44 mm) 1 3/4" (44 mm)	34 (8	
LJB-2905-38		21/16 (535 mm) 211/16"(535 mm)	10/16 (205 mm) 14 ⁷ /16"(367 mm)	1 74 (44 mm) 1 3/4" (44 mm)	42" (1	
LJB-2905-42 LJB-2915-34	0/2 (165 mm) N/A	21/16 (535 mm) 27%16"*(700 mm)	67/16 (367 mm)	1 74 (44 mm) 1 3/4" (44 mm)	42 (I 34" (8	
LJB-2915-34	N/A	27%16 (700 mm) 27%16"*(700 mm)	10 ⁷ /16 [°] (265 mm)	1 74 (44 mm) 1 3/4" (44 mm)	34 (8	
LJB-2915-38	N/A	27%16 (700 mm)	10/16 (205 mm) 14 ⁷ /16"(367 mm)	1 74 (44 mm) 1 3/4" (44 mm)	42" (1	
	10/74	21/16 (/UU MM)				
Newel		Тор	Turning	Bottom	Square	Overall
Posts:	Finial	Block	Length	Block	Size	Length
Utility Newels						
LJB-3940	5 ⁷ / ₁₆ "(138 mm)	5" (127 mm)	23½16"(586 mm)	14¼"(362 mm)	3¼" (83 mm)	48"(1219 mm)
LJB-3942	5 ⁷ / ₁₆ "(138 mm)	5" (127 mm)	23½16"(586 mm)	24¼"(616 mm)	3¼" (83 mm)	58"(1473 mm)
	Landing N					
Second Floor		11" (279 mm)	19½"(495 mm)	21¾" (552 mm)	3¼" (83 mm)	58"(1473 mm)
LJB-3945	5 ⁷ / ₁₆ "(138 mm)					
LJB-3945			16"(406 mm)	36³⁄4"(933 mm)	3¼" (83 mm)	73"(1854 mm)
LJB-3945 Intermediate	Landing Ne	ewels	16"(406 mm) 23½6"(586 mm)	36¾"(933 mm) 28¼"(718 mm)	31¼" (83 mm) 31¼" (83 mm)	73"(1854 mm) 62"(1574 mm)
LJB-3945 Intermediate LJB-3946	Landing No 5 ⁷ /16"(138 mm)	wels 14½" (368 mm)				



Pictured: LJ-6519 Handrail, LJB-3940 Utility Newels, LJB-2915 Balusters.

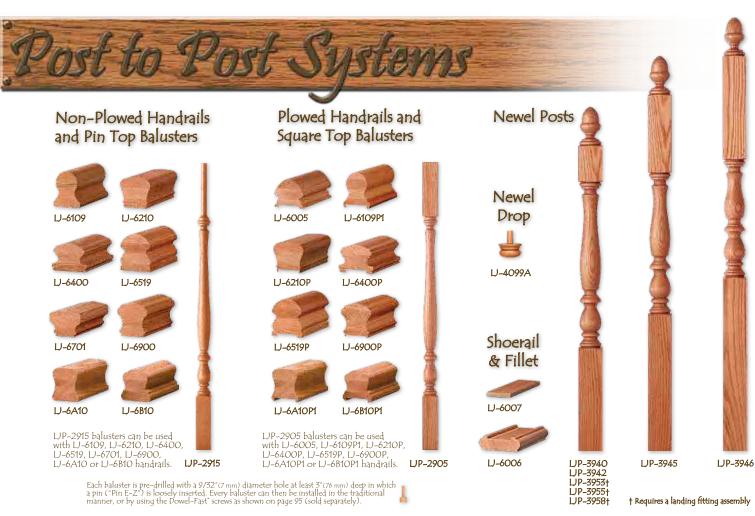
* Length is from the top of the bottom block to the top of the baluster

o Por K Plowed Handrails and Non-Plowed Handrails Newel Posts Square Top Balusters and Pin Top Balusters Newel Drop LJ-6109 LJ-6210 LJ-6005 LJ-6109P1 LJ-4099A LJ-6519 LJ-6210P LJ-6400P LJ-6400 Shoerail LJ-6701 LJ-6900 LJ-6519P LJ-6900P & Fillet LJ-6007 LJ-6A10 LJ-6B10 LJ-6A10P1 LJ-6B10P1 UF-2915 balusters can be used with U-6109, U-6210, U-6400, U-6519, U-6701, U-6900, U-6A10 or U-6B10 handrails. UF-2905 balusters can be used with U-6005, U-6109P1, U-6210P, U-6400P, U-6519P, U-6900P, U-6A10P1 or U-6B10P1 handrails. UF-3940 UF-3942 UF-3953† UF-3955† UF-3958† LJF-2915 LJF-2905 LJ-6006 LJF-3945 LJF-3946 h † Requires a landing fitting assembly

Each baluster is pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

lles de lles	Hoight			file	Bottom	Plow	
Handrails:	5: Height 25/16" (59 mm)			dth (64 mm)	Width 21/2" (64 mm)	Width	
LJ-6109		(59 mm) " (73 mm)		(64 mm) (48 mm)	2 ³ / ₂ (64 mm) 2 ³ / ₈ " (60 mm)	N/A	
LJ-6109P1		(73 mm)		(48 mm)	2% (60 mm)	13/4"(44 mm)	
LJ-6210		(73 mm)		(40 mm)	278 (00 mm)	N/A	
LJ-6210P		(60 mm)		(67 mm)	2" (51 mm)	13/4"(44 mm)	
LJ-6400		" (57 mm)		(70 mm)	3" (76 mm)	N/A	
LJ-6400P		(57 mm)		(70 mm)	3" (76 mm)	13/4"(44 mm)	
LJ-6519		(76 mm)		(67 mm)	2 ⁵ /s" (67 mm)	N/A	
LJ-6519P		(76 mm)		(67 mm)	25/s" (67 mm)	1 3/4"(44 mm)	
LJ-6701		" (54 mm)		(70 mm)	15/8" (41 mm)	N/A	
LJ-6900		" (70 mm)		(67 mm)	115/16"(49 mm)	N/A	
LJ-6900P		" (70 mm)		(67 mm)	115/16"(49 mm)	1 3/4"(44 mm)	
LJ-6A10	23/8	" (60 mm)	2" (5	i1 mm)	21/8" (54 mm)	N/A	
LJ-6A10P1		" (60 mm)	2" (5	i1 mm)	21/8" (54 mm)	1 3/4"(44 mm)	
LJ-6B10	25/16	" (59 mm)	2" (5	i1 mm)	23/8" (60 mm)	N/A	
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (51 mm)		23/8" (60 mm)	1 3⁄4"(44 mm)	
Shoerail							
and Fillet:	He	eight	Wi	dth	Plow	Width	
LJ-6006	1" (25 mm)		31/s" (79 mm)		13/4"		
LJ-6007	5/16" (8 mm)		1 3/4" (44 mm)		N		
	Tom	Turning	Dettem	Causana	0	uell	
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Overall Length		
LJF-2905-34	61/2"(165 mm)	21 ¹ /16"(535 mm)	6 ⁷ /16"(164 mm)	1 3/4" (44 mm)	34" (8	<u> </u>	
LJF-2905-38	61/2"(165 mm)	21 ¹ /16 [°] (535 mm)	10 ⁷ /16"(265 mm)	1 3/4" (44 mm)		(965 mm)	
LJF-2905-42	61/2"(165 mm)	21 ¹ /16"(535 mm)	14 ⁷ /16"(367 mm)	1 3/4" (44 mm)	42" (1067 mm)		
LJF-2915-34	N/A	27%16"*(700 mm)	6 ⁷ /16"(164 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (864 mm)		
LJF-2915-38	N/A	27%16" (700 mm)	10 ⁷ /16"(265 mm)	1 3/4" (44 mm)	38" (
LJF-2915-42	N/A	27 ⁹ /16"*(700 mm)	14 ⁷ /16"(367 mm)	1 3/4" (44 mm)		" (1067mm)	
Newel							
Newer Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length	
Utility Newels	-	Biook	Longin	BIOOK	OILC	Longin	
LJF-3940	57/16"(138 mm)	5" (127 mm)	231/16"(586 mm)	14¼"(362 mm)	3¼" (83 mm)	48"(1219 mm	
LJF-3942	57/16"(138 mm)	5" (127 mm)	23 ¹ / ₁₆ "(586 mm)	24¼"(616 mm)	31/4" (83 mm)	58"(1473 mm	
Second Floor			20716 (300 min)	2474 (010 mm)	074 (05 mm)	00 (14/3111	
LJF-3945	5 ⁷ /16"(138 mm)	11" (279 mm)	191/2"(495 mm)	21¾" (552 mm)	3¼" (83 mm)	58"(1473 mm	
Intermediate I		. ,		- · /* (552 mm)	US MIN	00 (14/3 111	
LJF-3946	57/16"(138 mm)	14½" (368 mm)	16"(406 mm)	36¾"(933 mm)	3¼" (83 mm)	73"(1854 mm	
LJF-3953	57/16 (138 mm)	5" (127 mm)	23 ¹ /16"(586 mm)	28¼"(718 mm)	31/4" (83 mm)	62"(1574 mn	
201 0000						73"(1854 mm	
LJF-3955	57/16"(138 mm)	5" (127 mm)	231/16"(586 mm)	391/4"(997 mm)	31/4" (83 mm)		





Handrails:	He	eight	Pro	ofile	Bottom Width	Plow Width
LJ-6005		" (59 mm)	21/2"		21/2" (64 mm)	1 3/4"(44 mm)
LJ-6109	27/8" (73 mm)		11/8"		2 ³ /s" (60 mm)	N/A
LJ-6109P1		" (73 mm)	17/8"		2 ³ / ⁸ (60 mm)	134"(44 mm)
LJ-6210		(60 mm)	25/8"		2" (51 mm)	N/A
LJ-6210P		(60 mm)	25/8"		2" (51 mm)	13/4"(44 mm)
LJ-6400		" (57 mm)	23/4"	. ,	3" (76 mm)	N/A
LJ-6400P		(57 mm)	23/4"		3" (76 mm)	13/4"(44 mm)
LJ-6519		(76 mm)	25/8"		25/8" (67 mm)	N/A
LJ-6519P		(76 mm)	25/8"		25/8" (67 mm)	134"(44 mm)
LJ-6701		" (54 mm)	23/4"	(70 mm)	15/8" (41 mm)	N/A
LJ-6900		" (70 mm)	25/8"		1 ¹⁵ /16"(49 mm)	N/A
LJ-6900P		" (70 mm)	25/8"	. ,	1 ¹⁵ /16"(49 mm)	1 3/4"(44 mm)
LJ-6A10		" (60 mm)	2" (5	i1 mm)	21/8" (54 mm)	N/A
LJ-6A10P1		" (60 mm)	2" (5	i1 mm)	21/8" (54 mm)	13/4"(44 mm)
LJ-6B10		" (59 mm)	2" (51 mm)		23/8" (60 mm)	N/A
LJ-6B10P1	25/16" (59 mm)		2" (51 mm)		23⁄s" (60 mm)	1 3/4"(44 mm)
Shoerail						
and Fillet:	He	eight	Wi	dth	Plow	Width
LJ-6006	1"	(25 mm)	31⁄8"	(79 mm)	13/4" (44 mm)	
LJ-6007	5/16	" (8 mm)	13⁄4"	(44 mm)	N	/A
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Overall Length	
LJP-2905-34	61/2"(165 mm)	211/16"(535 mm)	67/16"(164 mm)	1 ³ /4" (44 mm)	34" (<u> </u>
LJP-2905-38	6 ¹ /2"(165 mm)	211/16 (535 mm)	10 ⁷ /16"(265 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (*	
LJP-2905-42	6 ¹ / ₂ "(165 mm)	211/16 (535 mm)	147/16"(367 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	
LJP-2915-34	N/A	27%16"*(700 mm)	6 ⁷ / ₁₆ "(164 mm)	13/4" (44 mm)	34" (
LJP-2915-34	N/A	27%16"*(700 mm)	10 ⁷ /16 [°] (265 mm)	13/4" (44 mm)	38" (
LJP-2915-42	N/A	27%16"*(700 mm)	147/16"(367 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	
		Test	Turning	Bottom	Square	Overall
Newel						
	Finial	Top Block	Turning Lenath			Lenath
Posts:	Finial	Block	Length	Block	Size	Length
Posts: Utility Newels		Block	Length	Block	Size	
Posts: Utility Newels LJP-3940	57⁄16" (138 mm)	Block 5" (127 mm)	Length 231/16"(586 mm)	Block	Size	48"(1219 mm)
Posts: Utility Newels LJP-3940 LJP-3942	5½6"(138 mm) 5½6"(138 mm)	Block 5" (127 mm) 5" (127 mm)	Length	Block	Size	
Posts: Utility Newels LJP-3940 LJP-3942	57⁄16"(138 mm) 57⁄16"(138 mm) Landing N	Block 5" (127 mm) 5" (127 mm) ewel	Length 23 ¹ /16 ²¹ (586 mm) 23 ¹ /16 ²¹ (586 mm)	Block 14¼"(362 mm) 24¼"(616 mm)	Size 3¼" (83 mm) 3¼" (83 mm)	48"(1219 mm) 58"(1473 mm)
Posts: Utility Newels LJP-3940 LJP-3942 Second Floor LJP-3945	57/16"(138 mm) 57/16"(138 mm) Landing N 57/16"(138 mm)	Block 5" (127 mm) 5" (127 mm) ewel 11" (279 mm)	Length 231/16"(586 mm)	Block	Size	48"(1219 mm 58"(1473 mm
Posts: Utility Newels LJP-3940 LJP-3942 Second Floor LJP-3945 Intermediate	57/16"(138 mm) 57/16"(138 mm) Landing N 57/16"(138 mm) Landing Ne	Block 5" (127 mm) 5" (127 mm) ewel 11" (279 mm) ewels	Length 231/16"(586 mm) 231/16"(586 mm) 191/2"(495 mm)	Block 14¼"(362 mm) 24¼"(616 mm) 21¾" (552 mm)	Size 314" (83 mm) 314" (83 mm) 314" (83 mm)	48"(1219 mm 58"(1473 mm 58"(1473 mm
Posts: Utility Newels LJP-3940 LJP-3942 Second Floor LJP-3945 Intermediate I LJP-3946	5 ⁷ /16 ^{°°} (138 mm) 5 ⁷ /16 ^{°°} (138 mm) Landing N 5 ⁷ /16 ^{°°} (138 mm) Landing Ne 5 ⁷ /16 ^{°°} (138 mm)	Block 5" (127 mm) 5" (127 mm) lewel 11" (279 mm) swels 14½" (368 mm)	Length 231/16"(586 mm) 231/16"(586 mm) 191/2"(495 mm) 16"(406 mm)	Block 14¼"(362 mm) 24¼"(616 mm) 21¾" (552 mm) 36¾"(933 mm)	Size 3½" (83 mm) 3½" (83 mm) 3½" (83 mm) 3½" (83 mm)	48"(1219 mm 58"(1473 mm 58"(1473 mm 73"(1854 mm
LJP-3942 Second Floor LJP-3945 Intermediate I	57/16"(138 mm) 57/16"(138 mm) Landing N 57/16"(138 mm) Landing Ne	Block 5" (127 mm) 5" (127 mm) ewel 11" (279 mm) ewels	Length 231/16"(586 mm) 231/16"(586 mm) 191/2"(495 mm)	Block 14¼"(362 mm) 24¼"(616 mm) 21¾" (552 mm)	Size 314" (83 mm) 314" (83 mm) 314" (83 mm)	48"(1219 mm)

* Length is from the top of the bottom block to the top of the baluster



Pictured: U-6400P Handrail, U-6006 Shoerail, U-6007 Fillet, UP-3940 Utility Newel, UP-2905 Balusters and U-7027 Rosette.

Non-Plowed Handrails and Pin Top Balusters

2 Post



UF-2115 balusters can be used with U-6109, U-6210, U-6400, U-6519, U-6701, U-6900, U-6A10 or U-6B10 handrails. LJF-2115

Plowed Handrails and Square Top Balusters



LJ-6210P LJ-6400P LJ-6519P LJ-6900P

LJ-6A10P1 LJ-6B1OP1

UF-2105 balusters can be used with U-6005, U-6109P1, U-6210P, U-6400P, U-6519P, U-6900P, U-6A10P1 or U-6B10P1 bandrails. LJF-2105

h



Newel Posts

BAAS

Newel Drop LJ-4299A

Shoerail & Fillet

LJ-6007

LJ-6006

LJF-3345 LJF-3346

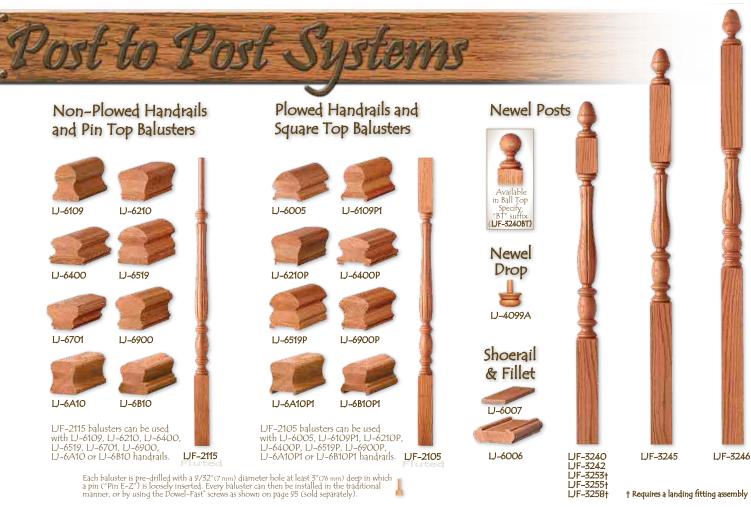
UF-3340 UF-3342 UF-3353† UF-3355† UF-3358†

† Requires a landing fitting assembly

Product E	Dimensi	ons				
			Pro	filo	Bottom	Plow
Handrails:	He	eight	Wie		Width	Width
LJ-6005		a" (59 mm)	21/2"		21/2" (64 mm)	13/4"(44 mm)
LJ-6109		" (73 mm)	17/8"		2 ³ / ⁸ " (60 mm)	N/A
LJ-6109P1	21/8	" (73 mm)	11/8"	(48 mm)	23/8" (60 mm)	13/4"(44 mm)
LJ-6210	2¾	" (60 mm)	25/8"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	2¾	" (60 mm)	25/8"	(67 mm)	2" (51 mm)	1 3/4"(44 mm)
LJ-6400	21/4	" (57 mm)	23⁄4"	(70 mm)	3" (76 mm)	N/A
LJ-6400P	21/4	' (57 mm)	23/4"	(70 mm)	3" (76 mm)	1 3/4"(44 mm)
LJ-6519	3"	(76 mm)	25/8"	(67 mm)	2 ⁵ /8" (67 mm)	N/A
LJ-6519P	3"	(76 mm)	25/8"	(67 mm)	25⁄8" (67 mm)	1 3/4"(44 mm)
LJ-6701	21/8	" (54 mm)	23⁄4"	(70 mm)	15⁄8" (41 mm)	N/A
LJ-6900	23/4	" (70 mm)	25/8"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	N/A
LJ-6900P	23/4	" (70 mm)	25/8"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	1 3/4"(44 mm)
LJ-6A10	23/8	" (60 mm)	2" (5	1 mm)	21⁄8" (54 mm)	N/A
LJ-6A10P1	2¾	" (60 mm)	2" (5	1 mm)	21⁄8" (54 mm)	1 3/4"(44 mm)
LJ-6B10		s" (59 mm)	2" (5		23⁄8" (60 mm)	N/A
LJ-6B10P1	25/16	s" (59 mm)	2" (5	1 mm)	23⁄8" (60 mm)	1 3⁄4"(44 mm)
hoerail						
nd Fillet:	He	eight	Wie	dth	Plow	Width
LJ-6006	1" (25 mm) 31/8" (79 mm)		(79 mm)	1¾"	(44 mm)	
LJ-6007	5/16	" (8 mm)	13⁄4" (44 mm)		N	/A
	Тор	Turning	Bottom	Square	0.4	erall
alusters:	Block	Length	Block	Size		igth
LJF-2105-34		191/s" (486 mm)	8%"(213 mm)	134" (44 mm)		864 mm)
LJF-2105-38	61/2"(165 mm)	191/s" (486 mm)	12%"(314 mm)	1 ³ / ₄ " (44 mm)		965 mm)
LJF-2105-42		191/s" (486 mm)	16 ³ / ₈ "(416 mm)	1 ³ ⁄ ₄ " (44 mm)		067 mm)
LJF-2115-34	N/A	25 ⁹ / ₁₆ "*(642 mm)	8 ⁷ / ₁₆ "(214 mm)	1 ³ / ₄ " (44 mm)		864 mm)
LJF-2115-38	N/A	25 ⁹ / ₁₆ "*(642 mm)	12 ⁷ / ₁₆ "(316 mm)	1 ³ / ₄ " (44 mm)		965 mm)
LJF-2115-42	N/A	25 ⁹ / ₁₆ "*(642 mm)	16 ⁷ / ₁₆ "(418 mm)	1 ³ ⁄ ₄ " (44 mm)		1067mm)
Newel		Ten	Turning	Detter	0	0
vewei Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length
Jtility Newels		BIOCK	Lengin	DIOCK	0120	Length
LJF-3340	5" (127 mm)	5" (127 mm)	23" (584 mm)	141/2"(368 mm)	31/2" (89 mm)	48"(1219 mm)
LJF-3340	5 (127 mm) 5" (127 mm)	5 (127 mm) 5" (127 mm)	23 (584 mm) 23" (584 mm)	24 ¹ / ₂ "(622 mm)	31/2" (89 mm) 31/2" (89 mm)	40 (1219 mm) 58"(1473 mm)
			∠3 (584 mm)	Z472 (622 mm)	372 (89 mm)	30 (14/3 mm)
Second Floor LJF-3345			101/"	22" "	21/"	59"mm
	5" (127 mm)	11" (279 mm)	191/2"(495 mm)	22" (558 mm)	3½" (89 mm)	58"(1473 mm)
ntermediate LJF-3346	. · ·		161/"	261/7	21/"	70"
LJF-3346 LJF-3353	5" (127 mm)	14½" (368 mm)	16½"(419 mm)	36½"(927 mm)	31/2" (89 mm)	73"(1854 mm)
	5" (127 mm)	5" (127 mm)	23" (584 mm)	281/2"(724 mm)	31/2" (89 mm)	62"(1574 mm)
LJF-3355	5" (127 mm)	5" (127 mm)	23" (584 mm)	391/2"(1003 mm)	3½" (89 mm)	73"(1854 mm)



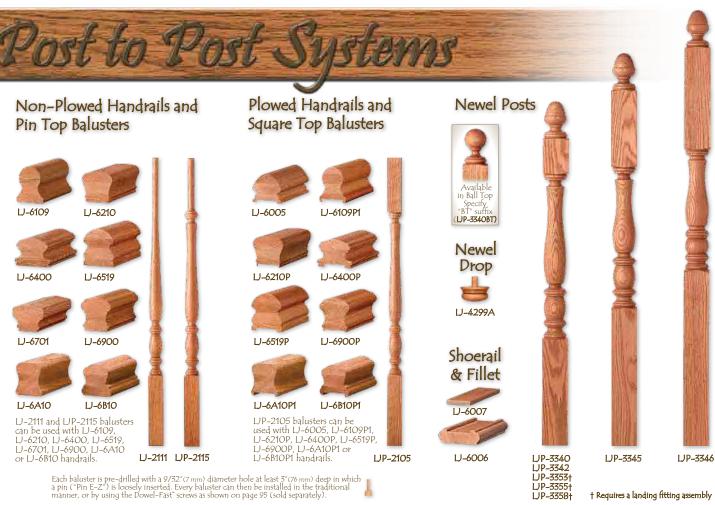
27



	Dimensi	ons				
			Pro	file	Bottom	Plow
Handrails:	H	eight	Wic	lth	Width	Width
LJ-6005	25/1	s" (59 mm)	21/2" (64 mm)	21/2" (64 mm)	1 3/4"(44 mm)
LJ-6109	21/2	" (73 mm)	11/s" (48 mm)	23⁄8" (60 mm)	N/A
LJ-6109P1	21/s" (73 mm)		11/8" (48 mm)	23/8" (60 mm)	1 3/4"(44 mm)
LJ-6210	23/8	" (60 mm)	25/8" (67 mm)	2" (51 mm)	N/A
LJ-6210P	23/8	" (60 mm)	25/8" (67 mm)	2" (51 mm)	1 3/4"(44 mm)
LJ-6400	21/4	" (57 mm)	2¾" (70 mm)	3" (76 mm)	N/A
LJ-6400P	21⁄4	" (57 mm)	2¾" (70 mm)	3" (76 mm)	1 3/4"(44 mm)
LJ-6519	3"	(76 mm)	25/8" (67 mm)	2⁵∕s " (67 mm)	N/A
LJ-6519P	3"	(76 mm)	25/8" (67 mm)	2⁵∕s " (67 mm)	1 3/4"(44 mm)
LJ-6701	21/2	" (54 mm)	2¾" (70 mm)	15% " (41 mm)	N/A
LJ-6900	23/4	" (70 mm)	25⁄8" (67 mm)	115/16"(49 mm)	N/A
LJ-6900P	23/4	" (70 mm)	25⁄8" (67 mm)	115/16"(49 mm)	1 3/4"(44 mm)
LJ-6A10	23/8	" (60 mm)	2" (5	I mm)	21/8" (54 mm)	N/A
LJ-6A10P1	23/8	" (60 mm)	2" (5	1 mm)	21/s" (54 mm)	1 3/4"(44 mm)
LJ-6B10	25/1	в" (59 mm)	2" (51 mm)		23/8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (51 mm)		2⅔ (60 mm)	1 3⁄4"(44 mm)
Shoerail						
and Fillet:	H	eight	Wic	ith	Plow	Width
LJ-6006	1"	(25 mm)	31⁄8" (79 mm)	13⁄4"	(44 mm)
LJ-6007	5/10	3" (8 mm)	1 31⁄4" (44 mm)		N/A	
	Тор	Turning	Bottom	Square	Ove	erall
Balusters:	Block	Length	Block	Size	Len	
LJF-2105-34	6½"(165 mm)	191⁄8" (486 mm)	8%"(213 mm)	1 31/4" (44 mm)	34" (364 mm)
LJF-2105-38	6½"(165 mm)	191⁄8" (486 mm)	12%"(314 mm)	1 31/4" (44 mm)	38" (965 mm)
LJF-2105-42	61/2"(165 mm)	191⁄s" (486 mm)	163/s"(416 mm)	1 3/4" (44 mm)	42" (1	067 mm)
LJF-2115-34	N/A	25 ⁹ /16"*(642 mm)	87/16"(214 mm)	13/4" (44 mm)	34" (364 mm)
LJF-2115-38	N/A	25 ⁹ /16"*(642 mm)	12 ⁷ /16"(316 mm)	1 31/4" (44 mm)	38" (965 mm)
LJF-2115-42	N/A	25 ⁹ / ₁₆ "*(642 mm)	16 ⁷ /16"(418 mm)	1¾" (44 mm)	42" (1	067mm)
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length
Utility Newels	-	Diotik	Longin	Dieteix	0.20	Longin
LJF-3240	5" (127 mm)	5" (127 mm)	23" (584 mm)	141/2"(368 mm)	3" (76 mm)	48"(1219 mm
LJF-3242	5" (127 mm)	5" (127 mm)	23" (584 mm)	241/2"(622 mm)	3" (76 mm)	58"(1473 mm
Second Floor			23 (384 mm)	2472 (022 11111)	J (/o mm)	30 (1475 mini
LJF-3245			4.01/2	00"	0.11	C0"
	5" (127 mm)	11" (279 mm)	191⁄2"(495 mm)	22" (558 mm)	3" (76 mm)	58"(1473 mm)
Intermediate	•		4.01/2	0.01/2	0"	70"
LJF-3246	5" (127 mm)	14½" (368 mm)	16½"(419 mm)	36½"(927 mm)	3" (76 mm)	73"(1854 mm)
LJF-3253	5" (127 mm)	5" (127 mm)	23" (584 mm)	281/2"(724 mm)	3" (76 mm)	62"(1574 mm)
				391/2"(1003 mm)	3" (76 mm)	73"(1854 mm
LJF-3255 LJF-3258	5" (127 mm) 5" (127 mm)	5" (127 mm) 5" (127 mm)	23" (584 mm) 23" (584 mm)	44 ¹ / ₂ "(1130 mm)	3" (76 mm)	78"(1981 mm



Pictured: U-6519P Handrail, U-6007 Fillet, UF-3240 Utility Newel, UF-3246 Intermediate Landing Newel, UF-2105 Balusters.



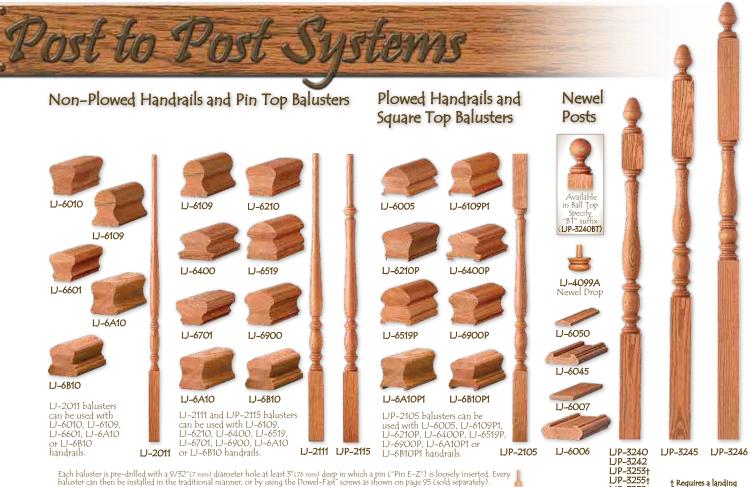
Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately). ł

l le se due lle s		. Lada t	Pro		Bottom	Plow
Handrails: LJ-6005		eight	Wic		Width	Width
LJ-6005 LJ-6109	25/16" (59 mm)		21/2"		21/2" (64 mm)	13/4"(44 mm) N/A
LJ-6109 LJ-6109P1	2 ⁷ /s" (73 mm) 2 ⁷ /s" (73 mm)		17⁄8" (17⁄8" (2 ³ /s" (60 mm) 2 ³ /s" (60 mm)	13/4"(44 mm
LJ-6210		(/3 mm) " (60 mm)	178 (25/8" (∠7⁄8 (60 mm) 2" (51 mm)	1% (44 mm
LJ-6210		(60 mm) " (60 mm)	2% (2%" (∠ (51 mm) 2" (51 mm)	IN/A 1¾"(44 mm
LJ-6400		(60 mm) " (57 mm)	21/8		2 (51 mm) 3" (76 mm)	N/A
LJ-6400		(57 mm) " (57 mm)	23/4"		3 (76 mm) 3" (76 mm)	13/4"(44 mm)
LJ-6519		(57 mm) (76 mm)	2 74 25/8" (2 ⁵ /s" (67 mm)	N/A
LJ-6519		(76 mm) (76 mm)	278 (25/8" (278 (67 mm) 25%" (67 mm)	13/4"(44 mm)
LJ-6701		(76 mm) " (54 mm)	278 (278 (67 mm) 15%" (41 mm)	N/A
LJ-6900		(54 mm) " (70 mm)	2 74 25/8" (1 78 (41 mm) 1 15/16"(49 mm)	N/A
LJ-6900		(70 mm) " (70 mm)	2% (2%" (1 '716 (49 mm) 1 15/16"(49 mm)	13/4"(44 mm)
LJ-6A10		(70 mm) " (60 mm)	∠% (2" (5		2 ¹ / ₈ " (54 mm)	1 %4 (44 mm)
LJ-6A10 LJ-6A10P1		" (60 mm) " (60 mm)	2" (5 2" (5		21/8" (54 mm) 21/8" (54 mm)	N/A 1¾"(44 mm)
LJ-6A10P1 LJ-6B10		(60 mm) 3" (59 mm)			2% (54 mm) 2% (60 mm)	1 % (44 mm)
LJ-6B10 LJ-6B10P1			2" (5			
LJ-6B10P1	2%	s" (59 mm)	2" (5	1 mm)	23⁄8" (60 mm)	13⁄4"(44 mm
Shoerail				_		
and Fillet:	He	eight	Wio	lth	Plow	Width
LJ-6006	1"	(25 mm)	31⁄8" (79 mm)	1 3/4" (44 mm)	
LJ-6007	5/10	" (8 mm)	1¾" ((44 mm)	N/A	
	Тор	Turning	Bottom	Square	Ove	roll
Balusters:	Block	Length	Block	Size	Len	
LJP-2105-34	61/2"(165 mm)	191/s" (486 mm)	8%"(213 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (8	
LJP-2105-34	6 ¹ /2"(165 mm)	191/8" (486 mm)	12 ³ /s"(314 mm)	1 74 (44 mm)	34 (3	
LJP-2105-42	6 ¹ / ₂ "(165 mm)	191/s" (486 mm)	16 ³ /s"(416 mm)	1 3/4" (44 mm)	42" (1	
LJ-2111-34	N/A	25 ⁵ /8"*(651 mm)	8 ³ /s"(213 mm)	1 3/4" (44 mm)	42 (i 34" (i	
LJ-2111-34	N/A	25% (651 mm)	0/8 (213 mm) 12%"(314 mm)	1 74 (44 mm) 1 3/4" (44 mm)	34 (8	
LJ-2111-38						
	N/A	25%"*(651 mm)	16 ³ /8"(416 mm)	1 3⁄4" (44 mm)	42" (1	· · · · ·
LJP-2115-34	N/A	25 ⁹ / ₁₆ "*(642 mm)	87/16"(214 mm)	1 31⁄4" (44 mm)	34" (8	· · ·
LJP-2115-38	N/A	25 ⁹ /16"*(642 mm)	12 ⁷ / ₁₆ "(316 mm)	1 31⁄4" (44 mm)	38" (9	,
LJP-2115-42	N/A	25 ⁹ /16 ^{7*} (642 mm)	16 ⁷ /16"(418 mm)	1 31⁄4" (44 mm)	42" (1	067mm)
Vewel		Тор	Turning	Bottom	Square	Overall
Posts:	Finial	Block	Length	Block	Size	Length
Jtility Newels						
LJP-3340	5" (127 mm)	5" (127 mm)	23" (584 mm)	14½"(368 mm)	31/2" (89 mm)	48"(1219 mm
LJP-3342	5" (127 mm)	5" (127 mm)	23" (584 mm)	241/2"(622 mm)	31/2" (89 mm)	58"(1473 mm
Second Floor			23 (364 (111))	2472 (022 1111)	072 (07 mm)	00 (14751111
LJP-3345	5" (127 mm)	11" (279 mm)	191/2"(495 mm)	22" (558 mm)	3½" (89 mm)	58"(1473 mm
ntermediate			1 3 72 (495 mm)	∠∠ (558 mm)	372 (89 mm)	30 (14/3 mn
LJP-3346	•		401/2	001/2	01/2	70"
LJP-3346 LJP-3353	5" (127 mm)	14½" (368 mm)	16 ¹ /2"(419 mm)	361/2"(927 mm)	31/2" (89 mm)	73"(1854 mn
	5" (127 mm)	5" (127 mm)	23" (584 mm)	281/2"(724 mm)	3½" (89 mm)	62"(1574 mm
LJP-3355	5" (127 mm) 5" (127 mm)	5" (127 mm) 5" (127 mm)	23" (584 mm) 23" (584 mm)	39½"(1003 mm) 44½"(1130 mm)	3½" (89 mm) 3½" (89 mm)	73"(1854 mm 78"(1981 mm



† Requires a landing fitting assembly

Pictured: U-6519P Handrail, UP-3340BT Utility Newels, UP-2105 Balusters, U-6006 Shoerail, U-6007 Fillet, U-7027 Rosette.



Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3" (76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every labuster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

Product D)imenei	one —					
	mensi	ons	Pro	filo	Dettern Diem		
Handrails:	He	eight	Wie		Bottom Width	Plow Width	
LJ-6005							
LJ-6010		" (59 mm) " (60 mm)	2½" 2¼"		21/2" (64 mm) 11/2" (38 mm)	1¾"(44 mm)	
LJ-6109			2 % 1 %			N/A	
LJ-6109 LJ-6109P1		" (73 mm)			2 ³ /8" (60 mm)		
		(73 mm)	11/8"		23/8" (60 mm)	13/4"(44 mm	
LJ-6210		(60 mm)	25%"		2" (51 mm)	N/A	
LJ-6210P		(60 mm)	25%"		2" (51 mm)	13/4"(44 mm	
LJ-6400 LJ-6400P	21/4" (57 mm)		2¾" (70 mm) 2¾" (70 mm)		3" (76 mm)	N/A	
LJ-6519	2¼" (57 mm) 3" (76 mm)		2%4 (/0 mm) 25%8" (67 mm)		3" (76 mm)	13/4"(44 mm) N/A	
					25/8" (67 mm)		
LJ-6519P		(76 mm)	25/8"		25%" (67 mm)	13/4"(44 mm)	
LJ-6601		" (57 mm)	2¼"		1½" (38 mm)	N/A	
LJ-6701		(54 mm)	23/4"		15/8" (41 mm)	N/A	
LJ-6900	2 ³ /4" (70 mm)		25%"		1 ¹⁵ /16"(49 mm)	N/A	
LJ-6900P	2 ³ ⁄ ₄ " (70 mm)		25/8" (1 ¹⁵ /16"(49 mm)	134"(44 mm)	
LJ-6A10	23%" (60 mm)		2" (5		21/8" (54 mm)	N/A	
LJ-6A10P1	2 ³ /s" (60 mm)		2" (51 mm)		21/8" (54 mm)	13⁄4"(44 mm	
LJ-6B10		" (59 mm)	2" (51 mm)		23/8" (60 mm)	N/A	
LJ-6B10P1	25/10	" (59 mm)	2" (5	1 mm)	23⁄8" (60 mm)	13/4"(44 mm	
Shoerail							
and Fillet:	He	eight	Wie	łth	Plow	Nidth	
LJ-6006	1" (25 mm)		31/s" (79 mm)		1 3/4" (44 mm)		
LJ-6006		(25 mm) " (8 mm)	378 13/4"	(79 mm)	1%4 (N/		
LJ-6045	3/4" (19 mm)		21/2" (64 mm)				
					1¼" (
LJ-6050	78	(10 mm)	1¼"	(32 mm)	N/	A	
Delvetere	Тор	Turning	Bottom	Square	Overall Length		
Balusters:	Block	Length	Block	Size			
LJ-2011-34	N/A	25 ⁹ /16"*(642 mm)	87/16"(214 mm)	1 1/4" (32 mm)	34" (864 mm)		
LJ-2011-38	N/A	25 ⁹ / ₁₆ "*(642 mm)	12 ⁷ /16"(316 mm)	1 1/4" (32 mm)	38" (9		
LJ-2011-42	N/A	25 ⁹ /16 ^{"**} (642 mm)	16 ⁷ /16"(418 mm)	1 1/4" (32 mm)	42" (1		
LJP-2105-34	61/2"(165 mm)	191/s" (486 mm)	83/8"(213 mm)	13/4" (44 mm)	34" (8		
LJP-2105-38	61/2"(165 mm)	191/s" (486 mm)	123/8"(314 mm)	13/4" (44 mm)	38" (9		
LJP-2105-42	61/2"(165 mm)	191/s" (486 mm)	163/s"(416 mm)	13/4" (44 mm)	42" (1		
LJ-2111-34	N/A	25 ⁵ /8"*(651 mm)	8 ³ /8"(213 mm)	134" (44 mm)	34" (8	64 mm)	
LJ-2111-38	N/A	25 ⁵ /s"*(651 mm)	12%"(314 mm)	13/4" (44 mm)	38" (965 mm)		
LJ-2111-42	N/A	255/s"*(651 mm)	163/8"(416 mm)	13/4" (44 mm)	42" (1	067 mm)	
LJP-2115-34	N/A	25 ⁹ /16"*(642 mm)	87/16"(214 mm)	134" (44 mm)	34" (8		
LJP-2115-38	N/A	25 ⁹ /16"*(642 mm)	12 ⁷ /16"(316 mm)	13/4" (44 mm)	38" (9		
LJP-2115-42	N/A	25 ⁹ /16"*(642 mm)	16 ⁷ /16"(418 mm)	13/4" (44 mm)	42" (1		
Newel		Тор	Turning	Bottom	Square	Overall	
Posts:	Finial	Block	Length	Block	Size	Length	
Utility Newels							
LJP-3240	5" (127 mm)	5" (127 mm)	23" (584 mm)	14½"(368 mm)	3" (76 mm)	48"(1219 mm	
LJP-3242	5" (127 mm)	5" (127 mm)	23" (584 mm)	241/2"(622 mm)	3" (76 mm)	58"(1473 mm	
Second Floor	Landing N	lewel					
LJP-3245	5" (127 mm)	11" (279 mm)	191/2"(495 mm)	22" (558 mm)	3" (76 mm)	58"(1473 mm	
Intermediate I							
LJP-3246	5" (127 mm)	14½" (368 mm)	161/2"(419 mm)	361/2"(927 mm)	3" (76 mm)	73"(1854 mm	
LJP-3253	5" (127 mm)	5" (127 mm)	23" (584 mm)	281/2"(724 mm)	3" (76 mm)	62"(1574 mm	
LJP-3255	5" (127 mm)	5" (127 mm)	23" (584 mm)	39 ¹ / ₂ "(1003 mm)	3" (76 mm)	73"(1854 mm	
201-0200						73 (1854 mm 78"(1981 mm	
LJP-3258	5" (127 mm)	5" (127 mm)	23" (584 mm)	441/2"(1130 mm)	3" (76 mm)		



Pictured: U-6010 Handrail, UP-3240 Utility Newel, UP-3246 Intermediate Landing Newel, UP-3245 Second Floor Landing Newel and U-2011 Balusters.

t Requires a landing fitting assembly

LIP-3258t

Plowed Handrails and Non-Plowed Handrails Newel Posts Square Top Balusters and Pin Top Balusters Newel Drop LJ-6109 LJ-6210 LJ-6005 LJ-6109P1 LJ-4299A LJ-6400 LJ-6519 LJ-6210P LJ-6400P Shoerail LJ-6701 LJ-6900 LJ-6519P LJ-6900P & Fillet LJ-6007 LJ-6A10 LJ-6B10 LJ-6A10P1 LJ-6B1OP1 UP-20158 balusters can be used with U-6109, U-6210, U-6400, U-6519, U-6701, U-6900, U-6A10 or U-6810 handrails. UP-20158 UP-20058 balusters can be used with U-6005, U-6109P1, U-6210P, U-6400P, U-6519P, U-6900P, U-6A10P1 or U-6810P1 handrails. UP-20058 LJP-30408 LJP-30428 LJP-30538† LJP-30558† LJP-30588† LJ-6006 LJP-30458 LJP-30468 H

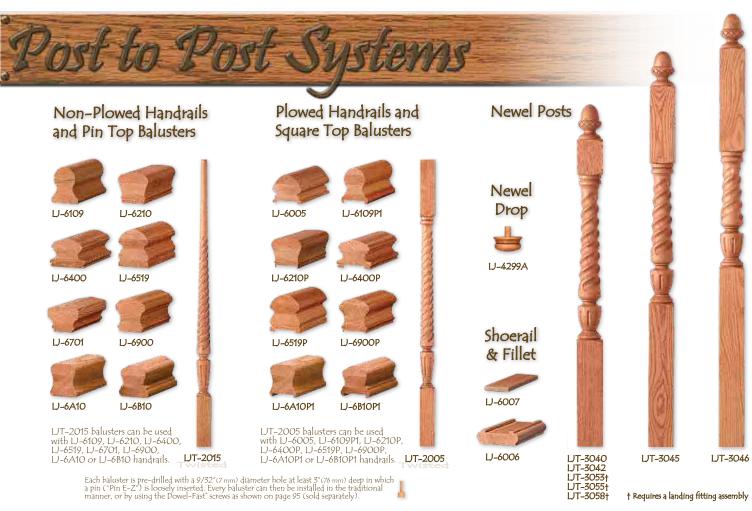
Each baluster is pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

			Pro	ofile	Bottom	Plow
Handrails:	He	ight	Width		Width	Width
LJ-6005	25/16'	(59 mm)	21/2"	(64 mm)	21/2" (64 mm)	13/4"(44 mm)
LJ-6109	27/8"	(73 mm)	11/8"	(48 mm)	23/8" (60 mm)	N/A
LJ-6109P1	27/8"	(73 mm)	1⅔" (48 mm)		23/8" (60 mm)	13/4"(44 mm)
LJ-6210	2³⁄8"	(60 mm)	25% " (67 mm)		2" (51 mm)	N/A
LJ-6210P	2³⁄8"	(60 mm)	25%" (67 mm)		2" (51 mm)	13/4"(44 mm)
LJ-6400	21⁄4" (57 mm)		23/4" (70 mm)		3" (76 mm)	N/A
LJ-6400P	21⁄4"	(57 mm)	2 ³ / ₄ " (70 mm)		3" (76 mm)	13/4"(44 mm)
LJ-6519	3" (76 mm)	2 ⁵ /s" (67 mm)		25/8" (67 mm)	N/A
LJ-6519P	3" (76 mm)	25/8"	(67 mm)	25/8" (67 mm)	13/4"(44 mm)
LJ-6701	21/8"	(54 mm)	23⁄4"	(70 mm)	15% " (41 mm)	N/A
LJ-6900	23/4"	(70 mm)	25/8"	(67 mm)	115/16"(49 mm)	N/A
LJ-6900P	2 ³ ⁄ ₄ " (70 mm)		25/s"	(67 mm)	115/16"(49 mm)	13⁄4"(44 mm)
LJ-6A10	23⁄8" (60 mm)		2" (51 mm)		21⁄s " (54 mm)	N/A
LJ-6A10P1	23%" (60 mm)		2" (51 mm)		21⁄8" (54 mm)	1 3/4"(44 mm)
LJ-6B10	2 ⁵ /16" (59 mm)		2" (51 mm)		21/8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (51 mm)		21/8" (60 mm)	13/4"(44 mm)
Shoerail and						
Fillet:	He	ight	Wi	dth	Plow	Width
LJ-6006	1" (25 mm)		31/s" (79 mm)		1 3⁄4" (44 mm)	
LJ-6007	5/16" (8 mm)		1 3 /4" (44 mm)		N/A	
	Тор	Turning	Bottom	Square	Ove	rall
Balusters:	Block	Length	Block	Size		
LJP-20058-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1¾" (44 mm)	34" (8	-
LJP-20058-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	13/4" (44 mm)	38" (965 mm)	
LJP-20058-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	13/4" (44 mm)	42" (1067 mm)	
LJP-20158-34	N/A	28"* (711 mm)	6" (152 mm)	13/4" (44 mm)	34" (864 mm)	
LJP-20158-38	N/A	28"* (711 mm)	10" (254 mm)	13/4" (44 mm)	38" (9	165 mm)
LJP-20158-42	N/A	28"* (711 mm)	14" (356 mm)	1¾" (44 mm)	42" (1	067mm)
Newel		Тор	Turning	Bottom	Square	Overall
Posts:	Finial	Block	Length	Block	Size	Length
Utility Newels						Ŭ
LJP-30408	4¾" (121 mm)	5" (127 mm)	23" (584 mm)	15" (381 mm)	31/2" (89 mm)	48"(1219 mm
LJP-30428	4¾" (121 mm)	5" (127 mm)	23" (584 mm)	25" (635 mm)	31/2" (89 mm)	58"(1473 mm
Second Floor						
LJP-30458	4¾" (121 mm)	11" (279 mm)	191/2"(495 mm)	22" (558 mm)	31/2" (89 mm)	58"(1473 mm
Intermediate L						
LJP-30468	4 ³ / ₄ " (121 mm)	141/2" (368 mm)	16" (406 mm)	37" (939 mm)	31/2" (89 mm)	73"(1854 mm
LJP-30538	4 ³ / ₄ " (121 mm)	5" (127 mm)	23" (584 mm)	29" (736 mm)	31/2" (89 mm)	62"(1574 mm
LJP-30558	43/4" (121 mm)	5" (127 mm)	23" (584 mm)	40" (1016 mm)	31/2" (89 mm)	73"(1854 mm



† Requires a landing fitting assembly

Pictured: LJ-6210 Handrail, LJP-30408 Utility Newel, LJP-20158 Balusters.



Product D	oimensio	ons				
Handrails:	He	ight		ofile dth	Bottom Width	Plow Width
LJ-6005	25/16'	(59 mm)	21/2"	(64 mm)	21/2" (64 mm)	13/4"(44 mm)
LJ-6109	21/8"	(73 mm)	11/8" (48 mm)		23/s" (60 mm)	N/A
LJ-6109P1	21/8"	(73 mm)	11/8"	(48 mm)	23/s" (60 mm)	13/4"(44 mm)
LJ-6210	2 ³ /8"	(60 mm)	25/s"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	2 ³ /8"	(60 mm)	25/8"	(67 mm)	2" (51 mm)	13/4"(44 mm)
LJ-6400	21⁄4"	(57 mm)	2¾" (70 mm)		3" (76 mm)	N/A
LJ-6400P	21⁄4"	(57 mm)	23/4" (70 mm)		3" (76 mm)	13/4"(44 mm)
LJ-6519	3" (76 mm)	25/8" (67 mm)		25/s" (67 mm)	N/A
LJ-6519P	3" (76 mm)	25/s"	25/8" (67 mm)		13/4"(44 mm)
LJ-6701	21/8"	(54 mm)	23/4"	(70 mm)	15%" (41 mm)	N/A
LJ-6900	23/4"	(70 mm)	25/8"	(67 mm)	1 15/16"(49 mm)	N/A
LJ-6900P	2 ³ /4" (70 mm)		25/s"	(67 mm)	1 ¹⁵ /16"(49 mm)	1¾"(44 mm)
LJ-6A10	2 ³ /s" (60 mm)		2" (51 mm)		21/s" (54 mm)	N/A
LJ-6A10P1	23⁄8" (60 mm)		2" (51 mm)		21/s" (54 mm)	13/4"(44 mm)
LJ-6B10	25/16	(59 mm)	2" (51 mm)		23/8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (51 mm)		23/8" (60 mm)	13/4"(44 mm)
01						
Shoerail and Fillet:		iaht	Wi	dth	Plow	Midth
LJ-6006	Height 1" (25 mm)		31/s" (79 mm)		1 3/4" (44 mm)	
LJ-6007	1 (25 mm) 5⁄16" (8 mm)		134" (44 mm)		1 /4 N	
LJ=0007	/16	(8 mm)	1 /4 (44 mm)		IN/	A
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Overall Length	
LJT-2005-34	7" (178 mm)	20" (508 mm)	7 " (178 mm)	1 3⁄4" (44 mm)	34" (8	364 mm)
LJT-2005-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 3⁄4" (44 mm)	38" (9	765 mm)
LJT-2005-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 3⁄4" (44 mm)	42" (1	067 mm)
LJT-2015-34	N/A	28"* (711 mm)	6" (152 mm)	1 3⁄4" (44 mm)	34" (8	364 mm)
LJT-2015-38	N/A	28"* (711 mm)	10" (254 mm)	1 3⁄4" (44 mm)	38" (965 mm)	
LJT-2015-42	N/A	28"* (711 mm)	14" (356 mm)	1 3⁄4" (44 mm)	42" (1	067mm)
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length
Utility Newels						
LJT-3040	4¾" (121 mm)	5" (127 mm)	23" (584 mm)	15" (381 mm)	31/2" (89 mm)	48"(1219 mm
LJT-3042	4¾" (121 mm)	5" (127 mm)	23" (584 mm)	25" (635 mm)	31/2" (89 mm)	58"(1473 mm
Second Floor	Landing No					
	4 ³ / ₄ " (121 mm)	11" (279 mm)	191/2"(495 mm)	22" (558 mm)	31/2" (89 mm)	58"(1473 mm
LJT-3045		. ,		_ (
	anding Ne	weis				
LJT-3045 Intermediate I LJT-3046	Landing Ne 4¾" (121 mm)	14½" (368 mm)	16" (406 mm)	37" (939 mm)	31/2" (89 mm)	73"(1854 mm
Intermediate I	4¾" (121 mm)	14½" (368 mm)				
Intermediate I LJT-3046			16" (406 mm) 23" (584 mm) 23" (584 mm)	37" (939 mm) 29" (736 mm) 40" (1016 mm)	31/2" (89 mm) 31/2" (89 mm) 31/2" (89 mm)	73"(1854 mm 62"(1574 mm 73"(1854 mm



Pictured: U-6210P Handrail, U-6007 Fillet, UT-3040 Utility Newel, UT-3053 Intermediate Landing Newel, UT-2005 Balusters and a Landing Fitting Assembly.

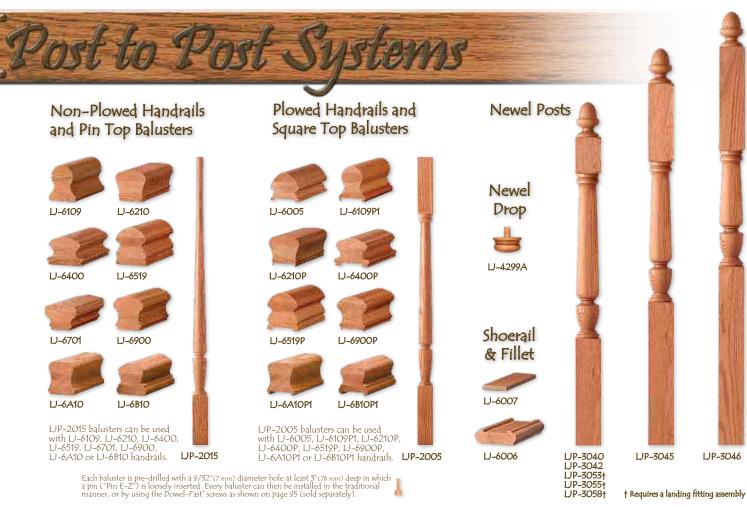
Plowed Handrails and Newel Posts Non-Plowed Handrails Square Top Balusters and Pin Top Balusters Newel Drop LJ-6109 LJ-6210 LJ-6005 LJ-6109P1 LJ-4299A LJ-6400 LJ-6519 LJ-6210P LJ-6400P Shoerail LJ-6701 LJ-6900 LJ-6519P LJ-6900P & Fillet LJ-6007 LJ-6A10 LJ-6B10 LJ-6A10P1 LJ-6B1OP1 UF-2015 balusters can be used with U-6109, U-6210, U-6400, U-6519, U-6701, U-6900, U-6A10 or U-6B10 handrails. UF-2005 balusters can be used with U-6005, U-6109P1, U-6210P, U-6400P, U-6519P, U-6900P, U-6A10P1 or U-6B10P1 bandrails. **UF-2005** UF-3040 UF-3042 UF-3053† UF-3055† UF-3058† LJF-2015 LJF-3045 LJF-3046 LJ-6006 † Requires a landing fitting assembly

Each baluster is pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

Handrails:	He	ight	Profile Width		Bottom Width	Plow Width
LJ-6005	25/16'	(59 mm)	21/2"	(64 mm)	21/2" (64 mm)	13/4"(44 mm)
LJ-6109	21/8"	(73 mm)	11/s" (48 mm)		23/8" (60 mm)	N/A
LJ-6109P1	21/8"	(73 mm)	11/8"	(48 mm)	23/8" (60 mm)	13/4"(44 mm)
LJ-6210	2 ³ /8"	(60 mm)	25/s"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	2 ³ /8"	(60 mm)	25% " (67 mm)		2" (51 mm)	13⁄4"(44 mm)
LJ-6400	2¼" (57 mm)		2¾" (70 mm)		3" (76 mm)	N/A
LJ-6400P	21/4" (57 mm)		2¾" (70 mm)		3" (76 mm)	13/4"(44 mm)
LJ-6519	3" (76 mm)	25% " (67 mm)		25⁄8" (67 mm)	N/A
LJ-6519P	3" (76 mm)	25/8"	(67 mm)	25⁄8" (67 mm)	13⁄4"(44 mm)
LJ-6701		(54 mm)		(70 mm)	15% " (41 mm)	N/A
LJ-6900	2¾" (70 mm)			(67 mm)	1 15⁄16"(49 mm)	N/A
LJ-6900P	2¾" (70 mm)			(67 mm)	1 15⁄16"(49 mm)	1 31⁄4"(44 mm)
LJ-6A10	2 ³ /8" (60 mm)		2" (51 mm)		21/8" (54 mm)	N/A
LJ-6A10P1	23%" (60 mm)		2" (51 mm)		21⁄8" (54 mm)	13⁄4"(44 mm)
LJ-6B10	2 ⁵ ⁄16" (59 mm)		2" (51 mm)		23/8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ / ₁₆ " (59 mm)		2" (51 mm)		23/s" (60 mm)	13/4"(44 mm)
Shoerail and						
Fillet:	Height		Width		Plow Width	
LJ-6006	1" (25 mm)		31⁄s" (79 mm)		1 3⁄4" (44 mm)	
LJ-6007	5/16"	(8 mm)	1 3⁄4" (44 mm)		N/A	
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Overall Length	
LJF-2005-34	7" (178 mm)	20" (508 mm)	7 " (178 mm)	13/4" (44 mm)	34" (8	<u> </u>
LJF-2005-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	13/4" (44 mm)	38" (9	
LJF-2005-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	13/4" (44 mm)	42" (1	067 mm)
LJF-2015-34	N/A	28"* (711 mm)	6" (152 mm)	13/4" (44 mm)	34" (864 mm)	
LJF-2015-38	N/A	28"* (711 mm)	10" (254 mm)	13/4" (44 mm)	38" (965 mm)	
LJF-2015-42	N/A	28"* (711 mm)	14" (356 mm)	1 3/4" (44 mm)	42" (1	067mm)
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length
Utility Newels						
LJF-3040	4¾" (121 mm)	5" (127 mm)	23" (584 mm)	15" (381 mm)	31/2" (89 mm)	48"(1219 mm
LJF-3042	4¾" (121 mm)	5" (127 mm)	23" (584 mm)	25" (635 mm)	31/2" (89 mm)	58"(1473 mm
Second Floor	Landing N	wel				
LJF-3045	43/4" (121 mm)	11" (279 mm)	191/2"(495 mm)	22" (558 mm)	31/2" (89 mm)	58"(1473 mm
Intermediate L		wels				
LJF-3046	43/4" (121 mm)	14½" (368 mm)	16" (406 mm)	37" (939 mm)	31/2" (89 mm)	73"(1854 mm
LJF-3053	4 ³ / ₄ " (121 mm)	5" (127 mm)	23" (584 mm)	29" (736 mm)	31/2" (89 mm)	62"(1574 mm
				40" (1016 mm)	31/2" (89 mm)	73"(1854 mm
LJF-3055	4¾" (121 mm)	5" (127 mm)	23" (584 mm)	40 (1016 mm)	3/2 (89 mm)	(1854 mm



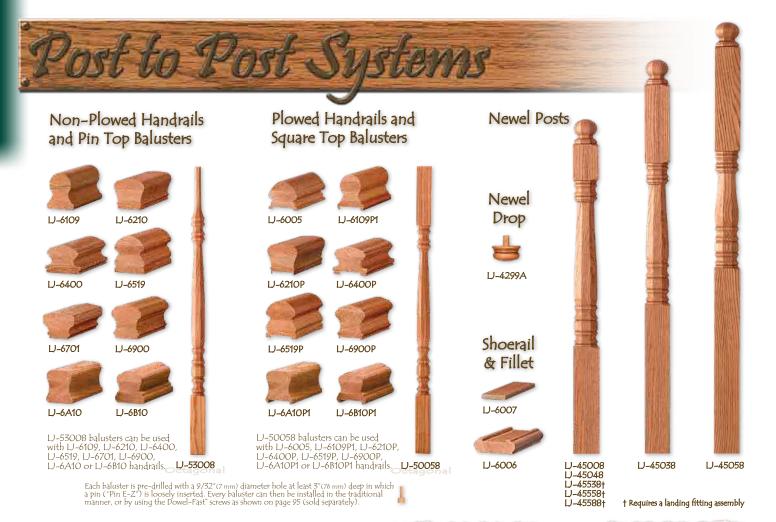
Pictured: U-6519P Handrail, U-6006 Shoerail, U-6007 Fillet, UF-3046 Intermediate Landing Newel, UF-3045 Second Floor Landing Newels, UF-2005 Balusters and U-7026 Rosette.



Product D	imensio	ns				
Handrails:	He	ight		ofile dth	Bottom Width	Plow Width
LJ-6005	25/16'	(59 mm)	21/2"	(64 mm)	21/2" (64 mm)	13/4"(44 mm)
LJ-6109	21/8"	(73 mm)	11/8"	(48 mm)	23/8" (60 mm)	N/A
LJ-6109P1	21/8"	(73 mm)	11/8"	(48 mm)	23/8" (60 mm)	13/4"(44 mm)
LJ-6210	2 ³ /8"	(60 mm)	25/s"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	2 ³ /8"	(60 mm)	25/s"	(67 mm)	2" (51 mm)	13/4"(44 mm)
LJ-6400	21⁄4"	(57 mm)	23/4"	(70 mm)	3" (76 mm)	N/A
LJ-6400P	21/4"	(57 mm)	23/4"	(70 mm)	3" (76 mm)	13/4"(44 mm)
LJ-6519	3" (76 mm)	25/8"	(67 mm)	25% " (67 mm)	N/A
LJ-6519P	3" (76 mm)	25/s"	(67 mm)	25/8" (67 mm)	13/4"(44 mm)
LJ-6701	21/8" (54 mm)		23/4"	(70 mm)	15⁄8" (41 mm)	N/A
LJ-6900	23/4"	(70 mm)	25/8"	(67 mm)	1 ¹⁵ /16"(49 mm)	N/A
LJ-6900P	23/4" (70 mm)		25/8"	(67 mm)	1 ¹⁵ /16"(49 mm)	13/4"(44 mm)
LJ-6A10	2 ³ /s" (60 mm)		2" (51 mm)		21/8" (54 mm)	N/A
LJ-6A10P1	2 ³ /s" (60 mm)		2" (51 mm)		21/8" (54 mm)	13/4"(44 mm)
LJ-6B10	2⁵⁄16" (59 mm)		2" (51 mm)		23/8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (51 mm)	23/8" (60 mm)	13⁄4"(44 mm)
Shoerail and Fillet:	Height		Width		Plow Width	
LJ-6006	1" (25 mm)	31⁄8"	(79 mm)	13⁄4"	(44 mm)
LJ-6007	5/16" (8 mm)		13⁄4" (44 mm)		N	Ά
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Overall Length	
LJP-2005-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 3/4" (44 mm)	34" (8	364 mm)
LJP-2005-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 3/4" (44 mm)	38" (765 mm)
LJP-2005-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 3/4" (44 mm)	42" (1	067 mm)
LJP-2015-34	N/A	28"* (711 mm)	6" (152 mm)	1 3/4" (44 mm)	34" (8	364 mm)
LJP-2015-38	N/A	28"* (711 mm)	10" (254 mm)	1 3/4" (44 mm)	38" (9	965 mm)
LJP-2015-42	N/A	28"* (711 mm)	14" (356 mm)	1 3⁄4" (44 mm)	42" (1067mm)	
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length
L Millér - Manual a						
Utility Newels		5" (127 mm)	23" (584 mm)	15" (381 mm)	31/2" (89 mm)	48"(1219 mm
LJP-3040	$4^{3}/_{4}^{\prime\prime}$ (121 mm)				31/2" (89 mm)	58"(1473 mm
	4 ³ / ₄ " (121 mm)		23" (584 mm)	25" (635 mm)		
LJP-3040 LJP-3042	4¾ " (121 mm)	5" (127 mm)	23" (584 mm)	25" (635 mm)		
LJP-3040 LJP-3042	4¾" (121 mm) Landing Ne	5" (127 mm)				58"(1473 mm
LJP-3040 LJP-3042 Second Floor LJP-3045	4 ³ ⁄ ₄ " (121 mm) Landing Ne 4 ³ ⁄ ₄ " (121 mm)	5" (127 mm) Swel 11" (279 mm)	23" (584 mm) 19½"(495 mm)	25" (635 mm) 22" (558 mm)	31⁄2" (89 mm)	58" (1473 mm
LJP-3040 LJP-3042 Second Floor LJP-3045 Intermediate I	4 ³ /4" (121 mm) Landing Ne 4 ³ /4" (121 mm) Landing Ne	5" (127 mm) wel 11" (279 mm) wels	19½"(495 mm)	22" (558 mm)	31⁄2" (89 mm)	
LJP-3040 LJP-3042 Second Floor LJP-3045 Intermediate I LJP-3046	434" (121 mm) Landing Ne 434" (121 mm) Landing Ne 434" (121 mm)	5" (127 mm) wel 11" (279 mm) wels 141/2" (368 mm)	19½"(495 mm) 16" (406 mm)	22" (558 mm) 37" (939 mm)	31/2" (89 mm) 31/2" (89 mm)	73"(1854 mm
LJP-3040 LJP-3042 Second Floor LJP-3045 Intermediate I	4 ³ /4" (121 mm) Landing Ne 4 ³ /4" (121 mm) Landing Ne	5" (127 mm) wel 11" (279 mm) wels	19½"(495 mm)	22" (558 mm)	31⁄2" (89 mm)	58"(1473 mm) 73"(1854 mm) 62"(1574 mm) 73"(1854 mm)



Pictured: U-6400P Handrail, U-6006 Shoerail, LJ-6007 Fillet, LJP-3040 Utility Newel, LJP-3040 Utility Newel (half), and LJP-2005 Balusters.



Profile Width Handrails: Height Width Width 25/16" (59 mm) LJ-6005 21/2" (64 mm) 21/2" (64 mm) 13/4"(44 m 21/8" (73 mm) LJ-6109 1%" (48 mm) 23/8" (60 mm) N/A LJ-6109P1 21/8" (73 mm) 17/8" (48 mm) 2³/₈" (60 mm) 1³/₄"(44 mm) LJ-6210 2³/s" (60 mm) 25/8" (67 mm) N/A 2" (51 mm) LJ-6210P 23/8" (60 mm) 2⁵/8" (67 mm) 2" (51 mm) 13/4"(44 mm LJ-6400 21/4" (57 mm) 2¾" (70 mm) 3" (76 mm) N/A LJ-6400P 21/4" (57 mm) 23/4" (70 mm) 3" (76 mm) 13/4"(44 mm LJ-6519 3" (76 mm) 25/8" (67 mm) 25/8" (67 mm) N/A LJ-6519P 3" (76 mm) 25/8" (67 mm) 25/8" (67 mm) 13/4"(44 mm LJ-6701 21/8" (54 mm) 23/4" (70 mm) 15/8" (41 mm) N/A LJ-6900 23/4" (70 mm) 25/8" (67 mm) 115/16"(49 mm) N/A LJ-6900P 2¾" (70 mm) 25/8" (67 mm) 115/16"(49 mm) 13/4"(44 mm LJ-6A10 23/8" (60 mm) 2" (51 mm) 21/8" (54 mm) N/A LJ-6A10P1 23/8" (60 mm) 2" (51 mm) 21/8" (54 mm) 13/4"(44 mm) LJ-6B10 2⁵/₁₆" (59 mm) 2" (51 mm) 23/8" (60 mm) N/A LJ-6B10P1 2⁵/₁₆" (59 mm) 2" (51 mm) 2³/s" (60 mm) 1³/4"(44 mm and Fillet: Height Width Plow Width LJ-6006 31/8" (79 mm) 13⁄4" (44 m 1" (25 mm) LJ-6007 5∕16" (8 mm) 1 3/4" (44 mm) N/A Turning Length Squar Size Overall Length Bottom Block Balusters: Block LJ-50058-34 7" (178 mm) 20" (508 mm) 1¾" (44 mm 34" (864 mm) 7" (178 mm) LJ-50058-38 7" (178 mm) 20" (508 mm) 11" (279 mm) 134" (44 mm) 38" (965 mm) LJ-50058-42 15" (381 mm) 13/4" (44 mm) 42" (1067 mm) 7" (178 mm) 20" (508 mm) LJ-53008-34 N/A 27"* (686 mm) 34" (864 mm) 7" (178 mm) 13/4" (44 mm) LJ-53008-38 N/A 27"* (686 mm) 11" (279 mm) 13/4" (44 mm) 38" (965 mm) LJ-53008-42 27"* (686 mm) 42" (1067mm) N/A 15" (381 mm) 134" (44 mm) Overa Posts: Finial Block Block Length Lenath **Utility Newels** LJ-45008 3½" (89 mm) 5" (127 mm) 23" (584 mm) 16¼" (413 mm) 3½" (89 mm) 48"(1219 mm LJ-45048 3½" (89 mm) 5" (127 mm) 23" (584 mm) 26¼" (668 mm) 3½" (89 mm) 58"(1473 mm) Second Floor Landing Newel

31/2" (89 mm) 11" (279 mm) 191/2" (495 mm) 233/4" (603 mm) 31/2" (89 mm) 58" (1473 mm)

 3½" (89 mm)
 14½" (368 mm)
 16" (406 mm)
 38¾" (894 mm)
 3½" (89 mm)
 73" (1854 mm)

 3½" (89 mm)
 5" (127 mm)
 23" (384 mm)
 30½" (168 mm)
 3½" (89 mm)
 62" (1574 mm)

31/2" (89 mm) 5" (127 mm) 23" (584 mm) 411/4" (1048 mm) 31/2" (89 mm) 73"(1854 mm)

3½" (89 mm) 5" (127 mm) 23" (584 mm) 46¼" (1175 mm) 3½" (89 mm) 78"(1981 mm)

* Length is from the top of the bottom block to the top of the baluster

Product Dimensions



Pictured: U-6519P Handrail, U-45008 Utility Newel, U-45058 Intermediate Landing Newel, U-45038 Second Floor Landing Newel and U-50058 Balusters.

LJ-45038

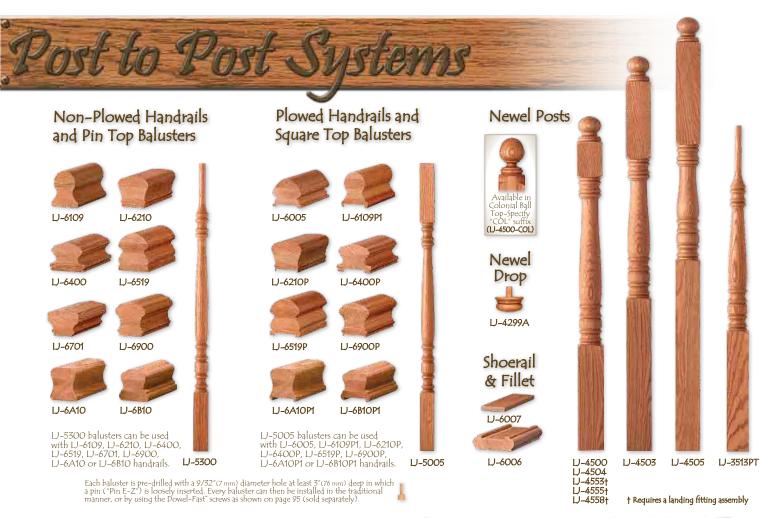
LJ-45058

LJ-45538

LJ-45558

LJ-45588

Intermediate Landing Newels



Product Dir	nensior	13				
Handrails:	Но	ight	Pro Wie		Bottom Width	Plow Width
LJ-6005		' (59 mm)	21/2"		21/2" (64 mm)	13/4"(44 mm)
LJ-6109		(73 mm)	17/8"		2 ³ /s" (60 mm)	N/A
LJ-6109P1		(73 mm)	17/8"		2 ³ /s" (60 mm)	13/4"(44 mm)
LJ-6210		(60 mm)	25/8"		2" (51 mm)	N/A
LJ-6210P		(60 mm)	25/8"		2" (51 mm)	13/4"(44 mm)
LJ-6400		(57 mm)	23/4"		3" (76 mm)	N/A
LJ-6400P		(57 mm)	23/4"		3" (76 mm)	13/4"(44 mm)
LJ-6519		(37 mm)	25/8"		2 ⁵ /s" (67 mm)	N/A
LJ-6519P		76 mm)	25/8"		25/s" (67 mm)	13/4"(44 mm)
LJ-6701		(54 mm)	23/4"		15/s" (41 mm)	N/A
LJ-6900		(70 mm)	25/8"		1 ¹⁵ / ₁₆ "(49 mm)	N/A
LJ-6900P		(70 mm)	25/8"		1 ¹⁵ / ₁₆ "(49 mm)	13/4"(44 mm)
LJ-6A10		(60 mm)	2" (5		2 ¹ /s" (54 mm)	N/A
LJ-6A10P1		(60 mm)	2" (5		21/8" (54 mm)	13/4"(44 mm)
LJ-6B10		(60 mm)	2" (5 2" (5		2 ³ /s" (60 mm)	N/A
LJ-6B10P1		(59 mm)	2" (5 2" (5		2 ³ /s" (60 mm)	13/4"(44 mm)
	2/16	(59 mm)	ر) کے	1 1111)	2/8 (00 mm)	1 74 (44 1111)
Shoerail and Fillet:	Height		Wid	dth	Plow	Width
LJ-6006	1" (25 mm)	31/8"	(79 mm)	13⁄4"	(44 mm)
LJ-6007		(8 mm)	13/4"		N	
Jeluetere.	Top Block	Turning	Bottom	Square Size	Ove	
Balusters: LJ-5005ND-31±	5%" (149 mm)	Length 165%" (422 mm)	Block		Len 31" (
			81/2" (216 mm)	1 ³ ⁄ ₄ " (44 mm)		
LJ-5005-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (
LJ-5005-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (
LJ-5005-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	
LJ-5300-34	N/A	27"* (686 mm)	7" (178 mm)	13⁄4" (44 mm)	34" (
LJ-5300-38	N/A	27"* (686 mm)	11" (279 mm)	13⁄4" (44 mm)	38" (
LJ-5300-42	N/A	27"* (686 mm)	15" (381 mm)	13⁄4" (44 mm)	42" (1	067mm)
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length
Utility Newels						Ŭ
LJ-4500	31/2" (89 mm)	5" (127 mm)	23" (584 mm)	16¼" (413 mm)	31/2" (89 mm)	48"(1219 mm
LJ-4504	31/2" (89 mm)	5" (127 mm)	23" (584 mm)	261/4" (668 mm)	31/2" (89 mm)	58"(1473 mm
Second Floor La			20 (304 mm)	2074 (000 mm)	072 (07 min)	00 (1101111
LJ-4503	31/2" (89 mm)	11" (279 mm)	191/2"(495 mm)	23¾" (603 mm)	31/2" (89 mm)	58"(1473 mm
ntermediate Lar			1 372 (445 mm)	2074 (003 mm)	072 (07 milli)	CO (1473 mm
LJ-4505	31/2" (89 mm)	14½" (368 mm)	16" (406 mm)	38 ³ /4"(984 mm)	31/2" (89 mm)	73"(1854 mm
LJ-4505	31/2" (89 mm)	14 /2 (368 mm) 5" (127 mm)	23" (584 mm)	30 ¹ / ₄ " (768 mm)	31/2" (89 mm) 31/2" (89 mm)	62"(1574 mm
LJ-4555	31/2" (89 mm) 31/2" (89 mm)	5 (127 mm) 5" (127 mm)	23 (584 mm) 23" (584 mm)	41¼" (1048 mm)	31/2" (89 mm) 31/2" (89 mm)	73"(1854 mm
LJ-4555	31/2" (89 mm) 31/2" (89 mm)	5 (127 mm) 5" (127 mm)	23 (584 mm) 23" (584 mm)	41 ¼ (1048 mm) 46 ¼" (1175 mm)	31/2" (89 mm) 31/2" (89 mm)	73 (1854 mm 78"(1981 mm
Rake Newel	372 (89 mm)	3 (12/mm)	∠3 (584 mm)	4074 (11/5 mm)	372 (89 mm)	1 O (1981 mm
LJ-3513PT	N/A	N/A	27 ¹³ /16"(706 mm)	003/ "	3" (76 mm)	48"(1219 mm

LJ-3513PT N/A N/A 27¹%s[®](70bm) 20⁵/s[®](513m) 3[®](7bm) 48^{°°}(219m) *Length is from the top of the bottom block to the top of the baluster ‡ 31° Balusters are for kneewall stairways only. They are NOT predrilled and they do NOT include the Pin EZ.



Pictured: U-6519P Handrail, U-6006 Shoerail, U-6007 Fillet, U-4500 Utility Newels, U-5005 Balusters and U-7027 Rosettes.



Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

			Pro		Bottom	Plow	
Handrails:		ight	Wi		Width	Width	
LJ-6010		(60 mm)		(57 mm)	1½" (38 mm)	N/A	
LJ-6010P		(60 mm)		(57 mm)	1½" (38 mm)	1 1⁄4" (32 mm	
LJ-6109	21/8" (73 mm)			(48 mm)	23/8" (60 mm)	N/A	
LJ-6109P0	21/8 " (73 mm)			(48 mm)	23/8" (60 mm)	1 1⁄4" (32 mm	
LJ-6601		(57 mm)		(57 mm)	1½" (38 mm)	N/A	
LJ-6601P	21⁄4*	(57 mm)	21⁄4"	(57 mm)	1½" (38 mm)	1 1/4" (32 mm)	
LJ-6A10	2 ³ /8"	(60 mm)	2" (5	i1 mm)	21⁄8" (54 mm)	N/A	
LJ-6A10P0	23⁄8" (60 mm)		2" (5	51 mm)	21⁄8" (54 mm)	1 1⁄4" (32 mm	
LJ-6B10	25/16	" (59 mm)	2" (5	51 mm)	23⁄8" (60 mm)	N/A	
LJ-6B10P0	25/16	" (59 mm)	2" (5	51 mm)	23⁄8" (60 mm)	1 1⁄4" (32 mm	
Shoerail and Fillet:	He	ight	Wi	dth	Plow Width		
LJ-6045	3/4"	(19 mm)	21/2"	(64mm)	1 1⁄4" (32 mm)		
LJ-6050	3/8"	(10 mm)	1¼"	(32 mm)	N/A		
	Тор	Turning	Bottom	Square	0.4	erall	
Balusters:	Block	Length	Block	Size	Ler		
LJ-5004ND-31‡	5%" (149 mm)	16 ⁵ /s" (422 mm)	81/2" (216 mm)	11/4" (32 mm)		787 mm)	
LJ-5004-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	11/4" (32 mm)		864 mm)	
LJ-5004-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	11/4" (32 mm)		965 mm)	
LJ-5004-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	11/4" (32 mm)		1067mm)	
LJ-5200-34	N/A	27"* (686 mm)	7" (178 mm)	11/4" (32 mm)	,	864 mm)	
LJ-5200-38	N/A	27"* (686 mm)	11" (279 mm)	11/4" (32 mm)		965 mm)	
LJ-5200-42	N/A	27"* (686 mm)	15" (381 mm)	11/4" (32 mm)	42" (1		
20 0200 12							
Neural Desta	Finial	Top	Turning	Bottom	Square	Overall	
Newel Posts:	Finial	Block	Length	Block	Size	Length	
Utility Newels	27/ "	5 ²	00"	101/2	0"	40"	
LJ-4600	3 ⁷ / ₁₆ "(87 mm)	5" (127 mm)	23" (584 mm)	16¼" (413 mm)	3" (76 mm)	48"(1219 mm)	
LJ-4604	3 ^{7/} 16"(87 mm)	5" (127 mm)	23" (584 mm)	26¼" (668 mm)	3" (76 mm)	58"(1473 mm	
Second Floor La	-				-		
LJ-4603	3 ⁷ / ₁₆ "(87 mm)	11" (279 mm)	191⁄2"(495 mm)	23¾" (603 mm)	3" (76 mm)	58"(1473 mm	
Intermediate La							
LJ-4605	3 ⁷ / ₁₆ "(87 mm)	14½" (368 mm)	16" (406 mm)	38¾"(984 mm)	3" (76 mm)	73"(1854 mm	
LJ-4653	3 ⁷ / ₁₆ "(87 mm)	5" (127 mm)	23" (584 mm)	30¼" (768 mm)	3" (76 mm)	62"(1574 mm	
LJ-4655	3 ⁷ / ₁₆ "(87 mm)	5" (127 mm)	23" (584 mm)	41¼" (1048 mm)	3" (76 mm)	73"(1854 mm	
LJ-4658	3 ⁷ / ₁₆ "(87 mm)	5" (127 mm)	23" (584 mm)	46¼" (1175 mm)	3" (76 mm)	78"(1981 mm	
Rake Newel							
LJ-3513PT	N/A	N/A	27 ¹³ /16"(706 mm)	20 ³ /16"(513 mm)	3" (76 mm)	48"(1219 mm	

‡ 31" Balusters are for kneewall stairways only. They are NOT predrilled and they do NOT include the Pin EZ.



† Requires a landing fitting assembly

Pictured: U-6010P Handrail, U-6050 Fillet, U-4600 Utility Newels, U-5004 Balusters and U-7027 Rosettes.





LJ-6A10 LJ-6B10

U-5300 balusters can be used with U-6109, U-6210, U-6400, U-6519, U-6701, U-6900, U-6A10 or U-6810 handrails. **U-5300**

LJ-6005 LJ-6109P1 LJ-6400P LJ-6210P LJ-6519P LJ-6900P LJ-6A10P1 LJ-6B1OP1

LJ-5005 balusters can be used with LJ-6005, LJ-6109P1, LJ-6210P, LJ-6400P, LJ-6519P, LJ-6900P, LJ-6A10P1 or LJ-6810P1 handrails. LJ-5005

Newel Drop LJ-4299A Shoerail & Fillet LJ-6007

レー4004 レー4005 レー4006

LJ-6006

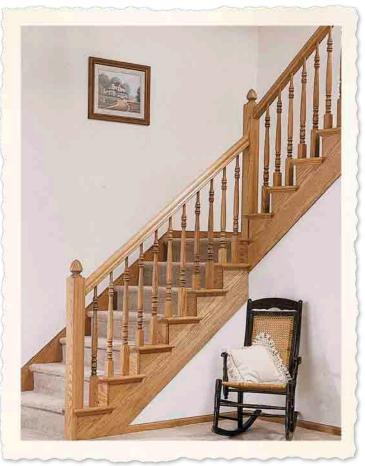
U-4004COL U-4005COL U-4006COL

レ-4004RT レ-4005RT レ-4006RT

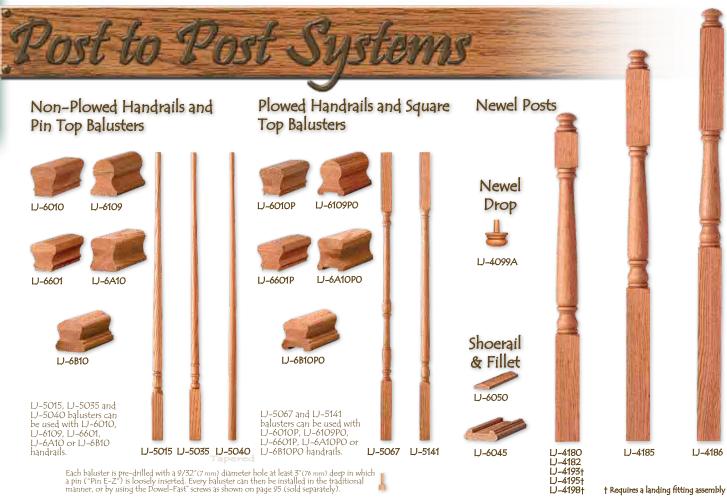
Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3" (76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

Product Dir	nensio	าร					
		ight		ofile	Bottom	Plow	
Handrails:		<u> </u>		dth	Width	Width	
LJ-6005		' (59 mm)		(64 mm)	21/2" (64 mm)	13/4"(44 mm	
LJ-6109		(73 mm)		(48 mm)	23/8" (60 mm)	N/A	
LJ-6109P1 LJ-6210		(73 mm)		(48 mm)	2 ³ /s" (60 mm) 2" (51 mm)	13/4"(44 mm N/A	
LJ-6210 LJ-6210P		(60 mm)		(67 mm) (67 mm)	2 (51 mm) 2" (51 mm)		
LJ-6400		(60 mm) (57 mm)		(67 mm) (70 mm)	∠ (51 mm) 3" (76 mm)	13/4"(44 mm N/A	
LJ-6400P		(57 mm) (57 mm)		(70 mm) (70 mm)	3 (76 mm) 3" (76 mm)	13/4"(44 mm	
LJ-6519		(57 mm) (76 mm)		(70 mm) (67 mm)	2 ⁵ /s" (67 mm)	N/A	
LJ-6519P		.76 mm) (76 mm)		(67 mm)	2/8 (67 mm) 2 ⁵ /8" (67 mm)	13/4"(44 mm	
LJ-6701		(54 mm)		(70 mm)	15%8" (41 mm)	N/A	
LJ-6900		(54 mm) (70 mm)		(70 mm) (67 mm)	1 ¹⁵ /16 [°] (49 mm)	N/A	
LJ-6900P	2 ³ /4" (70 mm)			(67 mm)	1 15/16 (49 mm) 1 15/16"(49 mm)	13/4"(44 mm	
LJ-6A10	2 ³ / ₈ " (60 mm)			(o7 mm) 51 mm)	2 ¹ / ₈ " (54 mm)	N/A	
LJ-6A10P1		(60 mm)		51 mm) 151 mm)	21/8 (54 mm) 21/8" (54 mm)	13/4"(44 mm	
LJ-6B10	2 ⁵ /16" (59 mm)			51 mm)	2% (60 mm)	N/A	
LJ-6B10P1	25/16" (59 mm)			51 mm)	2%" (60 mm)	13/4"(44 mm	
	∠/16	(59 mm)	2	51 min)	2/8 (001111)	1 74 (99 1111)	
Shoerail and		t auto e	10/2	-hele	Diam	A.C	
Fillet:	Height			dth	Plow		
LJ-6006 LJ-6007	1" (25 mm) 5⁄16" (8 mm)			(79 mm) (44 mm)	1¾" N		
LJ-6007	716	(8 mm)	174	(44 mm)	IN/	A	
	Тор	Turning	Bottom	Square	Ove		
Balusters:	Block	Length	Block	Size	Len		
LJ-5005ND-31‡	51/8"(149 mm)	165/8"(422 mm)	81/2"(216 mm)	1 3/4" (44 mm)	31" (7		
LJ-5005-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 3/4" (44 mm)	34" (8		
LJ-5005-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 ³ / ₄ " (44 mm)	38" (9		
LJ-5005-42	7" (178 mm)	20" (508 mm)	15" (381 mm) 7" (178 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1		
LJ-5300-34	N/A	27"* (686 mm)		1 ³ ⁄ ₄ " (44 mm)	34" (8		
LJ-5300-38 LJ-5300-42	N/A N/A	27"* (686 mm) 27"* (686 mm)	11" (279 mm) 15" (381 mm)	1 ³ / ₄ " (44 mm)	38" (%		
LJ-5300-42	N/A	Z7 (686 mm)	15 (381 mm)	1 31⁄4" (44 mm)	42" (1	067mm)	
					Ove		
Newel Posts:	Fi	nial	Squa	re Size	Len	gth	
Utility Newels							
LJ-4004		(114 mm)		(89 mm)	48" (1		
LJ-4004COL		'(122 mm)		(89 mm)	48" (1		
LJ-4004RT		(89 mm)	31/2"	(89 mm)	48" (1	219 mm)	
Second Floor La							
LJ-4005		(114 mm)		(89 mm)	58" 1473 mm)		
LJ-4005COL		' (122 mm)		(89 mm)	58" (1		
LJ-4005RT		(89 mm)	31/2"	(89 mm)	58" (1	473 mm)	
Intermediate La							
LJ-4006		(114 mm)		(89 mm)	73" (1		
LJ-4006COL		' (122 mm)		(89 mm)	73" (1		
LJ-4006RT	31/2"	(89 mm)		(89 mm) o the top of the ba	73" (1	854 mm)	

* Length is from the top of the bottom block to the top of the baluster ‡ 31" Balusters are for kneewall stairways only. They are NOT predrilled and they do NOT include the Pin EZ.



Pictured: LJ-6109 Handrail, LJ-4004 Utility Newel, LJ-4006 Intermediate Landing Newel and LJ-5300 Balusters.

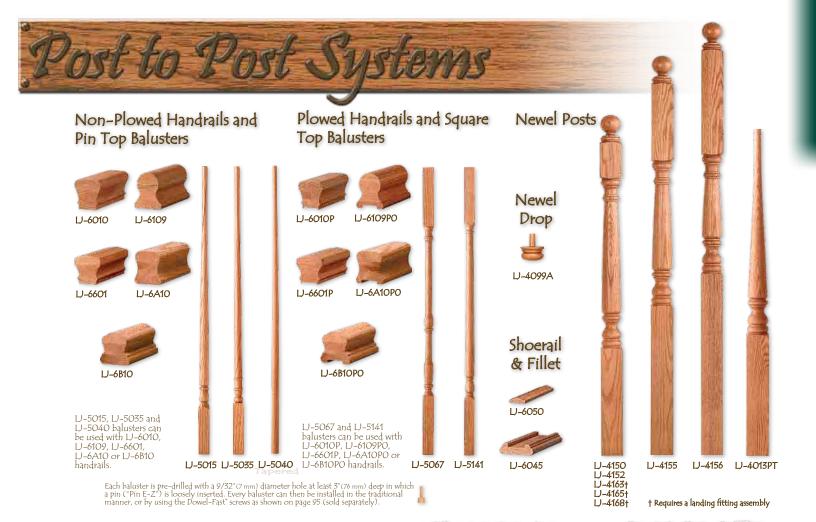


Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3" (76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster an then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

				ofilo	Dettern Dieux			
Handrails:	He	ight		ofile idth	Bottom Width	Plow Width		
LJ-6010		(60 mm)		° (57 mm)	11/2" (38 mm)	N/A		
LJ-6010P		(60 mm)		(57 mm)	11/2 (38 mm) 11/4" (32 m			
LJ-6109		(00 mm)		(48 mm)	$\frac{2^{3}}{8}$ (60 mm)	N/A		
LJ-6109P0		(73 mm)		(48 mm)	2 ³ /s" (60 mm)	1¼" (32 mm		
LJ-6601		(57 mm)		* (57 mm)	11/2" (38 mm)	N/A		
LJ-6601P		(57 mm)		(57 mm)	11/2" (38 mm)	1¼" (32 mm		
LJ-6A10		(60 mm)		(51 mm)	$\frac{1}{2}$ (38 mm) $\frac{2}{8}$ (54 mm)	N/A		
LJ-6A10P0		(60 mm)		(51 mm)	21/8" (54 mm)	1¼" (32 mm		
LJ-6B10		(60 mm)		(51 mm)	2 ³ /s" (60 mm)	N/A		
LJ-6B10P0		(59 mm)		(51 mm)	$\frac{2^{3}}{8}$ (60 mm)	1¼" (32 mm		
	∠/16	(04 mm)	2	(o i mm)	∠ /8 (00 mm)	1 /4 (32 mm		
Shoerail and								
-illet:		ight		idth	Plow			
LJ-6045	3/4"	(19 mm)	21/2	" (64mm)	1¼"	(32 mm)		
LJ-6050	⅔ ″ (10 mm)		1¼'	" (32 mm)	N	/A		
	Тор	Turning	Bottom	Square	Ove	rall		
Balusters:	Block	Length	Block	Size	Len			
LJ-5015ND-31‡	N/A	225/s"*(575 mm)	8%"(213 mm)	1¼" (32 mm)	31" (
LJ-5015ND-314	N/A N/A	2278 (5/5 mm) 28"* (711 mm)	6" (152 mm)	1 1/4 (32 mm) 1 1/4" (32 mm)	31 (. 34" (i			
LJ-5015-34	N/A N/A	28 (/11 mm) 28"* (711 mm)	10" (152 mm)	1 1/4 (32 mm) 1 1/4" (32 mm)				
LJ-5015-38	N/A N/A	28 (/11 mm) 28"* (711 mm)	10 (254 mm) 14" (356 mm)	1 1/4 (32 mm) 1 1/4" (32 mm)	38" (965 mm) 42" (1067 mm)			
LJ-5035-34	N/A N/A		6" (152 mm)	1 1/4 (32 mm) 1 1/4" (32 mm)	42 (1067 mm) 34" (864 mm)			
	N/A N/A	28"* (711 mm)	- (- · ·			
LJ-5035-38		28"* (711 mm)	10" (254 mm)	11/4" (32 mm)	38" (*			
LJ-5035-42	N/A	28"* (711 mm)	14" (356 mm)	1¼" (32 mm)	42" (1			
LJ-5040-34	N/A	34" (864 mm)	N/A	11/8" Diam. (29 mm)	34" (
LJ-5040-38	N/A	38" (965 mm)	N/A	11/8" Diam. (29 mm)	38" (
LJ-5040-42	N/A	42" (1067mm)	N/A	11/s" Diam. (29 mm)	42" (1			
LJ-5067-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	11/4" (32 mm)	34" (
LJ-5067-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	11/4" (32 mm)	38" (*			
LJ-5067-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 1⁄4" (32 mm)	42" (1			
LJ-5141ND-31‡	5¼"(133 mm)	16¾"(425 mm)	9" (229 mm)	11/4" (32 mm)	31" (
LJ-5141-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	11/4" (32 mm)	34" (
LJ-5141-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	11/4" (32 mm)	38" (*			
LJ-5141-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	11/4" (32 mm)	42" (1	067mm)		
		Тор	Turning	Bottom	Square	Overall		
Newel Posts:	Finial	Block	Length	Block	Size	Length		
Jtility Newels								
LJ-4180	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	17" (431 mm)	3¼" (83 mm)	48"(1219 mm		
LJ-4182	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	27" (686 mm)	3¼" (83 mm)	58"(1473 mm		
Second Floor La	nding New	el						
LJ-4185	25/8" (67 mm)	11" (279 mm)	191/2"(495 mm)	241/2" (622 mm)	3¼" (83 mm)	58"(1473 mm		
ntermediate Lar	nding Newe	els						
LJ-4186	25/8" (67 mm)	14½" (368 mm)	16" (406 mm)	395/8"(1006 mm)	3¼" (83 mm)	73"(1854 mm		
LJ-4193	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	31" (787 mm)	31/4" (83 mm)	62"(1574 mm		
LJ-4195	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	42" (1067 mm)	31/4" (83 mm)	73"(1854 mm		
LJ-4198	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	47" (1193 mm)	31/4" (83 mm)	78"(1981 mm		



Pictured: U-6010P Handrail, U-6050 Fillet, U-4180 Utility Newel, U-4186 Intermediate Landing Newel, U-4185 Second Floor Landing Newel and U-5141 Balusters.



Profile Width Bottom Plow Width Width Handrails: Height 23/8" (60 mm 23/8" (60 mm 21⁄4" (57 mm) 21⁄4" (57 mm) 1½" (38 mm) N/A 1½" (38 mm) 1¼" (32 mm) 1.1-6010 LJ-6010P L I-6109 21/8" (73 mm 1%" (48 mm 23/s" (60 mm) N/A 23/s" (60 mm) 11/4" (32 mm) 21/8" (73 mm) LJ-6109P0 11/8" (48 mm) 21⁄4" (57 mm) 21⁄4" (57 mm) 21/4" (57 mm) 21/4" (57 mm) 1½" (38 mm) N/A 1½" (38 mm) 1¼" (32 mm) 1.1-6601 LJ-6601P 2³/s" (60 mm) 2³/s" (60 mm) 2" (51 mm) 2" (51 mm) 21/8" (54 mm) N/A 21/8" (54 mm) 11/4" (32 mm L I-6A10 LJ-6A10P0 23/8" (60 mm) LJ-6B10 25/16" (59 mm) 2" (51 mm) N/A LJ-6B10P0 2⁵/16" (59 mm) 23/8" (60 mm) 11/4" (32 mm 2" (51 mm) Shoerail and Fillet: Height Plow Width Width 3⁄4" (19 mm) 3⁄8" (10 mm) 21/2" (64mm) 11/4" (32 mm) 1.1-6045 11/4" (32 m LJ-6050 N/A Top Turning Bottom Square Block Length Block Size Overall Length Balusters: LJ-5015ND-31‡ 225/s"*(575 mm) 83/s"(213 mm) 11/4" (32 mm) N/A 31" (787 mm) 28"* (711 mm) 6" (152 mm) 28"* (711 mm) 10" (254 mm) LJ-5015-34 N/A 1¼" (32 mm) 34" (864 mm) 1¼" (32 mm) LJ-5015-38 N/A 38" (965 mm) LJ-5015-42 N/A 28"* (711 mm) 14" (356 mm) 28"* (711 mm) 6" (152 mm) 11/4" (32 mm) 42" (1067 mm LJ-5035-34 N/A 1¼" (32 mm) 34" (864 mm) 28"* (711 mm) 28"* (711 mm) LJ-5035-38 N/A 10" (254 mm) 1¼" (32 mm) 38" (965 mm) 14" (356 mm) 11/4" (32 mm) LJ-5035-42 N/A 42" (1067mm) LJ-5040-34 N/A 34" (864 mm) N/A 11/8" Diam. (9 mm) 34" (864 mm) LJ-5040-38 N/A N/A 11/8" Diam. (9 mm) 38" (965 mm) 38" (965 mm) 11/8" Diam. (9 mm) 11/4" (32 mm) LJ-5040-42 N/A 42" (1067mm) N/A 42" (1067mm) LJ-5067-34 7" (178 mm) 34" (864 mm) 7" (178 mm) 20" (508 mm) LJ-5067-38 7" (178 mm) 20" (508 mm) 11" (279 mm) 1¼" (32 mm) 38" (965 mm) 7" (178 mm) 20" (508 mm) 15" (381 mm) 1¼" (32 mm) LJ-5067-42 42" (1067mm) LJ-5141ND-31‡ 5¼"(133 mm) 16¾"(425 mm) 9" (229 mm) 11/4" (32 mm) 31" (787 mm) 7" (178 mm) 7" (178 mm) 1¼" (32 mm) 34" (864 mm) LJ-5141-34 20" (508 mm) 7" (178 mm) LJ-5141-38 LJ-5141-42 11" (279 mm) 15" (381 mm) 20" (508 mm) 11/4" (32 mm) 38" (965 mm) 11/4" (32 mm) 7" (178 mm) 20" (508 mm) 42" (1067mm) Square Overall Size Length Newel Posts: Finial Block Length Block

Product Dimensions

Utility Newels LJ-4150

LJ-4152

1.1-4155

LJ-4156 LJ-4163 LJ-4165

LJ-4168

Rake Newel LJ-4013PT

Pictured: LJ-6010P Handrail, LJ-6045 Shoerail, LJ-6050 Fillet, LJ-4150 Utility Newel, and LJ-5067 Balusters.

* Length is from the top of the bottom block to the top of the baluster ‡ 31" Balusters are for kneewall stainways only. They are NOT predrilled and they do NOT include the Pin EZ.

23" (584 mm)

23" (584 mm) 26" (660 mm)

3%" (95 mm) 14½" (368 mm) 16" (406 mm) 38½" (978 mm) 3" (76 mm) 73" (1854 mm) 3%4" (95 mm) 5" (127 mm) 23" (584 mm) 30" (762 mm) 3" (76 mm) 62" (1574 mm)

23" (584 mm) 46" (1168 mm)

N/A N/A 27" (686 mm) 16" (406 mm) 3" (76 mm) 43"(1029 mm)

11" (279 mm) 191/2"(495 mm) 231/2" (597 mm) 3" (76 mm) 58"(1473 mm)

41" (1041 mm)

16" (406 mm) 3" (76 mm) 48"(1219 mm)

3" (76 mm)

3" (76 mm) 58"(1473 mm)

3" (76 mm) 73"(1854 mm)

78"(1981 mm)

3¾" (95 mm) 5" (127 mm) 23" (584 mm)

5" (127 mm)

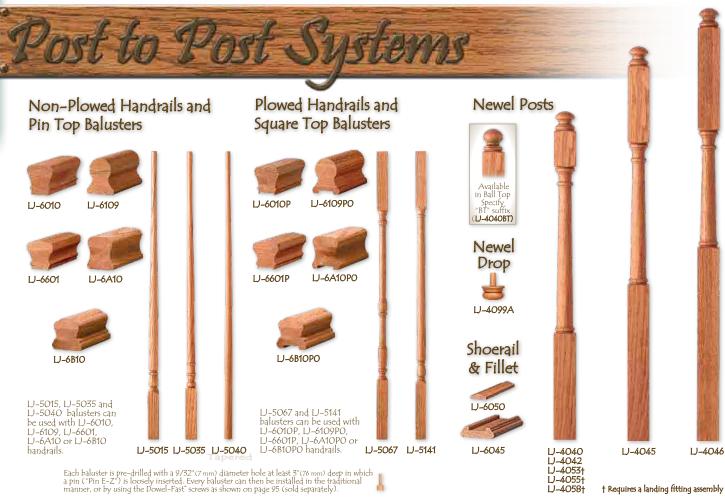
3¾" (95 mm) 5" (127 mm)

3¾" (95 mm) 5" (127 mm)

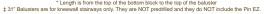
33/" (05 mm)

Second Floor Landing Newel 33/4"

Intermediate Landing Newels



			Pi	ofile	Bottom	Plow	
Handrails:	He	ight	N N	/idth	Width	Width	
LJ-6010	23/8	(60 mm)	21/4	" (57 mm)	1½" (38 mm)	N/A	
LJ-6010P	23/8	(60 mm)	21/4	" (57 mm)	11/2" (38 mm)	11/4" (32 mm	
LJ-6109	21/8" (73 mm)			" (48 mm)	2 ³ /8" (60 mm)	N/A	
LJ-6109P0	2 ⁷ / ₈ " (73 mm)			" (48 mm)	2 ³ /8" (60 mm)	1¼" (32 mm	
LJ-6601		(57 mm)		" (57 mm)	11/2" (38 mm)	N/A	
LJ-6601P		(57 mm)		" (57 mm)	11/2" (38 mm)	11/4" (32 mm	
LJ-6A10		(60 mm)		(51 mm)	21/8" (54 mm)	N/A	
LJ-6A10P0		(60 mm)		(51 mm)	21/8" (54 mm)	11/4" (32 mm	
LJ-6B10		" (59 mm)		(51 mm)	2 ³ /s" (60 mm)	N/A	
LJ-6B10P0	2/16	" (59 mm)		(51 mm)	$\frac{2^{3}}{8}$ (60 mm)	1¼" (32 mm	
L3-0D1010	2/16	(59 mm)	2	(51 mm)	2/8 (00 mm)	174 (52 1111	
Shoerail and							
Fillet:	He	ight	N	/idth	Plow	Width	
LJ-6045		(19 mm)	21/2	2" (64mm)		(32 mm)	
LJ-6050		(10 mm)		" (32 mm)		/A	
	-						
	Тор	Turning	Bottom	Square		erall	
Balusters:	Block	Length	Block	Size	Length		
LJ-5015ND-31‡	N/A	225/s"*(575 mm)	8% "(213 mm)	1 1/4" (32 mm)	31" (
LJ-5015-34	N/A	28"* (711 mm)	6" (152 mm)	1 1/4" (32 mm)	34" (
LJ-5015-38	N/A	28"* (711 mm)	10" (254 mm)	1 1/4" (32 mm)	38" (
LJ-5015-42	N/A	28"* (711 mm)	14" (356 mm)	1 1/4" (32 mm)	42" (1067 mm)		
LJ-5035-34	N/A	28"* (711 mm)	6" (152 mm)	1 1/4" (32 mm)	34" (864 mm)		
LJ-5035-38	N/A	28"* (711 mm)	10" (254 mm)	1 1/4" (32 mm)	38" (965 mm)	
LJ-5035-42	N/A	28"* (711 mm)	14" (356 mm)	1 1/4" (32 mm)	42" (1067mm)	
LJ-5040-34	N/A	34" (864 mm)	N/A	11/8" Diam. (29 mm)	34" (864 mm)	
LJ-5040-38	N/A	38" (965 mm)	N/A	11/8" Diam. (29 mm)	38" (965 mm)	
LJ-5040-42	N/A	42" (1067mm)	N/A	11/8" Diam. (29 mm)	42" (1067mm)	
LJ-5067-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 1/4" (32 mm)	34" (
LJ-5067-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 1/4" (32 mm)	38" (965 mm)	
LJ-5067-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 1/4" (32 mm)	42" (
LJ-5141ND-31‡	5¼"(133 mm)	16¾"(425 mm)	9" (229 mm)	1 1/4" (32 mm)	31" (
LJ-5141-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 1/4" (32 mm)	34" (
LJ-5141-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 1/4" (32 mm)	38" (
LJ-5141-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 1/4" (32 mm)	42" (
	(
		Тор	Turning	Bottom	Square	Overall	
Newel Posts:	Finial	Block	Length	Block	Size	Length	
Utility Newels							
LJ-4040	25/s" (67 mm)	5" (127 mm)	23" (584 mm)	17" (431 mm)	3" (76 mm)	48"(1219 mm	
LJ-4042	25/s" (67 mm)	5" (127 mm)	23" (584 mm)	27" (686 mm)	3" (76 mm)	58"(1473 mm	
Second Floor La							
LJ-4045	25/8" (67 mm)	11" (279 mm)	191/2"(495 mm)	241/2" (622 mm)	3" (76 mm)	58"(1473 mm	
Intermediate Lar							
LJ-4046	25/8" (67 mm)	14½" (368 mm)	16" (406 mm)	391/2"(1003 mm)	3" (76 mm)	73"(1854 mm	
LJ-4053	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	31" (787 mm)	3" (76 mm)	62"(1574 mm	
LJ-4055	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	42" (1067 mm)	3" (76 mm)	73"(1854 mm	
LJ-4058	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	47" (1193 mm)	3" (76 mm)	78"(1981 mm	





L-4058

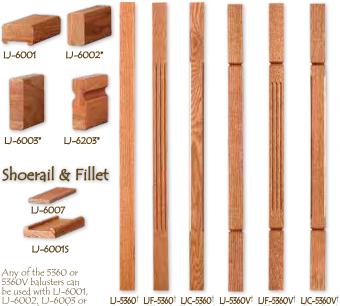
† Requires a landing fitting assembly

Pictured: U-6810P Handrail, U-6045 Shoerail, U-4040 Utility Newels, U-5141 Balusters, and U-7027 Rosettes.



Contemporary Handrails and Square Craftsman Balusters

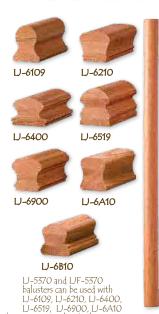
Non-Plowed Handrails and Round Craftsman Balusters



Any of the 5360 or 5360V balusters can be used with U-6001, U-6002, U-6003 or U-6203 handrails.

*This rail profile is used when the balusters will be side mounted to the handrail. †This baluster may also be used with any of our plowed 15/4" handrail profiles shown in this catalog.

Product [Dimensi	ons					
			Pr	ofile	Bottom	Plow	
Handrails:	He	ight	w	idth	Width	Width	
LJ-6001	15⁄8"	(41 mm)	23/4	" (70 mm)	23/4" (70 mm)	134" (44 mm)	
LJ-6002		(70 mm)	15/8	" (41 mm)	15/8" (41 mm)	N/A	
LJ-6003	51/2"	(140 mm)	15/8	" (41 mm)	15%" (41 mm)	N/A	
LJ-6109	21/8	(73 mm)	11/8	" (48 mm)	23/8" (60 mm)	N/A	
LJ-6203	5½"	(140 mm)	15/8	" (41 mm)	15%" (41 mm)	N/A	
LJ-6210	2 ³ /8"	(60 mm)	25/8	" (67 mm)	2" (51 mm)	N/A	
LJ-6400	21/4*	(57 mm)	23/4	" (70 mm)	3" (76 mm)	N/A	
LJ-6519	3"	(76 mm)	25/8	" (67 mm)	25/s" (67 mm)	N/A	
LJ-6900	23/4	(70 mm)	25/8	" (67 mm)	1 ¹⁵ /16"(49 mm)	N/A	
LJ-6A10	2 ³ /8"	(60 mm)	2"	(51 mm)	21/8" (54 mm)	N/A	
LJ-6B10		" (59 mm)		(51 mm)	23/8" (60 mm)	N/A	
Olympic line							
Shoerail							
and Fillet:				idth	Plow Width		
LJ-6001S				" (64 mm)	1 3⁄4" (44 mm)		
LJ-6007	5/16	' (8 mm)	13/4	" (44 mm)	N	'A	
	Тор	Detail	Bottom	Squa	re	Overall	
Balusters:	Block	Length	Block	Siz		Length	
LJ-5360				4 mm), 38" (965 mm), c		3	
LJF-5360-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 ³ ⁄ ₄ " (44 mm)		34" (864 mm	
LJF-5360-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 3/4" (44 mm)		38" (965 mm	
LJF-5360-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 3⁄4" (44 mm)		42"(1067 mm	
LJC-5360-34	5 ⁷ /8" (149 mm)	18 ¹ / ₈ " (460 mm)	10" (351 mm)	13/4" (44 mm)		34" (864 mm	
LJC-5360-34	57/8" (149 mm)	181/s" (460 mm)	10" (254 mm)	1 3/4" (44 mm)		34" (864 mm)	
LJC-5360-42	5 ⁷ /s" (149 mm)	181/s" (460 mm)	14 (350 mm) 18"(457 mm)	1 3/4" (44 mm)		42"(1067 mm)	
All 5360V-34	71/4" (184 mm)	191/2" (495 mm)	7¼" (184 mm)	1 3/4" (44 mm)		34" (864 mm	
All 5360V-34	7 1/4 (184 mm) 7 1/4" (184 mm)	19/2 (495 mm) 19 ¹ /2" (495 mm)	11¼" (184 mm)	1 74 (44 mm) 1 3/4" (44 mm)		34 (864 mm) 38" (965 mm)	
All 5360V-38	7 1/4 (184 mm) 7 1/4" (184 mm)	19/2" (495 mm)	15 ¹ / ₄ " (387 mm)	1 74 (44 mm)		42"(1067 mm)	
LJ-5370	7 74 (184 mm)			4 mm), 38" (965 mm), o		4∠ (1067 mm)	
LJF-5370-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	4 mm), 30 (965 mm), 0 134" (44 mm)		34" (864 mm	
LJF-5370-34	7 (178 mm) 7" (178 mm)	20 (508 mm) 20" (508 mm)	7 (178 mm) 11" (279 mm)	1 74 (44 mm) 1 3/4" (44 mm)		34 (864 mm) 38" (965 mm)	
LJF-5370-38	7 (178 mm) 7" (178 mm)	20 (508 mm) 20" (508 mm)	11 (2/9 mm) 15" (381 mm)	1 74 (44 mm) 1 3/4" (44 mm)		42"(1067 mm)	
LJF-5370-42	7 (178 mm)	∠0 (508 mm)	(381 mm)	1 7⁄4 (44 mm)	Round	4∠ (1067 mm)	
Newel	Тор	Detail	Bottom	Squa	re	Overall	
Posts:	Block	Length	Block	Siz	9	Length	
Utility Newels	3						
LJ-4000	N/A	N/A	N/A	31/2" (8	mm)	48"(1219 mm)	
LJF-4000	111/2"(292 mm)	20" (508 mm)	161/2"(419 mm)	31/2" (8	mm)	48"(1219 mm	
LJC-4000	111/2"(292 mm)	20" (508 mm)	161/2"(419 mm)	31/2" (8		48"(1219 mm	
Intermediate							
LJ-4001	N/A	N/A	N/A	31/2" (8	mm)	58"(1473 mm	
LJF-4001	15" (381 mm)	16" (406 mm)	27" (686 mm)	31/2" (8		58"(1473 mm	
	- (



or LJ-6B10 handrails.

Posts Note: The balusters shown on this page can also be used with any other newel style shown in this catalog. The handrail must be drilled with a 1³/4" diameter hole to properly install the LJ-5370 or LJF-5370 balusters. LJ-4000 LJ-4001 LJ-5370 LJF-5370

Newel



NOTE: Our Craftsmen balusters are not pre-drilled, nor do they come with a ("Pin E-Z").



Pictured: U-6001 Handrail, U-6001S Shoerail, U-6007 Fillet, UC-4000 Chamfered Newels and UC-5360 Chamfered Balusters.



U-5060[†] UF-5060[†] UC-5060[†] U-5060V[†] UF-5060V[†] UC-5060V[†]

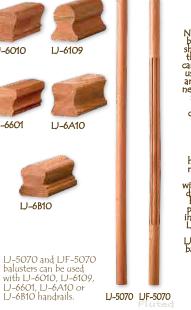
U-5060, UF-5060 and UC-5060, balusters can be used with U-6000, U-6002, U-6003 or U-6203 handrails.

This rail profile is used when the balusters will be side mounted to the handrail. †This baluster may also be used with any of our plowed 11/4 handrail profiles shown in this catalog.

Product I	Dimensi	ons					
Handrails:	Ha	ight		ofile idth	Bottom Width	Plow Width	
LJ-6000		' (41 mm)		" (70 mm)	2 ³ / ₄ " (70 mm)	1 1/4" (32 mm	
LJ-6002		(70 mm)		(/0 mm)	2 /4 (/0 mm)	N/A	
LJ-6002				(41 mm)	15/s" (41 mm)	N/A	
LJ-6010	51/2" (140 mm) 23/8" (60 mm)			(41 mm) " (57 mm)	1 1/2" (38 mm)	N/A	
LJ-6109		(60 mm) (73 mm)		(57 mm) " (48 mm)	2 ³ /s" (60 mm)	N/A	
LJ-6203		(73 mm)		(40 mm)	278 (00 mm)	N/A	
LJ-6601		(140 mm) * (57 mm)		(41 mm) " (57 mm)	1 1/2" (38 mm)	N/A	
LJ-6A10		(57 mm) (60 mm)		(57 mm) (51 mm)	2 ¹ / ₂ " (54 mm)	N/A	
LJ-6B10		(60 mm)		(51 mm)	278 (54 mm) 2 ³ /8" (60 mm)	N/A	
LJ-6B10	Z%16	(59 mm)	2	(51 mm)	∠%s (60 mm)	IN/A	
Shoerail and Fillet:	Не	ight	w	idth	Plow	Width	
LJ-6000F		" (8 mm)		" (32 mm)	Plow Width		
LJ-6000S				(32 mm)	1¼" (32 mm)		
L3-00005							
	Тор	Detail	Bottom	Squa		Overal	
Balusters:	Block	Length	Block	Siz		Length	
LJ-5060			· · · · · · · · · · · · · · · · · · ·	14 mm), 38" (965 mm),			
LJF-5060-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1¼" (32 mm)		34" (864 mr	
LJF-5060-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1¼" (32 mm)		38" (965 mr	
LJF-5060-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1¼" (32 mm)	Square	42"(1067 m	
LJC-5060-34	51/8" (149 mm)	181⁄8" (460 mm)	10" (254 mm)	1¼" (32 mm)	Square	34" (864 mr	
LJC-5060-38	51/8" (149 mm)	181⁄8" (460 mm)	14" (356 mm)	1¼" (32 mm)	Square	38" (965 mr	
LJC-5060-42	51/8" (149 mm)	181⁄8" (460 mm)	18" (457 mm)	1¼" (32 mm)	Square	42"(1067 mr	
All 5060V-34	7¼" (184 mm)	19½" (495 mm)	7¼" (184 mm)	1¼" (32 mm)	Square	34" (864 mr	
All 5060V-38	7¼" (184 mm)	191⁄2" (495 mm)	11¼" (286 mm)	1¼" (32 mm)	Square	38" (965 mr	
All 5060V-42	7¼" (184 mm)	191⁄2" (495 mm)	15¼" (387 mm)	1¼" (32 mm)	Square	42"(1067 mr	
LJ-5070		1¼" (32 mm) R	ound x 34" (86	4 mm), 38" (965 mm), o	or 42" (1067 mm)		
LJF-5070-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 1⁄4 " (32 mm)	Round	34" (864 mr	
LJF-5070-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 1⁄4 " (32 mm)	Round	38" (965 mr	
LJF-5070-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 1⁄4" (32 mm)	Round	42"(1067 mr	
Newel	Тор	Detail	Bottom	Squa	are	Overal	
Posts:	Block	Length	Block	Siz		Length	
Utility Newels		<u> </u>					
LJ-4110	, N/A	N/A	N/A	3" (76	mm)	48"(1219 mr	
LJF-4110	111/2"(292 mm)	20" (508 mm)	161/2"(419 mm)	3" (76		48"(1219 mr	
LJC-4110	111/2"(292 mm)	20" (508 mm)	161/2"(419 mm)	3" (76		48"(1219 mr	
Intermediate				J (10	,		
LJ-4111	N/A	N/A	N/A	3" (76	mm)	58"(1473 mr	
LJF-4111	15" (381 mm)	16" (406 mm)	27" (686 mm)	3" (76		58"(1473 m	
LJC-4111	15" (381 mm)	16" (406 mm)	27" (686 mm)		mm)	58"(1473 m	

Non-Plowed Handrails and Round Craftsman Balusters

Newel Posts





NOTE: Our Craftsmen balusters are not pre-drilled, nor do they come with a ("Pin E-Z").



Pictured: Our Craftsman Balusters can be combined with any of our newel posts. This stairway features our U–5060 Balusters with U–4075 Box Newels, and U–6601P Plowed Handrail.

L.J. Smith Box Newels are individually hand made by experienced old world craftsmen, consistent with the methods and techniques that have been proven over many years. The next several pages feature our complete Box Newel offering, including our full line of decorative box newel accessories.



st to Post System

The Box Newels shown here are our Traditional Style Box Newels. The construction of these newels allow for various installation methods. We recommend these newels be used with any of our iron or 1 3/4" (44 mm) balusters and corresponding handrails. They can, however, be used with 1 1/4" (32 mm) balusters and corresponding handrails. These newels can also be accessorized with our top plates, finials, embossed carvings, rosette blocks, and picture frame kits, as shown on page 47. All Box Newels

and accessories are for interior use only.



LJ-4091 Box Newel

Number:

LJ-4075

LJ-4175

LJ-4391

All 4091's

1.1-4075-50

LJ-4175-50

LJF-4091 Fluted Panel

Top Moulding

1½" (38 mm)

11/2" (38 mm)

11/2" (38 mm)

11/2" (38 mm)

11/2" (38 mm)

1%" (48 mm)

Height

Product Dimensions

Top Plate Height

1¾" (35 mm)

13/8" (35 mm)

13/ " (35 mm)

13/8" (35 mm)

13/8" (35 mm)

13/8"(35 mm)

& 13/4"(19 mm)

LJRC-4091 Recessed Panel

Height

3⁄4" (19 mm)

11/2" (38 mm

Middle Moulding Bottom Moulding

LJRA-4091 Raised Panel

Height

1¾" (35 mm)

N/A

N/A

N/A

N/A

11/3" (48 mm)

LJ-4075

Intermediate

Center

Length

20¾" (527 mm)

N/A

N/A

*34³/s" (873 mm)

*175%" (873 mm)

22³/8" (568 mm)

Box Newel

Top Block

6¼" (159 mm)

6¼" (159 mm)

61/4" (159 mm)

6¼" (159 mm)

6¼" (159 mm)

5¼" (133 mm)

Length



Bottom Block

Length

23" (584 mm)

56%" (1445 mm)

401//" (1019 mm)

*221/8" (562 mm)

*221/s" (562 mm)

23¼" (591 mm)

LJ-4175-50 Box Newel with Sleeve

Size

6¼" (159 mm)

31/2" (89 mm)

31/2" (89 mm)

41/2" (114 mm)

41/2" (114 mm)

5½" (140 mm)

Box Newel with Sleeve

Overal

Length

55" (1397 mm)

663/4" (1695 mm)

50" (1270 mm)

66¾" (1695 mm)

50" (1270 mm)

54¼" (1378 mm)

LJ-4175

LJ-4391 Box Newel with Interchangeable Top Caps



two loose Top Caps for creating the desired look The chosen cap is easily installed using construction adhesive and the provided wood pin.

Each LJ-4391 Box

Pictured left to right:

Handrail.

U-4095 Box Newels with U-9101 Rosette Blocks, U-5360 Balusters, U-6210P Handrail. U-4091 Box Newels, LI-1BASK44 and LI-2TW44 Iron Balusters, U-6519

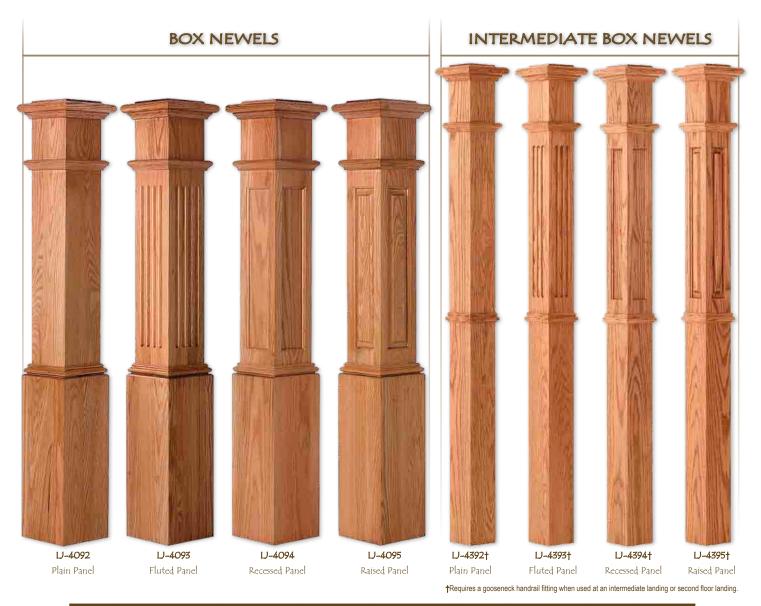
LJ-4091 Box Newels, LJ-5060 Balusters, LJ-6010P Handrail. LJ-4095 Box Newels with LJ-9100 Rosette Blocks and U-9003 Acorn Finials, U-53008 Balusters, U-6701 Handrail.





The construction of these box newels allows for various installation methods...each features a solid blocking within the top section while the remainder of the newel is hollow. We recommend these newels be used with any of our iron or $1\frac{3}{4}$ " (44 mm) wood balusters and corresponding handrails. They can, however, also be used with $1\frac{1}{4}$ " (32 mm) balusters and corresponding handrails. These newels can also be accessorized with our top plates, finials, embossed carvings, and rosette blocks, as shown on page 47. All box newels and accessories are for interior use only.

n Pr



Product [Product Dimensions													
ltem Number:	Top Moulding Height (includes flat top plate)	Middle Moulding Height	Bottom Moulding Height	Top Block Length	Center Length	Bottom Block Length	Square Size	Overall Length						
LJ-4092	2 ³ /16" (56 mm)	1 1⁄4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	7½" (191 mm)	53 ³ ⁄16" (1351 mm)						
LJ-4093	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ /16" (1351 mm)						
LJ-4094	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ ⁄16" (1351 mm)						
LJ-4095	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ /16" (1351 mm)						
LJ-4096*	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ /16" (1351 mm)						
LJ-4097*	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ /16" (1351 mm)						
LJ-4392	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	28 ¹³ /16" (732 mm)	4¼" (108 mm)	62" (1575 mm)						
LJ-4393	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	28 ¹³ /16" (732 mm)	4¼" (108 mm)	62" (1575 mm)						
LJ-4394	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	28 ¹³ /16" (732 mm)	4¼" (108 mm)	62" (1575 mm)						
LJ-4395	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	28 ¹³ /16" (732 mm)	4¼" (108 mm)	62" (1575 mm)						
LJ-4396*	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	28 ¹³ /16" (732 mm)	4¼" (108 mm)	62" (1575 mm)						
LJ-4397*	2 ³ /16" (56 mm)	1 1/4" (32 mm)	11/4" (32 mm)	5 ³ ⁄16" (132 mm)	235/16" (592 mm)	28 ¹³ / ₁₆ " (732 mm)	4¼" (108 mm)	62" (1575 mm)						

* This item is pictured on the following page

These box newels feature decorative inlays for a more dramatic stairway appearance. Each of our Box Newels and Intermediate Box Newels can be ordered with either of the two inlay patterns installed, as shown below. These newels are identical in dimension, and are assembled in the same manner, as is our U-4092, U-4093, U-4094 and U-4095 series of box newels shown on the previous page. Our Inlaid Box Newels can be used with any of our wood or iron balusters and nearly all of our handrail profiles. These newels can also be accessorized with our top plates, finials, embossed carvings, and rosette blocks, as shown on the following page.

En Post



^{*}Requires a gooseneck handrail fitting when used at an intermediate landing or second floor landing.

Species — Our Inlaid Box Newels are available in cherry (C), oak (O), and maple (M). The Inlays are available in the following wood species: cherry (C), walnut (W), oak (O), and maple (M). See page 21 for our wood species. When ordering Inlaid Box Newels, specify the Box Newel Item Number from the chart below and add a suffix of the Newel Specie code, followed by the Inlay Specie code. For example, LJ-4096-MW is a Maple Box Newel with Walnut Diamond & Trapezoid Inlay.

ITEM NUMBER	DESCRIPTION
LJ-4096	Box Newel with Diamond & Trapezoid Inlay
LJ-4097	Box Newel with Rectangle Inlay
LJ-4396	Intermediate Box Newel with Diamond & Trapezoid Inlay
LJ-4397	Intermediate Box Newel with Rectangle Inlay



Our Box Newels are crafted with a flat top plate. This allows for a variety of options from which you can choose to suit your particular taste. Each of the items pictured below are sold separately and are available in the same wood species as our Box Newels. All Box Newels and accessories are for interior use only.

TOP PLATES — Our Flat Top Plates and Chamfered Top Plates can be added directly to our Box Newels for added dimension.



	Item Number	Length	Width	Thickness
	LJ-9000	5" (127 mm)	5" (127 mm)	1" (25 mm)
Top Plates:	LJ-9001	5" (127 mm)	5" (127 mm)	1 1/4" (32 mm)
	LJ-9300	35%s" (92 mm)	35⁄s" (92 mm)	7∕s" (22 mm)
	LJ-9301	35∕s" (92 mm)	3⁵∕s" (92 mm)	15⁄16" (24 mm)
	Item Number	Height	Widest Width	Base Diamet
	LJ-9002	6%16" (167 mm)	3¼" (83 mm)	3¼" (83 mm)
	LJ-9003	6" (152 mm)	3¼" (83 mm)	3¼" (83 mm)
	LJ-9004	5 ¹³ / ₁₆ " (148 mm)	3¼" (83 mm)	3¼" (83 mm)
Finials:	LJ-9005	67/16" (164 mm)	3¼" (83 mm)	3¼" (83 mm)
	LJ-9006	43/4" (121 mm)	3¼" (83 mm)	3¼" (83 mm)
	LJ-9007	5 ³ /16" (132 mm)	3¼" (83 mm)	3¼" (83 mm)
	LJ-9008	4 ⁷ /16"(113 mm)	3¼" (83 mm)	31⁄16" (78 mm)
	LJ-9009	61⁄2" (165 mm)	31⁄s" (79 mm)	3¼" (83 mm)
Rosette	Item Number	Height	Width	Thickness
Blocks:	LJ-9100	4 " (102 mm)	4" (102 mm)	1∕2" (13 mm)
BIOCKS.	LJ-9101	3½" (89 mm)	3½" (89 mm)	1⁄2" (13 mm)
	Item Number	Height	Width	Thickness
Embossed	LJ-9102	3½" (89 mm)	31/2" (89 mm)	1⁄8" (3 mm)
Carvings:	LJ-9103	3" (76 mm)	3⁵∕s" (92 mm)	1∕s"(3 mm)
eanings.	LJ-9104	3" (76 mm)	3" (76 mm)	1⁄8" (3 mm)
	LJ-9105	31/4" (83 mm)	31/2" (89 mm)	1/8" (3 mm)

FINIALS — Finials are a very early form of architectural ornamentation of stairways in the world's finest homes. Each finial can be applied directly to our standard box newel top or the LJ-9000/LJ-9300 Flat Top (as is pictured in each of the photos below). Each finial is shipped with a 21/2" x 5/16" lag screw.



PICTURE FRAME KITS — These kits add dimension to plain panel box newels. They are an economical alternative

to fluted panel, recessed panel and raised panel box newels. Two moulding sizes are available and each kit comes with 4 square frames (1 for each face of the top block), and 4 rectangular frames (1 for each center panel).

Suggestion: For a more dramatic look, consider using one specie of picture frame kit on a box newel of a different wood specie.



Small Picture Large Picture Frame Kit Frame Kit

1J-4091 Box Newel with LJ-9204 Large Picture Frame Kit

ROSETTE BLOCKS & EMBOSSED CARVINGS -

Our Ornamental Rosette Blocks provide an opportunity to carry the

millwork theme in your home to your stairway as well. Our Embossed Carvings are a very popular ornamental addition to our Box Newels.

LJ-9004

Champagne





The following chart shows which accessories (listed along the left side) can be used with each of our box newels (listed across the top).

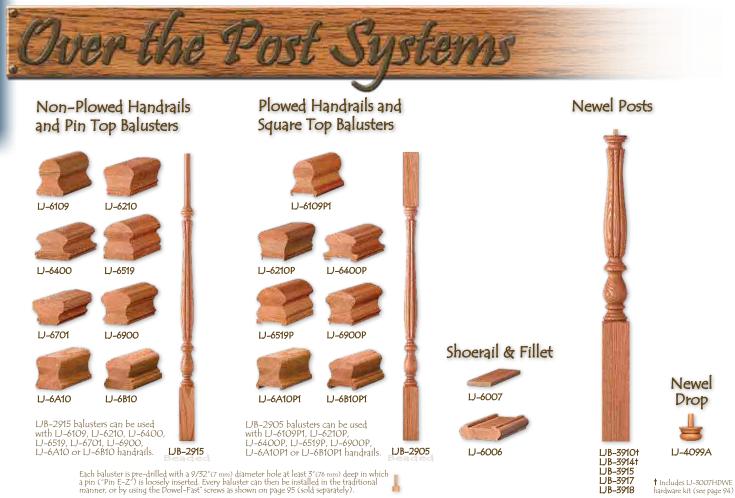
	4075	4091	4092	4093	4094	4095	4096	4097	4175	4391	4392	4393	4394	4395	4396	4397
9000			V	V	v .	V	~	v .								
9001			V	V	~	V	~	~								
9002		V	V	V	~	V	~	~		V	~	~	~	V	V	~
9003		V	V	V	~	V	~	~		V	~	~	~	V	V	~
9004		V	V	V	~	V	~	~		V	~	~	~	V	V	~
9005		~	~	~	~	× .	~	~		~	~	~	~	× .	~	~
9006		~	~	~	~	× .	~	~		~	~	~	~	× .	~	~
9007		~	V	~	v .	1	~	v .		~	v .	v .	× .	1	~	v .
9008		~	V	~	v .	1	~	v .		~	v .	v .	× .	1	~	v .
9009		~	V	~	v .	1	~	v .		~	v .	v .	× .	1	~	v .
9100		~	V	~	v .	1	~	v .								
9101	× .	~	~	~	~	× .	~	~	× .	~	~	~	~	× .	~	~
9102		~	V	~	v .	1	~	v .		~	v .	v .	× .	1	~	v .
9103		~	V	~	v .	1	~	v .		~	v .	v .	× .	1	~	v .
9104	V	~	V	~	v .	1	~	v .	V	~	v .	v .	× .	1	~	v .
9105		~	V	~	v .	1	~	v .		~	v .	v .	× .	1	~	v .
9203	× .								× .	~	~					
9204		~	~													
9300											~	~	~	× .	~	~
9301											~	~	~	V	V	~

47

This section features all of our wood Over the Post Balustrade options. Each page pictures components that are compatible with one another. We recommend choosing the handrail, baluster and newel styles from the same page. In some cases, however, components from one page might be compatible with others from a different page.

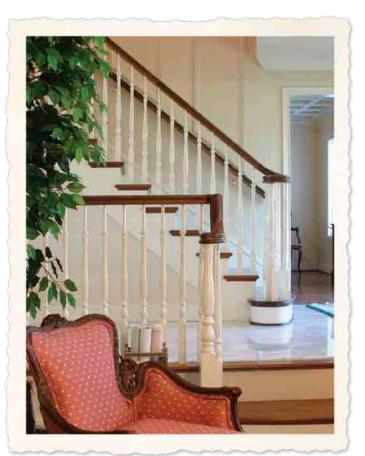
Post Systems



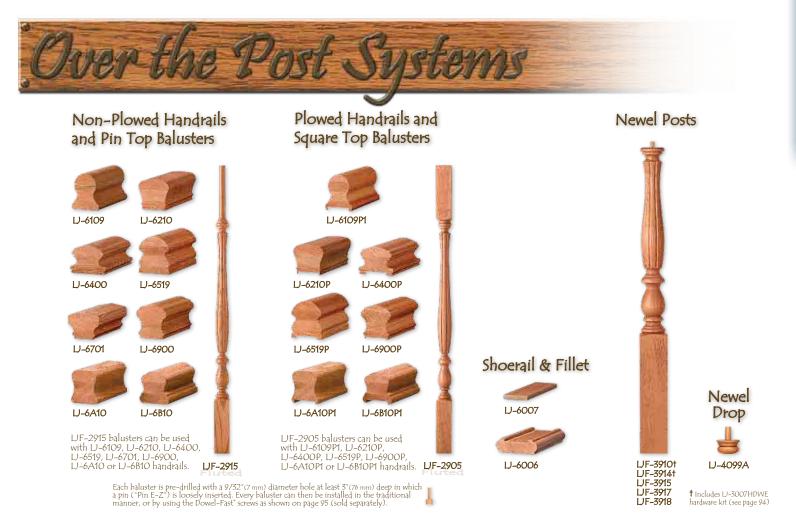


Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3" (76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

			Pro		Bottom	Plow	
Handrails:		eight	Wie		Width	Width	
LJ-6109		" (73 mm)	11/8"		23⁄8" (60 mm)	N/A	
LJ-6109P1		" (73 mm)	11/8"		23/8" (60 mm)	13/4"(44 mm)	
LJ-6210		" (60 mm)	25/8"		2" (51 mm)	N/A	
LJ-6210P		" (60 mm)	25/8"	· · ·	2" (51 mm)	13/4"(44 mm)	
LJ-6400	21/4	" (57 mm)	2¾" (70 mm)		3" (76 mm)	N/A	
LJ-6400P		(57 mm)	2¾" (70 mm)		3" (76 mm)	13/4"(44 mm)	
LJ-6519	3"	(76 mm)	25/8" (67 mm)		25/s " (67 mm)	N/A	
LJ-6519P	3"	(76 mm)	25%s" (67 mm)		25⁄8 " (67 mm)	134"(44 mm)	
LJ-6701	21/8	" (54 mm)	2¾"	(70 mm)	15% " (41 mm)	N/A	
LJ-6900	23/4	" (70 mm)	25/s"	(67 mm)	1 15⁄16"(49 mm)	N/A	
LJ-6900P	23/4	" (70 mm)	25/8"	(67 mm)	1 15⁄16"(49 mm)	1 3/4"(44 mm)	
LJ-6A10	23/8	" (60 mm)	2" (5	1 mm)	21/s" (54 mm)	N/A	
LJ-6A10P1	23/8	" (60 mm)	2" (5	1 mm)	21/s" (54 mm)	13/4"(44 mm)	
LJ-6B10	2 ⁵ /16	" (59 mm)	2" (51 mm)		23/8" (60 mm)	N/A	
LJ-6B10P1	25/16	" (59 mm)	2" (51 mm)		23/s" (60 mm)	13/4"(44 mm)	
Shoerail and Fillet:	He	eight	Wie	dth	Plow	Width	
LJ-6006	1"	(25 mm)	31⁄8"	(79 mm)	1 3/4" (44 mm)		
LJ-6007	5/16	" (8 mm)	13⁄4"	(44 mm)	N/	N/A	
	Top	Turning	Bottom	Square	Ove	roll	
Balusters:	Top Block	Length	Block	Size	Len		
LJB-2905-34	61/2"(165 mm)	21 ¹ /16"(535 mm)	67/16"(164 mm)	1 ³ ⁄4" (44 mm)	34" (8		
LJB-2905-38	61/2"(165 mm)	21 ¹ /16"(535 mm)	10 ⁷ /16"(265 mm)	1 3/4" (44 mm)	38" (9		
LJB-2905-42	61/2"(165 mm)	211/16"(535 mm)	147/16"(367 mm)	1 3/4" (44 mm)	42" (1		
LJB-2915-34	N/A	27%16"*(700 mm)	67/16"(164 mm)	1 ³ /4" (44 mm)	34" (8		
LJB-2915-38	N/A	27%16"*(700 mm)	107/16"(265 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (
LJB-2915-42	N/A	27%16"*(700 mm)	14 ⁷ /16"(367 mm)	1 ³ ⁄4" (44 mm)	42" (1		
Newel	Tu	rning	Bot	tom	Square	Overall	
Posts:		ngth	Blo		Size	Length	
Utility Newels							
LJB-3910		6" (586 mm)	1815/16	"(481 mm)	3¼" (83 mm)	43"(1092 mm	
LJB-3914		6"(586 mm)	2515/16		31/4" (83 mm)	50"(1270 mm	
Intermediate I			20 / 10	(C /4 (os any		
LJB-3915		e"(586 mm)	3315/16	"(862 mm)	3¼" (83 mm)	58"(1473 mm	
		e"(586 mm)				65"(1651 mm	
LJB-3917				40 ¹⁵ / ₁₆ "(1040 mm) 3 ¹ / ₄ " (83 mm) 65 48 ¹⁵ / ₁₆ "(1243 mm) 3 ¹ / ₄ " (83 mm) 73			



Pictured: U-6400 Handrail, UB-3910 Utility Newels, UB-2915 Balusters, U-7430 Left Hand Volute, U-7441-90 Left Hand Turnout and a Landing Fitting Assembly.



Handrails:				ofile dth	Bottom Width	Plow Width	
LJ-6109		eight "(73 mm)			2 ³ /s" (60 mm)	N/A	
LJ-6109P1		(73 mm)	11/2" (48 mm) 11/2" (48 mm)		2% (60 mm)	13/4"(44 mm)	
LJ-6210		(73 mm) " (60 mm)	178 25/8"		278 (ou mm) 2" (51 mm)	N/A	
LJ-6210P		(60 mm)		(67 mm)	2 (51 mm) 2" (51 mm)	13/4"(44 mm	
LJ-6400	21/4" (57 mm)			(o7 mm) (70 mm)	2 (51 mm) 3" (76 mm)	N/A	
LJ-6400P		(57 mm)		(70 mm) (70 mm)	3 (76 mm) 3" (76 mm)	13/4"(44 mm	
LJ-6519		(76 mm)	2 /4 25/8"		2 ⁵ /s" (67 mm)	N/A	
LJ-6519P		(76 mm)	2/8 25/8"	. ,	2 /s (67 mm) 25/s" (67 mm)	13/4"(44 mm	
LJ-6701				(o7 mm) (70 mm)	2 /8 (6/ mm) 15% (41 mm)	N/A	
LJ-6900	21/8" (54 mm)		2 /4 25/8"		1 ¹⁵ /16"(49 mm)	N/A	
LJ-6900	2¾" (70 mm)				1 '716 (49 mm) 1 15/16"(49 mm)	13/4"(44 mm	
LJ-6900P	2¾" (70 mm) 2¾" (60 mm)		25/6" (67 mm) 2" (51 mm)		2 ¹ / ₈ " (54 mm)	N/A	
LJ-6A10P1	2% (60 mm) 2%" (60 mm)		2 (51 mm) 2" (51 mm)		21/s" (54 mm)	13/4"(44 mm	
LJ-6B10	27s (60 mm) 25∕16" (59 mm)		2" (51 mm)		2/8 (54 mm) 2 ³ /8" (60 mm)	N/A	
LJ-6B10P1	25/16" (59 mm)			51 mm) 51 mm)	2 /s (60 mm) 2 ³ /s" (60 mm)	13/4"(44 mm	
	∠716	(59 mm)	∠ (5	o I mm)	∠78 (60 mm)	1 74 (44 mm	
Shoerail							
and Fillet:		eight	Wi		Plow Width		
LJ-6006		(25 mm)	31/8" (79 mm)			13⁄4" (44 mm)	
LJ-6007	∛16	" (8 mm)	13¼" (44 mm)		N/	A	
	Тор	Turning	Bottom	Square	Ove	rall	
Balusters:	Block	Length	Block	Size	Len	gth	
LJF-2905-34	6½ "(165 mm)	21½6"(535 mm)	67/16"(164 mm)	1 3⁄4" (44 mm)	34" (8	364 mm)	
LJF-2905-38	6½ "(165 mm)	21½6"(535 mm)	101/16"(265 mm)	1 3⁄4" (44 mm)	38" (%	965 mm)	
LJF-2905-42	6½ "(165 mm)	21½6"(535 mm)	147/16"(367 mm)	1 3⁄4" (44 mm)	42" (1	067 mm)	
LJF-2915-34	N/A	27%16"*(700 mm)	67/16"(164 mm)	1¾" (44 mm)	34" (8	364 mm)	
LJF-2915-38	N/A	27%16"*(700 mm)	101/16"(265 mm)	1¾" (44 mm)	38" (9	965 mm)	
LJF-2915-42	N/A	27%/16"*(700 mm)	147/16"(367 mm)	1 3⁄4" (44 mm)	42" (1	067mm)	
Newel	Tu	rning	Bot	tom	Square	Overall	
Posts:		ngth		ock	Size	Length	
Utility Newels			4.015/	"(481 mm)	31/4" (83 mm)	43"(1092 mm	
Utility Newels LJF-3910	231/1	6"(586 mm)	18 ¹⁵ /16"(481 mm) 25 ¹⁵ /16"(659 mm)				
•		6"(586 mm) 6"(586 mm)			31/4" (83 mm)	50"(1270 mm	
LJF-3910 LJF-3914	231/1	s"(586 mm)			3¼" (83 mm)	50"(1270 mm	
LJF-3910 LJF-3914	23¼ Landing Ne	s"(586 mm)		"(659 mm)	31¼" (83 mm)		
LJF-3914 Intermediate	23% Landing Ne 23%	s"(586 mm) SWOI	25 ¹⁵ /16 33 ¹⁵ /16	"(659 mm)		50"(1270 mm 58"(1473 mm 65"(1651 mm	

 * Length is from the top of the bottom block to the top of the baluster



Pictured: U-6519 Handrail, U-6006 Shoerail, U-6007 Fillet, UF-3910 Utility Newel, UF-2915 Balusters, U-7510 Starting Easing with Cap, and U-7027 Rosette.



LJ-6A10P1

Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3" (76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

LJ-6B10P1

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UP-2905 balusters can be used with U-6109P1, U-6210P, U-6400P, U-6519P, U-6900P, U-6A10P1 or U-6B10P1 handrails. UP-2905

Product E	Dimensi	ons				
_		_	Pro	file	Bottom	Plow
Handrails:	He	eight	Wie	dth	Width	Width
LJ-6109	21/8	" (73 mm)	11/8"	(48 mm)	23/8" (60 mm)	N/A
LJ-6109P1	21/8	" (73 mm)	1 7⁄8" (48 mm)		23/8" (60 mm)	13⁄4"(44 mm)
LJ-6210	23/8	" (60 mm)	25/8"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	23/8	" (60 mm)	25/8"	(67 mm)	2" (51 mm)	13⁄4"(44 mm)
LJ-6400	21/4	" (57 mm)	2¾"	(70 mm)	3" (76 mm)	N/A
LJ-6400P	21/4" (57 mm)		2¾"	(70 mm)	3" (76 mm)	13⁄4"(44 mm)
LJ-6519	3" (76 mm)		25/8"	(67 mm)	25/8" (67 mm)	N/A
LJ-6519P	3" (76 mm)		25/8"	(67 mm)	2⁵∕≈ " (67 mm)	1 3⁄4"(44 mm
LJ-6701	21/8 " (54 mm)		2¾"	(70 mm)	15% " (41 mm)	N/A
LJ-6900	2¾" (70 mm)		25/8"	(67 mm)	1 15/16"(49 mm)	N/A
LJ-6900P	23/4	" (70 mm)	25/8"	(67 mm)	1 15/16"(49 mm)	13⁄4"(44 mm
LJ-6A10	23/8	" (60 mm)	2" (5	51 mm)	21/8" (54 mm)	N/A
LJ-6A10P1	23/8	" (60 mm)	2" (5	51 mm)	21⁄8" (54 mm)	13⁄4"(44 mm)
LJ-6B10	2 ⁵ /16" (59 mm)		2 " (51 mm)		23⁄8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (5	51 mm)	23⁄8" (60 mm)	1 3⁄4"(44 mm
Shoerail and Fillet:	Height		Wie	dth	Plow	Width
LJ-6006	1"	(25 mm)	31⁄8"	(79 mm)	1¾" ((44 mm)
LJ-6007	5/16	" (8 mm)	1 3⁄4" (44 mm)		N/	'A
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
LJP-2905-34	6½"(165 mm)	211/16"(535 mm)	67/16"(164 mm)	1¾" (44 mm)	34" (8	-
LJP-2905-38	6 ¹ /2"(165 mm)	21/16 (535 mm)	10 ⁷ /16 [°] (265 mm)	1 ³ /4" (44 mm)	38" (9	
LJP-2905-42	6 ¹ /2"(165 mm)	21/16 (535 mm)	147/16 (203 mm)	1 3/4" (44 mm)	42" (1	·· /
LJP-2915-34	N/A	27%16 ^{"*} (700 mm)	6 ⁷ /16"(164 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (8	
LJP-2915-34	N/A	27%16"*(700 mm)	10 ⁷ /16 [°] (265 mm)	1 ³ /4" (44 mm)	38" (9	
LJP-2915-42	N/A	27% (700 mm)	14 ⁷ /16"(367 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	·· /
Newel		rning		tom	Square	Overall
Posts:		ngth		ock	Size	Length
Utility Newels		ingen	Bit	Jon	OILC	Longin
LJP-3910		e"(586 mm)	1815/16	"(491 mm)	3¼" (83 mm)	43"(1092 mm
LJP-3914		6 (586 mm)	2515/16		31/4" (83 mm)	50 "(1270 mm
Intermediate			20 / 10		e / a (os min)	
		s"(586 mm)	3315/16	"(862 mm)	3¼" (83 mm)	58"(1473 mm
LJP-3915			/ 10		a see (as many	
LJP-3915 LJP-3917		e"(586 mm)	4015/4	"(1040 mm)	3¼" (83 mm)	65"(1651 mm



LJ-6007

LJ-6006

Newel

Drop

LJ-4099A

† Includes LJ-3007HDWE hardware kit (see page 94)

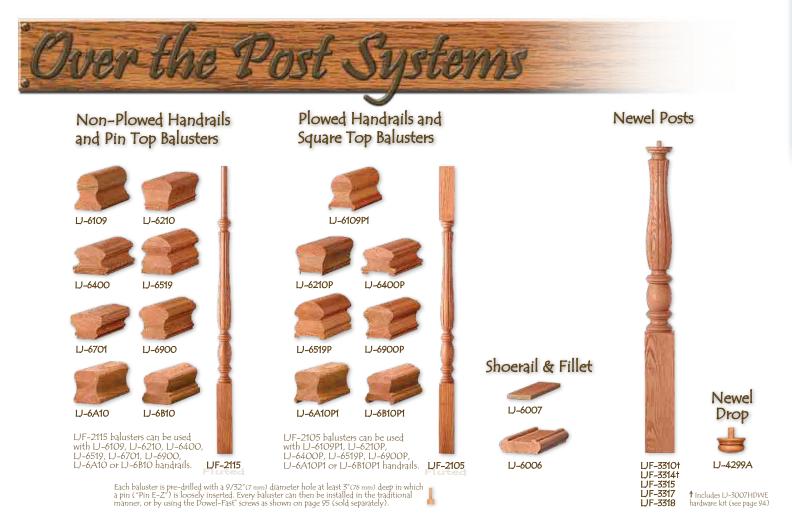
UP-3910† UP-3914† UP-3915 UP-3917 UP-3918

Pictured: D-6900 Handrail, UP-3910 Utility Newels, UP-3915 Intermediate Landing Newel, UP-2915 Balusters, U-7930 Left Hand Volute, U-7935 Right Hand Volute, 2 Landing Fitting Assemblies and U-7026 Rosette.

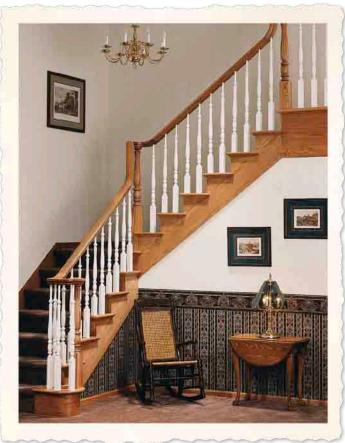
LJ-6A10

LJ-6B10

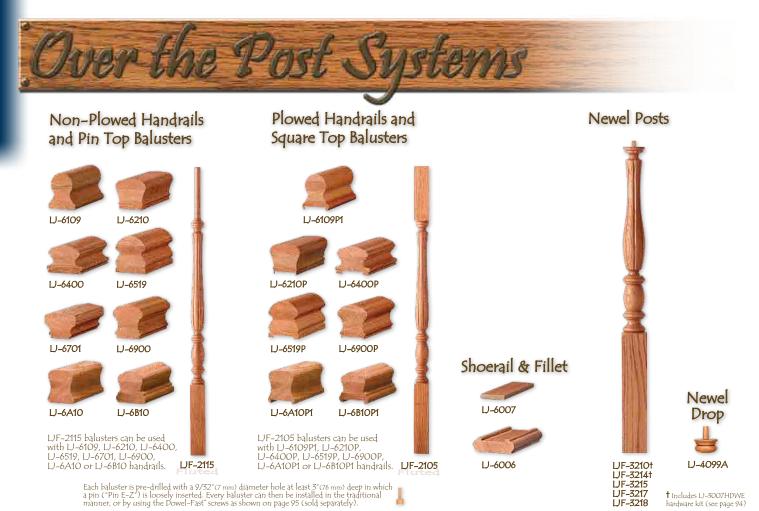
UP-2915 balusters can be used with U-6109, U-6210, U-6400, U-6519, U-6701, U-6900, U-6A10 or U-6B10 handrails. **UP-2915**



			Dere	file	Detter	Diaur
Handrails:	He	ight	Pro Wio		Bottom Width	Plow Width
LJ-6109		' (73 mm)	11/8" (2 ³ /s" (60 mm)	N/A
LJ-6109P1		(73 mm)	1%" (48 mm)		2 ³ /s" (60 mm)	13/4"(44 mm)
LJ-6210		' (60 mm)	2 ⁵ /s" (2" (51 mm)	N/A
LJ-6210P	23/8	' (60 mm)	25/8" (. , (67 mm)	2" (51 mm)	13/4"(44 mm)
LJ-6400	2¼" (57 mm)		23/4"	(70 mm)	3" (76 mm)	N/A
LJ-6400P	2¼	(57 mm)	23/4" ((70 mm)	3" (76 mm)	1¾"(44 mm)
LJ-6519	3" (76 mm)		25/s" ((67 mm)	25/8" (67 mm)	N/A
LJ-6519P	3" (76 mm)		25/s" ((67 mm)	25/8" (67 mm)	13⁄4"(44 mm
LJ-6701	21/8	' (54 mm)	23/4" ((70 mm)	15%" (41 mm)	N/A
LJ-6900	23/4" (70 mm)		25/s" ((67 mm)	115/16"(49 mm)	N/A
LJ-6900P	23/4	' (70 mm)	25/s" ((67 mm)	115/16"(49 mm)	13⁄4"(44 mm)
LJ-6A10	23/8	' (60 mm)	2" (5	1 mm)	21/8" (54 mm)	N/A
LJ-6A10P1	23/8	' (60 mm)	2" (5	1 mm)	21/8" (54 mm)	13⁄4"(44 mm)
LJ-6B10	2 ⁵ /16	2 ⁵ /16" (59 mm)		2" (51 mm)		N/A
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (5	1 mm)	23/8" (60 mm)	13/4"(44 mm)
Shoerail and Fillet:	Height		Wio	dth	Plow	Width
LJ-6006		(25 mm)	31⁄8" ((79 mm)	1¾"	44 mm)
LJ-6007	5/16	" (8 mm)	1 3⁄4" (44 mm)		N/	A
	Тор	Turning	Bottom	Square	Ove	roll
Balusters:	Block	Length	Block	Size	Len	
LJF-2105-34	61/2"(165 mm)	191/s" (486 mm)	8%" (213 mm)	1¾" (44 mm)	34" (8	<u> </u>
LJF-2105-38	61/2"(165 mm)	191/8" (486 mm)	123/s"(314 mm)	13/4" (44 mm)	38" (9	65 mm)
LJF-2105-42	6½"(165 mm)	191/8" (486 mm)	16%"(416 mm)	13/4" (44 mm)	42" (1	067 mm)
LJF-2115-34	N/A	25%16"*(642 mm)	87/16"(214 mm)	13/4" (44 mm)	34" (8	64 mm)
LJF-2115-38	N/A	25%16"*(642 mm)	121/16"(316 mm)	13/4" (44 mm)	38" (9	65 mm)
LJF-2115-42	N/A	25 ⁹ /16"*(642 mm)	16 ⁷ /16"(418 mm)	1¾" (44 mm)	42" (1	067mm)
Newel	Tu	ning	Bott	tom	Square	Overall
Posts:		ngth	Blo		Size	Length
Utility Newels						
LJF-3310		" (581 mm)	19½"	(486 mm)	31/2" (89 mm)	43"(1092 mm
LJF-3314		" (581 mm)	261/8"		31/2" (89 mm)	50"(1270 mm
Intermediate I						
LJF-3315		" (581 mm)	341⁄8"	(867 mm)	31/2" (89 mm)	58"(1473 mm
LJF-3317		" (581 mm)	411/8" (31/2" (89 mm)	65"(1651 mm
LJF-3318		(581 mm)	491/8" (,	31/2" (89 mm)	73"(1854 mm



Pictured: U-6701 Handrail, UF-3310 Utility Newels, UF-3315 Intermediate Landing Newel, UF-2115 Balusters, U-7735 Right Hand Volute and 2 Landing Fitting Assemblies.



Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3" (76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

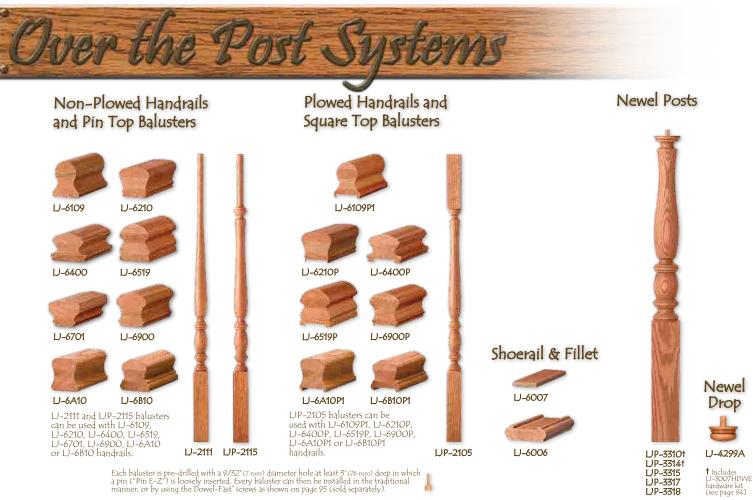
	Dimensi	0113				
Handrails:	He	eight		Profile Width		Plow Width
LJ-6109	21/8	" (73 mm)	1% " (48 mm)		23/8" (60 mm)	N/A
LJ-6109P1	21/8	" (73 mm)	11/8"	(48 mm)	23/8" (60 mm)	13/4"(44 mm)
LJ-6210	2 ³ /8	23/s" (60 mm)		(67 mm)	2" (51 mm)	N/A
LJ-6210P	23/s" (60 mm)		25/8"	(67 mm)	2" (51 mm)	13/4"(44 mm)
LJ-6400	21⁄4	" (57 mm)	2 ³ /4"	(70 mm)	3" (76 mm)	N/A
LJ-6400P	21/4	' (57 mm)	2 ³ /4"	(70 mm)	3" (76 mm)	13/4"(44 mm)
LJ-6519	3"	(76 mm)	25/8"	(67 mm)	25/8" (67 mm)	N/A
LJ-6519P	3"	(76 mm)	25/8"	(67 mm)	25/8" (67 mm)	13⁄4"(44 mm)
LJ-6701	21/8	" (54 mm)	23⁄4"	(70 mm)	15% " (41 mm)	N/A
LJ-6900	23/4	" (70 mm)	25/8"	(67 mm)	1 15/16"(49 mm)	N/A
LJ-6900P	23/4	" (70 mm)	25/s"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	1 31⁄4" (44 mm)
LJ-6A10	2¾	" (60 mm)	2" (5	i1 mm)	21/8" (54 mm)	N/A
LJ-6A10P1	23/8" (60 mm)		2" (51 mm)		21/8" (54 mm)	1 31/4" (44 mm)
LJ-6B10	2 ⁵ /16" (59 mm)		2" (5	i1 mm)	23⁄8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (5	i1 mm)	2⅔ " (60 mm)	1 3⁄4"(44 mm)
Shoerail						
and Fillet:		eight	Wi		Plow Width	
LJ-6006		(25 mm)	31/s" (79 mm)		1 3/4" (44 mm)	
LJ-6007	5/16	" (8 mm)	13⁄4" (44 mm)		N	'A
	Тор	Turning	Bottom	Square	Ove	
Balusters:	Block	Length	Block	Size	Len	<u> </u>
LJF-2105-34	61/2"(165 mm)	191⁄s" (486 mm)	8 ³ /s"(213 mm)	1 3⁄4" (44 mm)	34" (8	· · · ·
LJF-2105-38	61/2"(165 mm)	191/8" (486 mm)	12 ³ /8"(314 mm)	1 3/4" (44 mm)	38" (9	
LJF-2105-42	61/2"(165 mm)	191/s" (486 mm)	16 ³ /8"(416 mm)	1 3⁄4" (44 mm)	42" (1	
LJF-2115-34	N/A	25 ⁹ /16 ^{"*} (642 mm)	87/16"(214 mm)	1 3/4" (44 mm)	34" (8	
LJF-2115-38	N/A	25 ⁹ /16 ^{"*} (642 mm)	12 ⁷ / ₁₆ "(316 mm)	1 3/4" (44 mm)	38" (9	· · · ·
LJF-2115-42	N/A	25%16 ^{10**} (642 mm)	16 ⁷ /16"(418 mm)	1 3/4" (44 mm)	42" (1	067mm)
Newel		rning	Bot		Square	Overall
Posts: Utility Newels		ngth	BIC	ock	Size	Length
LJF-3210		" (581 mm)	101//"	(486 mm)	3" (76 mm)	43"(1092 mm
LJF-3210		" (581 mm)	261/8"		3" (76 mm)	50"(1270 mm
Intermediate I			2078	(004 1111)	J (/ommil)	00 (12/0 mm
LJF-3215		" (581 mm)	341⁄8"	(047 mm)	3 " (76 mm)	58 "(1473 mm
LJF-3215		: (581 mm) :" (581 mm)	411/8"		3" (76 mm)	65"(1651 mm
LJF-3217 LJF-3218					3 (76 mm) 3" (76 mm)	73"(1854 mm
	ZZ/8	" (581 mm)	491/8" (1248 mm)		3 (/6 mm)	1 3 (1854 mm

* Length is from the top of the bottom block to the top of the baluster



† Includes LJ-3007HDWE hardware kit (see page 94)

Pictured: U-6810 Handrail, UF-3210 Utility Newels, UF-2115 Balusters, U-7830 Left Hand Volute, U-7810 Starting Easing with Cap, Landing Fitting Assembly, U-7033 Rosette and U-8912 Skirtboard.



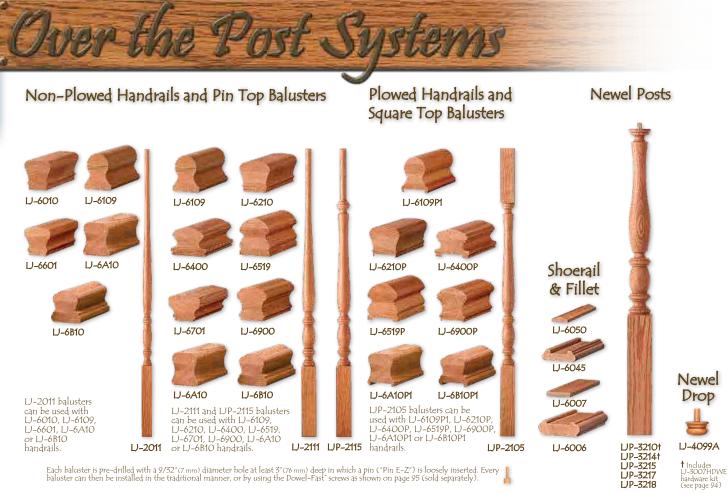
Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3" (76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately). h

Product [Dimen <u>si</u>	ons				
Handrails:	He	eight	Pro Wie		Bottom Width	Plow Width
LJ-6109		" (73 mm)	1%" (48 mm)		2 ³ /s" (60 mm)	N/A
LJ-6109P1		(73 mm)	11/8"		23/8" (60 mm)	134"(44 mm)
LJ-6210		(60 mm)	25%" (2" (51 mm)	N/A
LJ-6210P	23/s" (60 mm)		25%" (2" (51 mm)	13/4"(44 mm)
LJ-6400		(57 mm)	23/4"		3" (76 mm)	N/A
LJ-6400P		(57 mm)	23/4"		3" (76 mm)	134"(44 mm)
LJ-6519		(76 mm)	25%" (25/8" (67 mm)	N/A
LJ-6519P		(76 mm)	25%" (25/8" (67 mm)	134"(44 mm)
LJ-6701	21/8	" (54 mm)	23⁄4"	(70 mm)	15%" (41 mm)	N/A
LJ-6900	23/4	" (70 mm)	25%" (67 mm)	1 ¹⁵ /16"(49 mm)	N/A
LJ-6900P	23/4	" (70 mm)	25%" (67 mm)	1 ¹⁵ /16"(49 mm)	1 3/4"(44 mm)
LJ-6A10	23/8	" (60 mm)	2" (5	1 mm)	21/8" (54 mm)	N/A
LJ-6A10P1	23/8	" (60 mm)	2" (5	1 mm)	21⁄8" (54 mm)	1 31/4"(44 mm)
LJ-6B10	2 ⁵ /16" (59 mm)		2" (51 mm)		23⁄8" (60 mm)	N/A
LJ-6B10P1	2⁵∕16" (59 mm)		2" (5	1 mm)	23⁄8" (60 mm)	1 3/4"(44 mm)
Shoerail						
and Fillet:		eight	Wio		Plow Width	
LJ-6006		(25 mm)		31/8" (79 mm)		(44 mm)
LJ-6007	5/16	" (8 mm)	13⁄4" (44 mm)		N/	A
	Тор	Turning	Bottom	Square	Ove	
Balusters:	Block	Length	Block	Size	Len	
LJP-2105-34	61/2"(165 mm)	191⁄s" (486 mm)	8%" (213 mm)	134" (44 mm)	34" (8	
LJP-2105-38	61/2"(165 mm)	191/s" (486 mm)	123/s"(314 mm)	134" (44 mm)	38" (9	
LJP-2105-42	61/2"(165 mm)	191⁄s" (486 mm)	16 ³ /s"(416 mm)	134" (44 mm)	42" (10	
LJ-2111-34	N/A	25 ⁵ /s"*(651 mm)	8% "(213 mm)	134" (44 mm)	34" (8	
LJ-2111-38	N/A	25 ⁵ /s"*(651 mm)	123%s"(314 mm)	134" (44 mm)	38" (9	
LJ-2111-42	N/A	25 ⁵ /s"*(651 mm)	16 ³ /s"(416 mm)	1 31/4" (44 mm)	42" (10	067 mm)
LJP-2115-34	N/A	25 ⁹ /16 ^{***} (642 mm)	87/16"(214 mm)	1 31⁄4" (44 mm)	34" (8	164 mm)
LJP-2115-38	N/A	25%16"*(642 mm)	121/16"(316 mm)	134" (44 mm)	38" (9	165 mm)
LJP-2115-42	N/A	25 ⁹ /16 ^{"**} (642 mm)	16 ⁷ /16"(418 mm)	1¾" (44 mm)	42" (1	067mm)
Newel		ning	Bott		Square	Overall
Posts:		ngth	Blo	CK	Size	Length
Utility Newels						
LJP-3310		" (581 mm)	191⁄8"		3½" (89 mm)	43"(1092 mm)
LJP-3314		" (581 mm)	261/8"	(664 mm)	3½" (89 mm)	50"(1270 mm)
Intermediate	-					
LJP-3315		" (581 mm)	341/8"		3½" (89 mm)	58"(1473 mm)
LJP-3317		" (581 mm)	411/8" (1045 mm)	3½" (89 mm)	65"(1651 mm)
LJP-3318	007/	" (581 mm)	491/8" (31/2" (89 mm)	73"(1854 mm)

* Length is from the top of the bottom block to the top of the baluster



Pictured: U-6109P1 Handrail, UP-3310 Utility Newels, UP-3315 Intermediate Landing Newel, UP-2105 Balusters, U-7146P1 Right Hand Turnout and 2 Landing Fitting Assemblies.



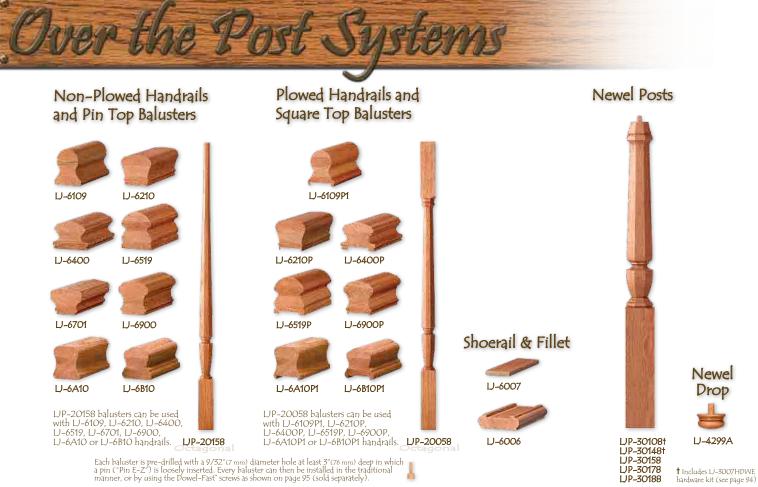
Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3" (76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

Product E)imen <u>si</u>	ons				
Handrails:	He	eight	Pro Wie		Bottom Width	Plow Width
LJ-6010		" (60 mm)	21⁄4"		11/2" (38 mm)	N/A
LJ-6109		(80 mm)	274 17/8"		2 ³ /s" (60 mm)	N/A
LJ-6109P1		(73 mm)	17/8"		2% (60 mm)	13/4"(44 mm)
LJ-6210		(73 mm) " (60 mm)	25/8" (278 (80 mm) 2" (51 mm)	N/A
LJ-6210P		(60 mm)	2/8 2 ⁵ /8" (2" (51 mm)	13/4"(44 mm)
LJ-6400		(60 mm) " (57 mm)	278		2 (51 mm) 3" (76 mm)	N/A
LJ-6400P		(57 mm)	23/4"		3 (76 mm)	13/4"(44 mm)
LJ-6519		(57 mm)	2 /4 25/8" (2 ⁵ /s" (67 mm)	N/A
LJ-6519P		(76 mm) (76 mm)	278 (25/8" (278 (67 mm) 25/8" (67 mm)	13/4"(44 mm)
LJ-6601		(78 mm)	21/8		2/8 (87 mm)	N/A
LJ-6701		· · ·			15/8" (41 mm)	N/A
LJ-6900		21/s" (54 mm) 23/4" (70 mm) 23/4" (70 mm) 25/s" (67 mm)		1 ¹⁵ /16"(49 mm)	N/A	
LJ-6900P		(70 mm) " (70 mm)	2% (6/mm) 2% (67mm)		1 716 (49 mm) 1 15/16"(49 mm)	13/4"(44 mm)
LJ-6900F		(70 mm) " (60 mm)	278 (2 ¹ / ₈ " (54 mm)	N/A
LJ-6A10P1		(60 mm) " (60 mm)	∠ (5 2" (5		2 % (54 mm) 21∕s" (54 mm)	13/4"(44 mm)
LJ-6A10P1						1%4 (44 mm)
		" (59 mm)	2" (5		2 ³ /8" (60 mm)	
LJ-6B10P1	2710	." (59 mm)	2" (5	1 mm)	23/8" (60 mm)	13⁄4"(44 mm)
Shoerail						
and Fillet:	He	eight	Wio	łth	Plow	Width
LJ-6006		(25 mm)	31/8" (134" (44 mm)	
LJ-6007		" (8 mm)	13/4"		N/A	
LJ-6045		(19 mm)	21/2"		1¼"	
LJ-6050		(19 mm)	11/4"		N/A	
20 0000	/8	(romin)	1.74	Jz mm)	IN/A	
	Тор	Turning	Bottom	Square	Overall	
Balusters:	Block	Length	Block	Size	Len	gth
LJ-2011-34	N/A	25 ⁹ /16"*(642 mm)	81/16"(214 mm)	1 1/4" (32 mm)	34" (8	364 mm)
LJ-2011-38	N/A	25%16"*(642 mm)	12 ⁷ /16"(316 mm)	1 1/4" (32 mm)	38" (9	765 mm)
LJ-2011-42	N/A	25%16"*(642 mm)	16 ⁷ /16"(418 mm)	1 1/4" (32 mm)	42" (1	067 mm)
LJP-2105-34	61/2"(165 mm)	191/s" (486 mm)	8%"(213 mm)	13/4" (44 mm)	34" (8	364 mm)
LJP-2105-38	61/2"(165 mm)	191/s" (486 mm)	123/8"(314 mm)	134" (44 mm)	38" (9	, A65 mm)
LJP-2105-42	61/2"(165 mm)	191/s" (486 mm)	16 ³ /s"(416 mm)	134" (44 mm)	42" (1	
LJ-2111-34	N/A	25 ⁵ /s"*(651 mm)	83/8"(213 mm)	134" (44 mm)	34" (8	
LJ-2111-38	N/A	25 ⁵ /s"*(651 mm)	12 ³ /s"(314 mm)	134" (44 mm)	38" (9	
LJ-2111-42	N/A	25 ⁵ /s ^{**} (651 mm)	16 ³ / ₈ "(416 mm)	134" (44 mm)	42" (1	
LJP-2115-34	N/A	25% (651 mm) 25% (642 mm)	87/16"(214 mm)	1 74 (44 mm) 1 3/4" (44 mm)	42 (I 34" (i	
						· · · · ·
LJP-2115-38	N/A	25%16"*(642 mm)	12 ⁷ /16"(316 mm)	13⁄4" (44 mm)	38" (9	
LJP-2115-42	N/A	25%16"*(642 mm)	16 ⁷ /16"(418 mm)	1¾" (44 mm)	42" (1	067mm)
Newel	Tu	ning	Bott	tom	Square	Overall
Posts:	Le	ngth	Blo	ck	Size	Length
Utility Newels						
LJP-3210	227/	" (581 mm)	19½"	(494 mm)	3" (76 mm)	43"(1092 mm
LJP-3210		(581 mm) " (581 mm)	261/8"		3 (76 mm)	50"(1270 mm
Intermediate			20%	(004 iMM)	3 (/6 mm)	30 (12/0 mm
			0.4175		0"	50 ²
LJP-3215		" (581 mm)	341/8"		3" (76 mm)	58"(1473 mm
LJP-3217	221/8	" (581 mm)	41 ¹ /8" (1045 mm)	3" (76 mm)	65"(1651 mm
LJP-3218		" (581 mm)	491/8" (3" (76 mm)	73"(1854 mm



LJP-3218

Pictured: U-6A10 Handrail, UP-3210 Utility Newels, UP-3215 Intermediate Landing Newels, UP-2115 Balusters, U-7A31 Left Hand Climbing Volute, U-7A36 Right Hand Climbing Volute and 3 Landing Fitting Assemblies.



Each baluster is pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

Product D	imensi	ns				
- rouuet D	mensi		Pro	file	Bottom	Plow
Handrails:	He	ight	Wi		Width	Width
LJ-6109		(73 mm)		(48 mm)	23/8" (60 mm)	N/A
LJ-6109P1	21/8"	(73 mm)	11/8"	(48 mm)	23/s" (60 mm)	134"(44 mm)
LJ-6210	23/8"	(60 mm)	25/s"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	23/8"	(60 mm)	25/s"	(67 mm)	2" (51 mm)	1¾"(44 mm)
LJ-6400	21/4" (57 mm)		23/4"	(70 mm)	3" (76 mm)	N/A
LJ-6400P	21/4"	(57 mm)	23⁄4"	(70 mm)	3" (76 mm)	13/4"(44 mm)
LJ-6519	3"	,76 mm)	25/s"	(67 mm)	25/8" (67 mm)	N/A
LJ-6519P	3"	,76 mm)	25/s"	(67 mm)	25/8" (67 mm)	13/4"(44 mm)
LJ-6701	21/8"	(54 mm)	23⁄4"	(70 mm)	15⁄8" (41 mm)	N/A
LJ-6900	23/4" (70 mm)		25%"	(67 mm)	1 15/16"(49 mm)	N/A
LJ-6900P	23/4"	(70 mm)	25/s"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	13/4"(44 mm)
LJ-6A10	23/s" (60 mm)		2" (5	2" (51 mm)		N/A
LJ-6A10P1	23/8" (60 mm)		2" (51 mm)		21/s" (54 mm)	13/4"(44 mm)
LJ-6B10	2 ⁵ /16" (59 mm)		2" (51 mm)		23/8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (5	51 mm)	23/8" (60 mm)	13/4"(44 mm)
Shoerail and Fillet:	Height		Wi	dth	Plow	Width
LJ-6006		25 mm)	31⁄s" (79 mm)		1¾"	
LJ-6007	5/16'	(8 mm)	13⁄4"	(44 mm)	N/A	
	Тор	Turning	Bottom	Square	Ove	rall
Balusters:	Block	Length	Block	Size	Len	gth
LJP-20058-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	13⁄4" (44 mm)	34" (8	164 mm)
LJP-20058-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 31⁄4" (44 mm)	38" (9	965 mm)
LJP-20058-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	13⁄4" (44 mm)	42" (1	067 mm)
LJP-20158-34	N/A	28"* (711 mm)	6" (152 mm)	13⁄4" (44 mm)	34" (8	164 mm)
LJP-20158-38	N/A	28"* (711 mm)	10" (254 mm)	13⁄4" (44 mm)	38" (9	965 mm)
LJP-20158-42	N/A	28"* (711 mm)	14" (356 mm)	1 3/4" (44 mm)	42" (1	067mm)
Newel	Tur	ning	Bot	tom	Square	Overall
Posts:		ngth	Blo	ock	Size	Length
Utility Newels						
LJP-30108	27"	(686 mm)	15" (381 mm)	31⁄2" (89 mm)	43"(1092 mm
LJP-30148	27"	(686 mm)	22" (559 mm)	31/2" (89 mm)	50"(1270 mm
Intermediate L	anding Ne	wels				
LJP-30158		(686 mm)	30" (762 mm)	31/2" (89 mm)	58"(1473 mm
LJP-30178		(686 mm)		940 mm)	31/2" (89 mm)	65"(1651 mm



Pictured: U-6400 Handrail, L/P-30108 Utility Newels, L/P-30148 Utility Newel, L/P-30148 Utility Newel (half), L/P-20158 Balusters, L/-7430 Left Hand Volute, L/-7435 Right Hand Volute and 2 Landing Fitting Assemblies.

* Length is from the top of the bottom block to the top of the baluster



UT-2015 balusters can be used with U-6109, U-6210, U-6400, U-6519, U-6701, U-6900, U-6A10 or U-6B10 handrails. LJT-2015

LJ-6519

LJ-6900

LJ-6B10

LJ-6400

LJ-6701

LJ-6A10

LJ-6A10P1 LJ-6B10P1 UT-2005 balusters can be used with U-6109P1, U-6210P, U-6400P, U-6519P, U-6900P, U-6A10P1 or U-6B10P1 handrails. **UT-2005**

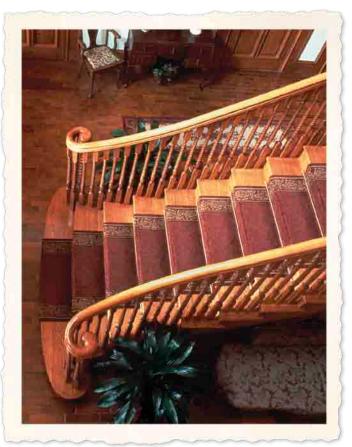
LJ-6210P

LJ-6519P

LJ-6900P

Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3" (76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

Due due (D						
Product D	Imensic	ons				
				ofile	Bottom	Plow
Handrails:		ght		dth	Width	Width
LJ-6109		(73 mm)		(48 mm)	23/8" (60 mm)	N/A
LJ-6109P1		(73 mm)		(48 mm)	23/8" (60 mm)	1 ³ ⁄4"(44 mm)
LJ-6210		(60 mm)		(67 mm)	2" (51 mm)	N/A
LJ-6210P		(60 mm)		(67 mm)	2" (51 mm)	13⁄4"(44 mm)
LJ-6400		(57 mm)		(70 mm)	3" (76 mm)	N/A
LJ-6400P		21/4" (57 mm)		(70 mm)	3" (76 mm)	13/4"(44 mm)
LJ-6519	3" (76 mm)			(67 mm)	25/8" (67 mm)	N/A
LJ-6519P	3" (76 mm)		25/8"	(67 mm)	25⁄8" (67 mm)	1 31⁄4"(44 mm)
LJ-6701	21⁄8" (54 mm)		23/4"	(70 mm)	15% " (41 mm)	N/A
LJ-6900	23⁄4"	(70 mm)	25/8"	(67 mm)	1 15⁄16"(49 mm)	N/A
LJ-6900P	2¾"	(70 mm)	25/8"	(67 mm)	1 15⁄16"(49 mm)	1 3/4"(44 mm)
LJ-6A10	23⁄8"	(60 mm)	2" (51 mm)	21⁄8" (54 mm)	N/A
LJ-6A10P1	23⁄8"	23%" (60 mm)		2" (51 mm)		1 3/4"(44 mm)
LJ-6B10	2 ⁵ /16" (59 mm)		2 " (51 mm)		23/8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ / ₁₆ " (59 mm)		2" (51 mm)		23/8" (60 mm)	1 3/4"(44 mm)
Shoerail and Fillet:	Height		Wi	dth	Plow	Width
LJ-6006		25 mm)	31⁄8"	(79 mm)	1¾"	(44 mm)
LJ-6007	5/16"	(8 mm)		(44 mm)	N	Ά
			Dettem	Causara	Ove	uell
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Len	
LJT-2005-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 3/4" (44 mm)	34" (8	
LJT-2005-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	13/4" (44 mm)	38" (765 mm)
LJT-2005-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	
LJT-2015-34	N/A	28"* (711 mm)	6" (152 mm)	13/4" (44 mm)	34" (8	
LJT-2015-38	N/A	28"* (711 mm)	10" (254 mm)	1 ³ /4" (44 mm)	38" (9	, A65 mm)
LJT-2015-42	N/A	28"* (711 mm)	14" (356 mm)	13/4" (44 mm)	42" (1	067mm)
Newel	Tur	ning	Bot	tom	Square	Overall
Posts:		iqth		ock	Size	Length
Utility Newels		<u> </u>				
	27" (686 mm)	15" ((381 mm)	31/2" (89 mm)	43"(1092 mm
LJT-3010	27" (686 mm)		15" (381 mm) 22" (559 mm)		31/2" (89 mm)	50"(1270 mm
LJT-3010 LJT-3014	27" (686 mm)				
LJT-3014			22			
	anding Nev			(762 mm)	3½" (89 mm)	58" (1473 mm
LJT-3014 Intermediate L	anding New 27" (wels	30" ((762 mm) (940 mm)	3½" (89 mm) 3½" (89 mm)	58"(1473 mm 65"(1651 mm



Newel

Drop

LJ-4299A Newel Drop

t Includes LJ-3007HDWE hardware kit (see page 94)

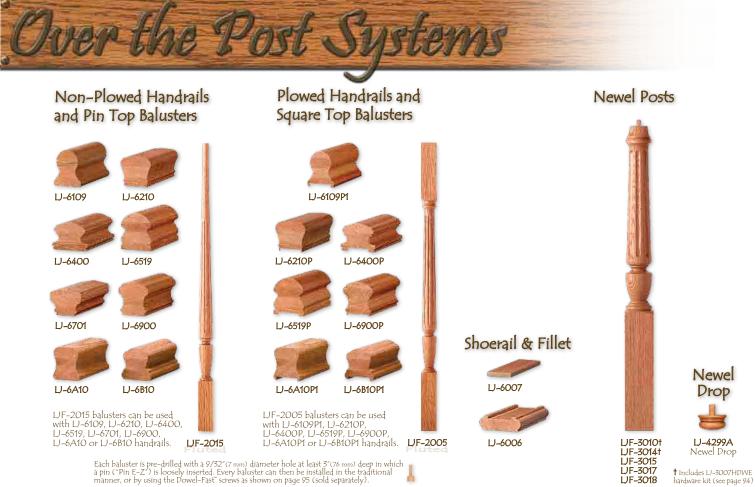
UT-3010† UT-3014† UT-3015 UT-3017 UT-3018

Shoerail & Fillet

LJ-6007

LJ-6006

Pictured: U-6519P Handrail, U-6007 Fillet, UT-3010 Utility Newels, UT-2005 Balusters, U-7531 Left Hand Climbing Volute and U-7536 Right Hand Climbing Volute.

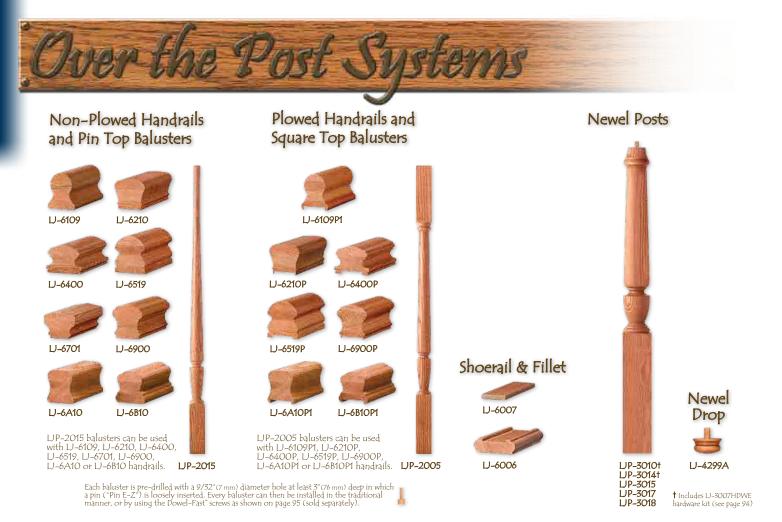


Each baluster is pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

Product D	imensio	ons				
Handrails:		ight	Pro Wi	ofile	Bottom Width	Plow Width
LJ-6109		(73 mm)		(48 mm)	2 ³ /s" (60 mm)	N/A
LJ-6109P1		(73 mm)		(48 mm)	23/s" (60 mm)	13/4"(44 mm)
LJ-6210		(60 mm)	25/8"	· · · ·	2" (51 mm)	N/A
LJ-6210P		(60 mm)	2/8 25/8"		2 (51 mm) 2" (51 mm)	13/4"(44 mm)
LJ-6400	21/4" (57 mm)		278 23/4"	· /	3" (76 mm)	N/A
LJ-6400P		(57 mm)	21/4 23/4"		3" (76 mm)	13/4"(44 mm)
LJ-6519		(57 mm)	2 ⁵ /s"		2 ⁵ /s" (67 mm)	N/A
LJ-6519P			278 25/8"		25/8" (67 mm)	13/4"(44 mm)
LJ-6701		3" (76 mm)		(o7 mm) (70 mm)	2/8 (6/mm) 15/8" (41 mm)	N/A
LJ-6900	21/8" (54 mm) 23/4" (70 mm)		274 25/8"		1 78 (41 mm) 1 15/16"(49 mm)	N/A
LJ-6900 LJ-6900P		(70 mm)	278 25/8"		1 15/16 (49 mm)	13/4"(44 mm)
LJ-6900P		(70 mm) (60 mm)	∠78 2" (5	· /	2 ¹ / ₈ " (54 mm)	N/A
LJ-6A10P1		(60 mm)			2/8 (54 mm) 21/8" (54 mm)	13/4"(44 mm)
LJ-6B10		(60 mm) ' (59 mm)	2" (51 mm) 2" (51 mm)		2% (54 mm) 2% (60 mm)	N/A
LJ-6B10P1			2 (51 mm) 2" (51 mm)		2% (60 mm) 2% (60 mm)	
LJ-6B10P1	Z%16	' (59 mm)	Ζ (:	Z (mm)		13/4"(44 mm)
Shoerail and						
Fillet:		ight	Wi		Plow	
LJ-6006		25 mm)	31⁄8"		13⁄4"	
LJ-6007	5/16'	(8 mm)	134" (44 mm)		N/	'A
	Тор	Turning	Bottom	Square	Ove	rall
Balusters:	Block	Length	Block	Size	Len	gth
LJF-2005-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 3⁄4" (44 mm)	34" (8	164 mm)
LJF-2005-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 3⁄4" (44 mm)	38" (9	165 mm)
LJF-2005-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 3⁄4" (44 mm)	42" (1	067 mm)
LJF-2015-34	N/A	28"* (711 mm)	6" (152 mm)	1 3⁄4" (44 mm)	34" (8	164 mm)
LJF-2015-38	N/A	28"* (711 mm)	10" (254 mm)	1 3⁄4" (44 mm)	38" (9	465 mm)
LJF-2015-42	N/A	28"* (711 mm)	14" (356 mm)	1 3⁄4" (44 mm)	42" (1	067mm)
Newel	Tur	ning	Bot	tom	Square	Overall
Posts:		ngth	Blo	ock	Size	Length
. 00.0.						
	27"	(686 mm)	15" (381 mm)	3½" (89 mm)	43"(1092 mm
Utility Newels		(686 mm) (686 mm)	15" (22" (3½" (89 mm) 3½" (89 mm)	
U tility Newels LJF-3010 LJF-3014	27"	(686 mm)				
U tility Newels LJF-3010 LJF-3014	27" anding Ne	(686 mm) wels	22" (559 mm)	31⁄2" (89 mm)	50"(1270 mm
Utility Newels LJF-3010 LJF-3014 Intermediate L	27" anding Ne 27"	(686 mm)		559 mm) 762 mm)		43"(1092 mm) 50"(1270 mm) 58"(1473 mm) 65"(1651 mm)



Pictured: U-6400P Handrail, U-6007 Fillet, UF-3010 Utility Newels, UF-3014 Utility Newel, UF-2005 Balusters, U-7430P Left Hand Volute, U-7435P Right Hand Volute, U-7419 Opening Cap and U-6109 Handrail for the wall rail.



Profile Handrails: Height Width Width Width LJ-6109 21/8" (73 mm) 11/3" (48 mm) **23%**" (60 mm) N/A LJ-6109P1 21/8" (73 mm) 1%" (48 mm) 2³/8" (60 mm) 1³/4"(44 mm) LJ-6210 23/8" (60 mm) 25/s" (67 mm) 2" (51 mm) N/A LJ-6210P 23⁄8" (60 mm) 25/8" (67 mm) 2" (51 mm) 13⁄4"(44 mm) 3" (76 mm) LJ-6400 21/4" (57 mm) 2¾" (70 mm) N/A LJ-6400P 2¼" (57 mm) 2¾" (70 mm) 3" (76 mm) 13/4"(44 mm) LJ-6519 25/8" (67 mm) 3" (76 mm) 25/8" (67 mm) N/A LJ-6519P 3" (76 mm) 25/8" (67 mm) 25/8" (67 mm) 13/4"(44 mm LJ-6701 21/8" (54 mm) 2¾" (70 mm) 15⁄8" (41 mm) N/A 1¹⁵/16"(49 mm) LJ-6900 2¾" (70 mm) 25/8" (67 mm) N/A LJ-6900P 115/16"(49 mm) 13/4"(44 mm) 2¾" (70 mm) 25/8" (67 mm) LJ-6A10 23/8" (60 mm) 2" (51 mm) 21/8" (54 mm) N/A LJ-6A10P1 21/8" (54 mm) 13/4"(44 mm) 23/8" (60 mm) 2" (51 mm) LJ-6B10 2⁵/16" (59 mm) 2" (51 mm) 23/8" (60 mm) N/A LJ-6B10P1 2⁵/16" (59 mm) 2" (51 mm) 23/8" (60 mm) 13/4"(44 mm) erail an Fillet: Width Plow Width Height LJ-6006 1" (25 mm) 31/8" (79 mm) 134" (44 mm) LJ-6007 5∕16" (8 mm 134" (44 mm) N/A Top Turning Block Length Squar Size Balusters: Block Length 34" (864 mm) LJP-2005-34 7" (178 mm) 20" (508 mm) 7" (178 mm) 13/4" (44 mm LJP-2005-38 7" (178 mm) 20" (508 mm) 11" (279 mm) 1³⁄₄" (44 mm) 38" (965 mm) LJP-2005-42 7" (178 mm) 20" (508 mm) 15" (381 mm) 1 3⁄4" (44 mm) 42" (1067 mm) LJP-2015-34 N/A 28"* (711 mm) 6" (152 mm) 1³/₄" (44 mm) 34" (864 mm) LJP-2015-38 N/A 28"* (711 mm) 10" (254 mm) 1¾" (44 mm) 38" (965 mm) 28"* (711 mm) LJP-2015-42 N/A 14" (356 mm) 1¾" (44 mm 42" (1067mm) Turning Length Bottom Block Posts: Size Length Utility Newels

15" (381 mm)

22" (559 mm)

30" (762 mm)

37" (940 mm)

* Length is from the top of the bottom block to the top of the baluste

45" (1143 mm)

31/2" (89 mm) 43"(1092 mm)

31/2" (89 mm) 50"(1270 mm)

31/2" (89 mm) 58"(1473 mm)

3½" (89 mm) 65"(1651 mm)

31/2" (89 mm) 73"(1854 mm)

Product Dimensions

Pictured: U-6109 Handrail, U-6006 Shoerail, U-6007 Fillet, UP-3010 Utility Newels, UP-2015 Balusters, U-7110 Starting Easing with Cap and U-7121 Quarterturn with Cap.

LJP-3010

LJP-3014

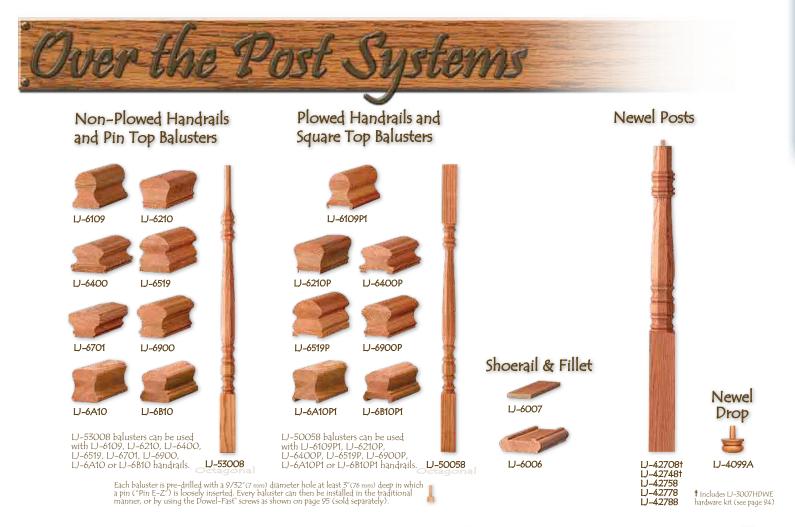
LJP-3015

LJP-3017

LJP-3018

Intermediate Landing Newels

27" (686 mm)



			Pro	ofile	Bottom	Plow
Handrails:	He	ight	Width		Width	Width
LJ-6109	21/8"	(73 mm)	11/8" (48 mm)		23⁄8" (60 mm)	N/A
LJ-6109P1	21/8"	(73 mm)	11/8"	(48 mm)	23⁄8" (60 mm)	13/4"(44 mm)
LJ-6210	23/8"	(60 mm)	25/8"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	21/8" (60 mm)		25/8"	(67 mm)	2" (51 mm)	13/4"(44 mm)
LJ-6400	21⁄4"	2¼" (57 mm)		(70 mm)	3" (76 mm)	N/A
LJ-6400P	21⁄4"	(57 mm)	23/4"	(70 mm)	3" (76 mm)	13/4"(44 mm)
LJ-6519	3"	76 mm)	25/8"	(67 mm)	25⁄8" (67 mm)	N/A
LJ-6519P	3" (76 mm)		25/8"	(67 mm)	25⁄8" (67 mm)	13/4"(44 mm)
LJ-6701	21/s" (54 mm)		23/4"	(70 mm)	15⁄8" (41 mm)	N/A
LJ-6900	2¾" (70 mm)		25⁄8"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	N/A
LJ-6900P	23/4" (70 mm)		25%"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	13/4"(44 mm)
LJ-6A10	23/s" (60 mm)		2" (51 mm)	21/8" (54 mm)	N/A
LJ-6A10P1	23/8" (60 mm)		2" (51 mm)		21/8" (54 mm)	13/4"(44 mm)
LJ-6B10	2⁵∕16" (59 mm)		2" (51 mm)	23/8" (60 mm)	N/A
LJ-6B10P1	2⁵∕16" (59 mm)		2" (51 mm)	23⁄8" (60 mm)	1¾"(44 mm)
Shoerail						
and Fillet:	He	ight	Wi	dth	Plow	Width
LJ-6006		25 mm)	31⁄8"	(79 mm)	1¾"	(44 mm)
LJ-6007	5/16'	(8 mm)	1 3/4" (44 mm)		N/A	
	Тор	Turning	Bottom	Square	Ove	rall
Balusters:	Block	Length	Block	Size	Len	
LJ-50058-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	13/4" (44 mm)	34" (8	-
LJ-50058-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	13/4" (44 mm)	38" (9	
LJ-50058-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	13/4" (44 mm)	42" (1	
LJ-53008-34	N/A	27"* (686 mm)	7" (178 mm)	13/4" (44 mm)	34" (8	
LJ-53008-38	N/A	27"* (686 mm)	11" (279 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (
LJ-53008-42	N/A	27"* (686 mm)	15" (381 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	
Newel	Tur	ning	Bot	tom	Square	Overall
Posts:		ngth		ock	Size	Length
Utility Newels						
LJ-42708	27"	(686 mm)	15"	(381 mm)	3¼" (83 mm)	43"(1092 mm
LJ-42748	27"	(686 mm)	22"	(559 mm)	31/4" (83 mm)	50"(1270 mm
Intermediate L	anding Ne	wels				
LJ-42758	•	(686 mm)	30"	(762 mm)	3¼" (83 mm)	58"(1473 mm
LJ-42/00						
LJ-42758 LJ-42778		(686 mm)	37"	(940 mm)	31/4" (83 mm)	65"(1651 mm

* Length is from the top of the bottom block to the top of the baluster



Pictured: U-6400 Handrail, U-42708 Utility Newels, U-42758 Intermediate Landing Newels, U-53008 Balusters U-7430 Left Hand Volute, U-7435 Right Hand Volute, 3 Landing Fitting Assemblies and U-7027 Rosettes.



Non-Plowed Handrails and Pin Top Balusters



U-5300 balusters can be used with U-6109, U-6210, U-6400, U-6519, U-6701, U-6900, U-6A10 or U-6B10 handrails. LJ-5300



LJ-6A10P1 LJ-6B1OP1

U-5005 balusters can be used with U-6109P1, U-6210P, U-6400P, U-6519P, U-6900P, U-6A10P1 or U-6810P1 handrails. **U-5005**

Å,



LJ-6006

Newel Drop LJ-4099A LJ-3513PTt

t Includes LJ-3007HDWE hardware kit (see page 94)

Product Dir	nensions			
Handrails:	Height	Profile Width	Bottom Width	Plow Width
LJ-6109	21/8" (73 mm)	11/3" (48 mm)	23/8" (60 mm)	N/A
LJ-6109P1	21/8" (73 mm)	1 7⁄8" (48 mm)	23/s" (60 mm)	13/4"(44 mm)
LJ-6210	23/8" (60 mm)	25%" (67 mm)	2" (51 mm)	N/A
LJ-6210P	23/8" (60 mm)	25%" (67 mm)	2" (51 mm)	13/4"(44 mm)
LJ-6400	21/4" (57 mm)	2¾" (70 mm)	3" (76 mm)	N/A
LJ-6400P	21/4" (57 mm)	2¾" (70 mm)	3" (76 mm)	13/4"(44 mm)
LJ-6519	3" (76 mm)	25/8" (67 mm)	2⁵∕s " (67 mm)	N/A
LJ-6519P	3" (76 mm)	25/s" (67 mm)	25/s" (67 mm)	13/4"(44 mm)
LJ-6701	21/8" (54 mm)	2¾" (70 mm)	15∕s" (41 mm)	N/A
LJ-6900	2¾" (70 mm)	25/s" (67 mm)	115/16"(49 mm)	N/A
L 1-6000P	23/" (70)	25/11 ((2)	115/ "((0)	13/"((1)

Each baluster is pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

LJ-6701	21/8" (54 mm)		23/4" (70 mm)		15/8" (41 mm)	N/A	
LJ-6900		(34 mm)	25/8" (67 mm)		1 ¹⁵ /16 ^{"(49 mm)}	N/A	
LJ-6900P		(70 mm) (70 mm)	25/8" (67 mm)		1 15/16 (49 mm)	1 ³ /4"(44 mm)	
LJ-6A10			278 (6/mm) 2" (51 mm)		2 ¹ / ₈ " (54 mm)	N/A	
LJ-6A10P1	23 (60 mm) 23 (60 mm)			51 mm) 51 mm)	2/s (54 mm) 21/s" (54 mm)		
LJ-6B10						1 ³ / ₄ "(44 mm) N/A	
		" (59 mm)		51 mm)	2 ³ /s" (60 mm)		
LJ-6B10P1	Z%16	" (59 mm)	Ζ'(51 mm)	23/8" (60 mm)	13/4"(44 mm)	
Shoerail and Fillet:	He	Height		dth	Plow	Plow Width	
LJ-6006	1"	(25 mm)	31⁄8"	(79 mm)	13⁄4"	(44 mm)	
LJ-6007	5/16"	(8 mm)	13⁄4"	(44 mm)	N	'A	
	Тор	Turning	Bottom	Square	0.10	roll	
Balusters:	Block	Length	Block	Square	Overall Length		
LJ-5005ND-31‡	51/8"(149 mm)	16%"(422 mm)	8½ " (216 mm)	1¾" (44 mm)	31" (1	/87 mm)	
LJ-5005-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1¾" (44 mm)	34" (8	364 mm)	
LJ-5005-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	13/4" (44 mm)	38" (765 mm)	
LJ-5005-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	13/4" (44 mm)	42" (1	067 mm)	
LJ-5300-34	N/A	27"* (686 mm)	7" (178 mm)	13/4" (44 mm)	34" (8	364 mm)	
LJ-5300-38	N/A	27"* (686 mm)	11" (279 mm)	1¾" (44 mm)	38" (9	765 mm)	
LJ-5300-42	N/A	27"* (686 mm)	15" (381 mm)	13⁄4" (44 mm)	42" (1	067mm)	
	Tur	ning	Bot	tom	Square	Overall	
Newel Posts:		ngth	Bl	ock	Size	Length	
Utility Newels							
LJ-4270	27"	(686 mm)	15"	(381 mm)	31/4" (83 mm)	43"(1092 mm)	
LJ-4274	27"	(686 mm)	22"	(559 mm)	31/4" (83 mm)	50"(1270 mm)	
Intermediate Lar							
LJ-4275	•	(686 mm)	30"	(762 mm)	3¼" (83 mm)	58"(1473 mm)	
LJ-4277		(686 mm)		(940 mm)	31/4" (83 mm)	65"(1651 mm)	

20³/16" (513 mm) 3" (76 mm) 48"(1219 mm) 27¹³/16" (706 mm) * Length is from the top of the bottom block to the op of the baluster ‡ 31" Balusters are for kneewall stairways only. They are NOT predrilled and they do NOT include the Pin EZ.

45" (1143 mm)

31/4" (83 mm) 73"(1854 mm)

27" (686 mm)



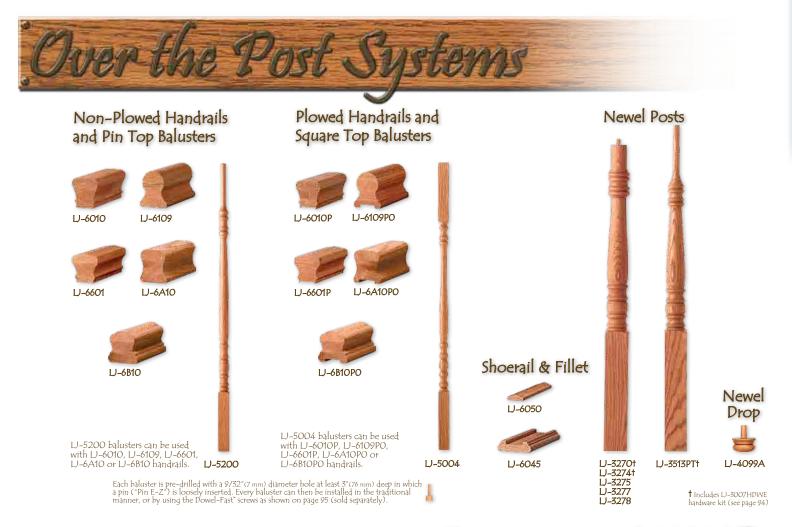
レー4270† レー4274† レー4275 レー4277 レー4278

Pictured: U-6400P Handrail, U-6007 Fillet, U-4270 Utility Newels, U-4277 Intermediate Landing Newel, U-5005 Balusters, U-7431 Left Hand Climbing Volute, U-7436 Right Hand Climbing Volute and 5 Landing Fitting Assemblies.

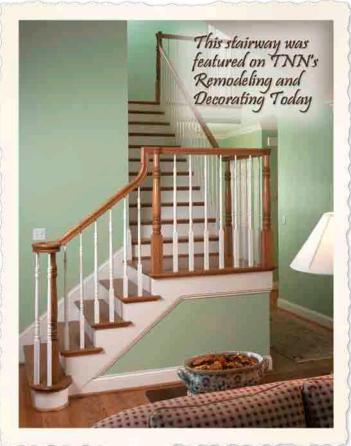
LJ-4278

Rake Newel

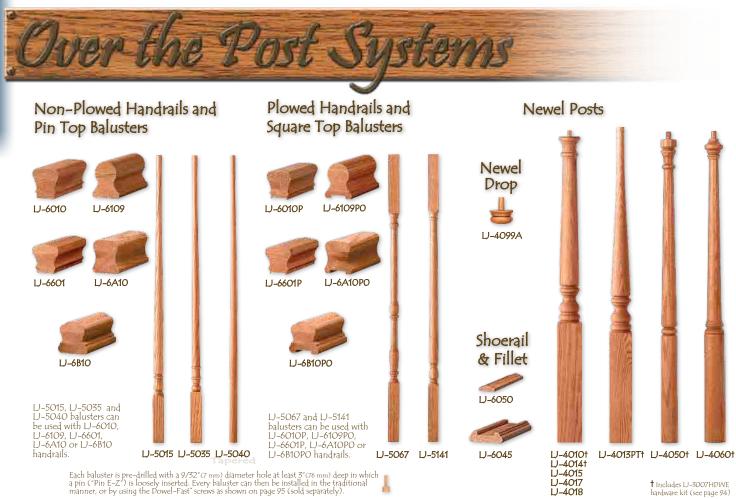
LJ-3513PT



		_				
Handrails:	Но	ight	Profile Width		Bottom Width	Plow Width
LJ-6010		(60 mm)		(57 mm)	1½" (38 mm)	N/A
LJ-6010P		(60 mm)		(57 mm)	11/2" (38 mm)	1¼" (32 mm
LJ-6109				(48 mm)	2 ³ /s" (60 mm)	N/A
LJ-6109P0	2 ⁷ /s" (73 mm) 2 ⁷ /s" (73 mm)			(48 mm)	2% (60 mm)	1¼" (32 mm
LJ-6601		(57 mm)		(57 mm)	11/2" (38 mm)	N/A
LJ-6601P		(57 mm)		(57 mm)	11/2" (38 mm)	1¼" (32 mm
LJ-6A10		(60 mm)		(37 mm)	2 ¹ / ₈ " (54 mm)	N/A
LJ-6A10P0		(60 mm)		51 mm)	21/8" (54 mm)	11/4" (32 mm
LJ-6B10		(60 mm)		51 mm)	2 ³ /s" (60 mm)	N/A
LJ-6B10P0		(59 mm)		51 mm) 51 mm)	2 ³ / ⁸ (60 mm)	1¼" (32 mm
	∠716	(37 1111)	Ζ (5	or mail)	∠ 78 (ou mm)	1 74 (32 mn
Shoerail and Fillet:	He	ight	Wi	dth	Plow	Width
LJ-6045	3⁄4"	(19 mm)	21/2"	(64 mm)	11/4" (32 mm)	
LJ-6050	3/8"	(10 mm)	1¼"	(32 mm)	N/A	
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Overall Length	
LJ-5004ND-31±	51/8" (149 mm)	16 ⁵ /s" (422 mm)	81/2" (216 mm)	1¼" (32 mm)	31" (<u> </u>
LJ-5004-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1¼" (32 mm)	34" (
LJ-5004-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1¼" (32 mm)	38" (965 mm)	
LJ-5004-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	11/4" (32 mm)	42" (1	· · · ·
LJ-5200-34	N/A	27"* (686 mm)	7" (178 mm)	1¼" (32 mm)	34" (
LJ-5200-38	N/A	27"* (686 mm)	11" (279 mm)	11/4" (32 mm)	38" (
LJ-5200-42	N/A	27"* (686 mm)	15" (381 mm)	11/4" (32 mm)	42" (· · · ·
	_		- (- 7			
Newel Posts:		ning		tom ock	Square Size	Overal
Utility Newels	Le	ngth	БІС	оск	Size	Length
LJ-3270	27"	(686 mm)	15" (381 mm)	3" (76 mm)	43"(1092 mn
LJ-3274		(686 mm)		559 mm)	3" (76 mm)	50"(1270 mn
Intermediate Lar			(- (,	
LJ-3275		(686 mm)	30" (762 mm)	3" (76 mm)	58"(1473 mn
LJ-3277	27 (686 mm) 27" (686 mm)			940 mm)	3" (76 mm)	65"(1651 mn
LJ-3278	27 (686 mm) 27" (686 mm)			1143 mm)	3" (76mm)	73"(1854 mn
					- ()	- ,
Rake Newel						



Pictured: U-6010 Handrail, U-3270 Utility Newels, U-5200 Balusters, U-7035 Right Hand Volute, U-7021 Quarterturn with Cap and 2 Landing Fitting Assemblies.



Each baluster is pre-drilled with a 9/32" (7 mm) diameter hole at least 3" (76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast" screws as shown on page 95 (sold separately).

Product Din	onoior					
Product Din	nensior	IS				
				ofile	Bottom	Plow
Handrails:	He	eight	N N	'idth	Width	Width
LJ-6010	23/8	" (60 mm)	21/4	" (57 mm)	11/2" (38 mm)	N/A
LJ-6010P	2 ³ /8	" (60 mm)		" (57 mm)	11/2" (38 mm)	1¼" (32 mm
LJ-6109		" (73 mm)		" (48 mm)	2 ³ /s" (60 mm)	N/A
LJ-6109P0		" (73 mm)		" (48 mm)	2 ³ /s" (60 mm)	11/4" (32 mm
LJ-6601		(57 mm)		" (57 mm)	11/2" (38 mm)	N/A
LJ-6601P		(57 mm) * (57 mm)		(57 mm) " (57 mm)	1 1/2 (38 mm) 1 1/2" (38 mm)	1¼" (32 mm
LJ-6A10		(57 mm) * (60 mm)		(57 mm) (51 mm)	$\frac{1}{2}$ (38 mm) $\frac{2}{8}$ (54 mm)	N/A
LJ-6A10P0		" (60 mm)		(51 mm)	21/8" (54 mm)	1¼" (32 mm
LJ-6B10		" (59 mm)		(51 mm)	23/8" (60 mm)	N/A
LJ-6B10P0	25/16	" (59 mm)	2"	(51 mm)	23/8" (60 mm)	1¼" (32 mm
Shoerail and						
Fillet:	He	eight	N N	'idth	Plow	Width
LJ-6045		(19 mm)		" (64mm)	1¼"	
LJ-6050		(19 mm) (10 mm)		" (32 mm)	1 /4 N	
LJ-0050	78	(10 mm)	1 74	(32 mm)		
	Тор	Turning	Bottom	Square	Ove	
Balusters:	Block	Length	Block	Size	Len	
LJ-5015ND-31‡	N/A	225/8"*(575 mm)	83/8"(213 mm)	1 1/4" (32 mm)	31" (/87 mm)
LJ-5015-34	N/A	28"* (711 mm)	6" (152 mm)	11/4" (32 mm)	34" (364 mm)
LJ-5015-38	N/A	28"* (711 mm)	10" (254 mm)	1 1/4" (32 mm)	38" (965 mm)	
LJ-5015-42	N/A	28"* (711 mm)	14" (356 mm)	1 1/4" (32 mm)	42" (1067 mm)	
LJ-5035-34	N/A	28"* (711 mm)	6" (152 mm)	11/4" (32 mm)	34" (864 mm)	
LJ-5035-38	N/A	28"* (711 mm)	10" (152 mm)	1 1/4" (32 mm)	34 (864 mm) 38" (965 mm)	
LJ-5035-42	N/A	28 (/11 mm) 28"* (711 mm)	10 (254 mm) 14" (356 mm)	1 1/4 (32 mm)	42" (1	
LJ-5040-34	N/A	34" (864 mm)	N/A	11/s" Diam. (29 mm)	34" (
LJ-5040-38	N/A	38" (965 mm)	N/A	11/s" Diam. (29 mm)	38" (
LJ-5040-42	N/A	42" (1067mm)	N/A	11/8" Diam. (29 mm)	42" (1	
LJ-5067-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 1/4" (32 mm)	34" (
LJ-5067-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 1/4" (32 mm)	38" (
LJ-5067-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 1/4" (32 mm)	42" (1	067mm)
LJ-5141ND-31‡	51/4"(133 mm)	16¾"(425 mm)	9" (229 mm)	1 1/4" (32 mm)	31" (/87 mm)
LJ-5141-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	11/4" (32 mm)	34" (364 mm)
LJ-5141-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 1/4" (32 mm)	38" (
LJ-5141-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	11/4" (32 mm)	42" (1	
					Conserve	Oursel
lewel Dester		ning		ottom	Square	Overall
Newel Posts:	Le	ngth	В	lock	Size	Length
Starting Newels	c		1.57		04/71	10"
LJ-4050		(686 mm)		turned bottom	21/4"†(57 mm)	43"(1092 mm
LJ-4060	27"	(686 mm)	15" (381 mm)	turned bottom	2¾"†(70 mm)	43"(1092 mm
Jtility Newels						
LJ-4010		(686 mm)		(381 mm)	3" (76 mm)	43"(1092 mm
LJ-4014		(686 mm)	22'	(559 mm)	3" (76 mm)	50"(1270 mm
ntermediate Lan						
LJ-4015		(686 mm)		(762 mm)	3" (76 mm)	58"(1473 mm
LJ-4017	27"	(686 mm)	37'	(940 mm)	3" (76 mm)	65"(1651 mm
LJ-4018	27"	(686 mm)	45"	(1143 mm)	3" (76 mm)	73"(1854 mm
Rake Newel						
LJ-4013PT	27"	(686 mm)	16'	(406 mm)	3" (76 mm)	43"(1092 mm
* Length is from the top (eter dimension	



† Includes LJ-3007HDWE hardware kit (see page 94)

Pictured: U-6010 Handrail, U-4010 Utility Newel, U-5015 Balusters, and U-7030 Left Hand Volute.

Construction of the bottom block to the top of the baluster the second sec

Round Iron Balusters 1/2" SOLID

L.J. Smith's Ornamental Iron Collection offers an extensive assortment of popular styles. Our balusters are constructed from "mild" steel, making them very durable and much stronger than wrought iron versions. Each and every baluster is hand made, which means no two are exactly alike. The slight variations in the details add exceptional character to any stairway. The finishes on our iron products may vary and all components are for interior use only.

Iron Line Finishes





Satin Black (SB)

Matte Black (MB)

Silver Vein

(SV)



Antique Bronze (ABZ)



Oil Rubbed

Copper

(ORC)

NOTE: Finishes may vary

Oil Rubbed Bronze (ORB)

LI-60044

LI-61144

LI-61244

Item Number	Satin Black (SB)	Matte Black (MB)
LI-60044	✓	✓
LI-61144		✓
LI-61244	✓	
LI-R08F	✓	
LI-R09P	✓	
Item Number	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
Item Number		
LI-60044		
LI-60044 LI-61144		
LI-60044 LI-61144 LI-61244		

Shoes shown below are compatible with the 1/2" ROUND balusters above.



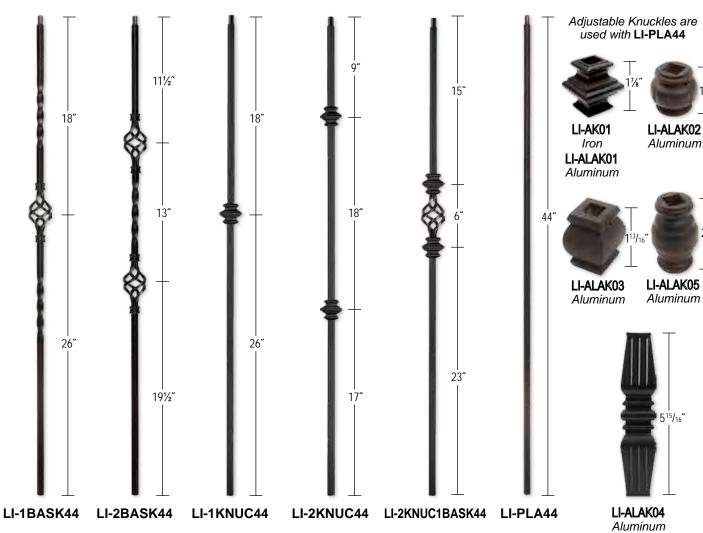


LI-R08F No Set Screw Iron

LI-R09P With Set Screw Iron

64

1/2" SOLID Square Iron Balusters



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)		Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-1BASK44	√	1	√	√	√	1
LI-2BASK44	1	1	✓	1	- ✓	1
LI-1KNUC44	1	1	✓	1	- ✓	1
LI-2KNUC44	4	1	✓	1	- ✓	1
LI-2KNUC1BASK44	4	1				
LI-PLA44	4	1	✓	1	✓	1
LI-AK01	1	1		1	✓	1
LI-ALAK01	1	1		1	✓	1
LI-ALAK02	1	1		1	✓	1
LI-ALAK03		1		1		1
LI-ALAK04	1	1		1		1
LI-ALAK05	1	1	√	1		1
LI-FSH01	1	1	✓	1	✓	1
LI-ALFSH01	1	1	✓	1	✓	1
LI-M06	1	1	✓	1	✓	1
LI-ALM06		1	✓	1	✓	
LI-PSH02	1	1	1	1	✓	
LI-ALPSH02			1	1	✓	
LI-SCR04	1	- ✓	1	1		1

All shoes shown below are compatible with the **1/2" SQUARE** balusters on these two pages



LI-FSH01 65 No Set Screw Iron



LI-ALFSH01 LI-M06 No Set Screw Aluminum Iron

LI-ALM06

With Set Screw

Aluminum



With Set Screw

Iron

1

LI-ALPSH02

With Set Screw

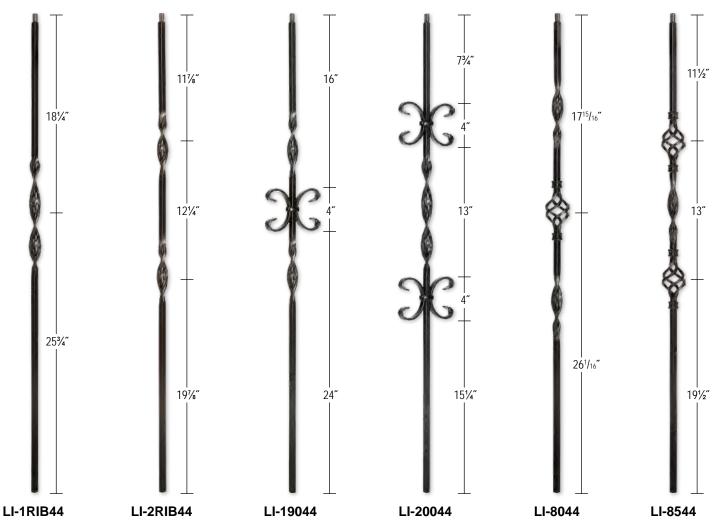
Aluminum



71/4

LI-SCR04 Screw Down Iron

Square Iron Balusters 1/2" SOLID



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)		Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-1RIB44	✓	1			4	
LI-2RIB44	1	1			✓	
LI-19044	1	1			✓	
LI-20044	1	1			✓	
LI-8044	- ✓	1			✓	
LI-8544	- ✓	1			✓	
LI-ALSCR05	- ✓	1	1	- ✓	✓	1
LI-M020	- ✓	1				
LI-M022	- ✓	1				
LI-ALRD201	- ✓	1	1	✓	✓	✓
LI-ALSQ301	- ✓	✓	1	✓		✓
LI-PROCOL	✓	1	1	✓	✓	✓
LI-PROLVL	✓					
LI-PROKNE	✓					

See page 64 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the 1/2" SQUARE balusters on these two pages LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2" & 9/16" Square iron balusters.



LI-ALSCR05

Screw Down

Aluminum



LI-M020 No Set Screw Iron



LI-M022 No Set Screw Iron



No Set Screw

Aluminum

LI-ALSQ301 LI-F

No Set Screw

Aluminum



With Threaded Disc

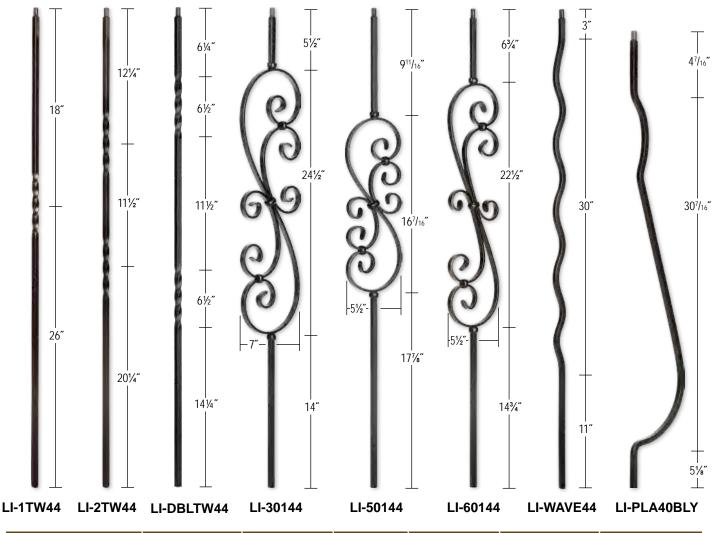
Aluminum



LI-PROLVL Alum/Iron Alum/Iron See pages 81-82 for details on IronPro

66

1/2" SOLID Square Iron Balusters



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)		Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-1TW44	✓	- ✓	1	✓		- ✓
LI-2TW44	✓	4	1	✓	✓	✓
LI-DBLTW44	✓	4	1	✓	✓	✓
LI-30144	✓	4	1	✓	✓	✓
LI-50144	✓	4	1	✓	✓	✓
LI-60144	✓	✓	1	✓	✓	1
LI-WAVE44	✓	4				
LI-PLA40BLY	✓	✓				
LI-FSH01	✓	✓	1	✓	✓	1
LI-ALFSH01	✓	✓	1	✓	✓	1
LI-M06	✓	✓	1	✓	✓	1
LI-ALM06	✓	✓	1	✓	✓	1
LI-PSH02	✓	✓	1	✓	✓	√
LI-ALPSH02	✓	✓	1	✓	✓	√
LI-SCR04	✓	- ✓	1	✓	✓	- ✓

See page 64 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the 1/2" SQUARE balusters on these two pages



LI-FSH01 67 No Set Screw Iron



LI-ALFSH01 LI-M06 No Set Screw With Set Screw Aluminum Iron



LI-ALM06 With Set Screw Aluminum



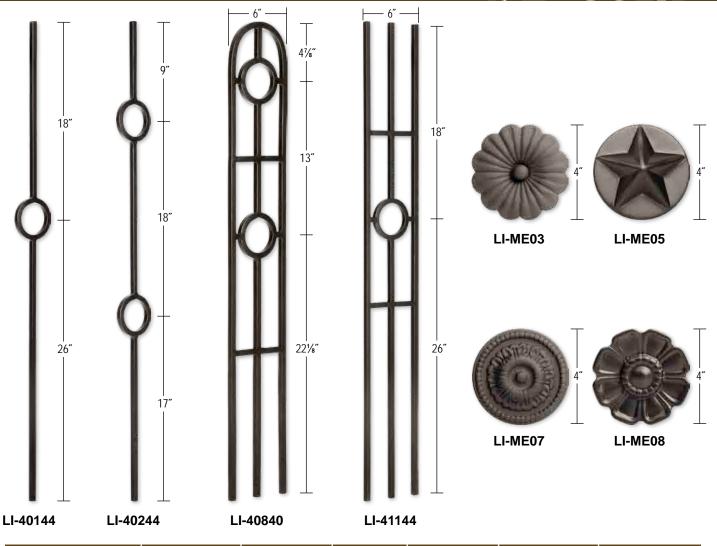
LI-PSH02 With Set Screw Iron





LI-SCR04 Screw Down Iron

Square Iron Balusters 1/2" SOLID



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)		Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-40144	✓					
LI-40244	✓					
LI-40840	✓					
LI-41144	✓					
LI-ME03	✓					
LI-ME05	✓					
LI-ME07	✓					
LI-ME08	✓					
LI-ALSCR05		1	1	✓		1
LI-M020	✓	1				
LI-M022		1				
LI-ALRD201		1	1	✓		1
LI-ALSQ301		1	1	✓		1
LI-PROCOL	✓	1	✓	1	✓	✓
LI-PROLVL	✓					
LI-PROKNE	✓					

See page 64 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the 1/2" SQUARE balusters on these two pages



LI-ALSCR05

Screw Down

Aluminum



Iron

LI-M020 No Set Screw

LI-M022 No Set Screw Iron



No Set Screw

Aluminum

No Set Screw

Aluminum



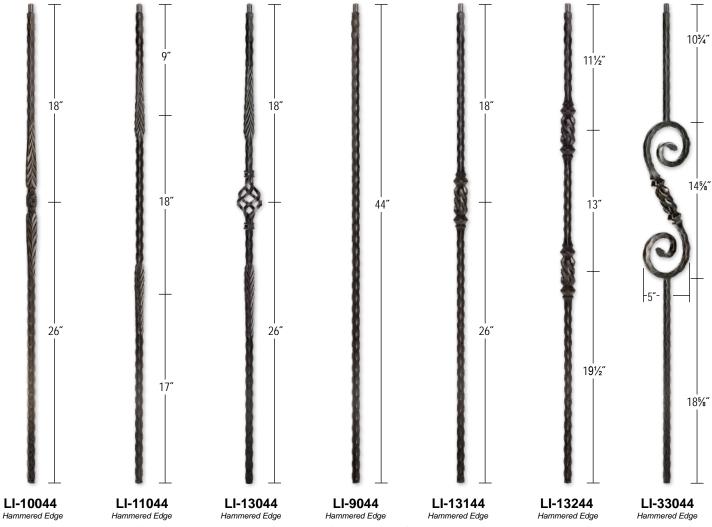
With Threaded Disc

LI-PROLVL LI-PROKNE Alum/Iron Alum/Iron

68

Aluminum (The above three kits cannot be used with LI-40840 or LI-41144)

9/16" SOLID Square Iron Balusters



Item Number	Satin Black (SB)	Matte Black (MB)			Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-10044	4	4			√	4
LI-11044	✓	✓			✓	1
LI-13044	✓	✓				
LI-9044	✓	✓	1	✓	✓	1
LI-13144	✓	✓			✓	1
LI-13244	✓	✓			✓	1
LI-33044	✓	1			✓	1
LI-H03	✓	1	1	✓	✓	1
LI-H04	✓	1	1	✓	✓	1
LI-H05P	✓	1	1	✓	✓	√
LI-ALH05P	✓	1	1	✓	✓	√

See page 64 for finish samples. NOTE: Finishes may vary.

Shoes shown below are compatible with the 9/16" SQUARE balusters on these two pages.



69 No Set Screw Iron



LI-H04 Screw Down Iron

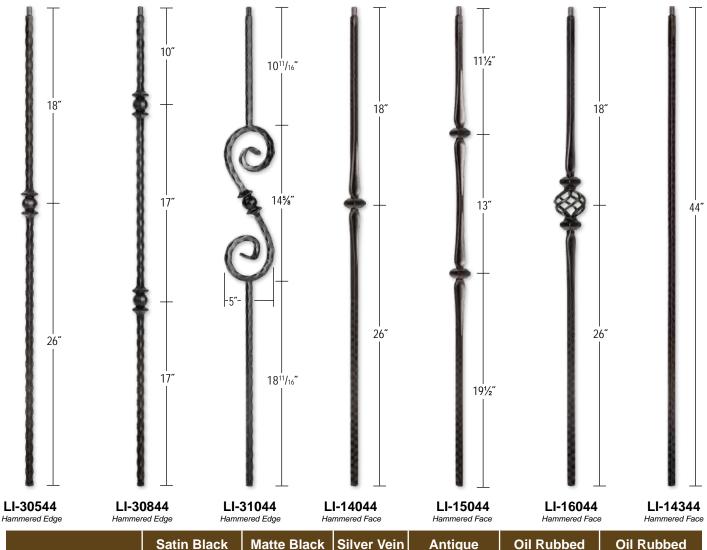


LI-H05P With Set Screw Iron



LI-ALH05P With Set Screw Aluminum

Square Iron Balusters 9/16" SOLID



Item Number	Satin Black (SB)	Matte Black (MB)			Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-30544	✓	1	1	✓	✓	1
LI-30844	✓	1	✓	✓	✓	1
LI-31044	✓	1	✓	✓	✓	1
LI-14044	✓	1	✓	✓	✓	1
LI-15044	✓	1	✓	✓	✓	1
LI-16044	✓	1	✓	1	1	1
LI-14344	✓	1	✓	1	1	1
LI-H06		1	1	✓	1	
LI-ALH06		1	1	✓	1	
LI-ALRD201	✓	1	✓	1	1	1
LI-ALSQ301	✓	1	✓	1	1	1

See page 64 for finish samples. NOTE: Finishes may vary.

Shoes shown below are compatible with the 9/16" SQUARE balusters on these two pages. LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2" & 9/16" Square iron balusters.



LI-H06 With Set Screw Iron



LI-ALH06 With Set Screw Aluminum



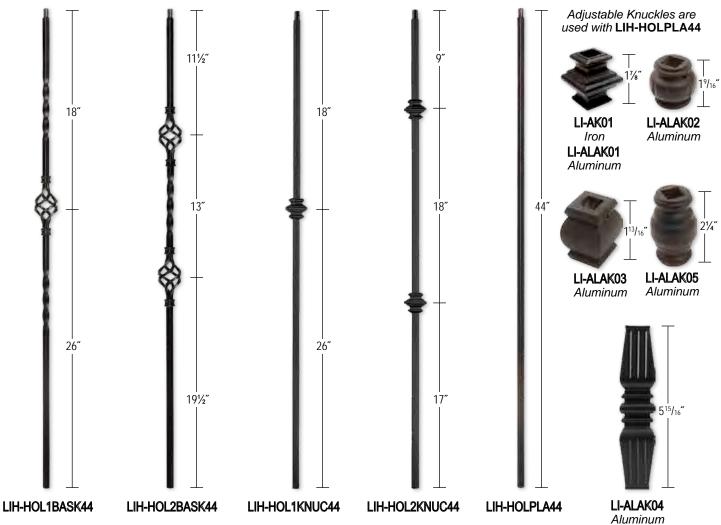
LI-ALRD201 No Set Screw Aluminum



LI-ALSQ301 No Set Screw Aluminum

70

1/2" HOLLOW Square Iron Balusters



						Aluminum
Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)		Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LIH-HOL1BASK44	✓	1	1	✓	✓	- ✓
LIH-HOL2BASK44	✓	1	✓	✓	✓	
LIH-HOL1KNUC44			1	✓		✓
LIH-HOL2KNUC44	✓	1	✓	✓		
LIH-HOLPLA44			1	✓		1
LI-AK01	✓	1	✓	✓	✓	✓
LI-ALAK01	✓	1	✓	✓	✓	✓
LI-ALAK02	✓	✓	✓	✓	✓	✓
LI-ALAK03	✓	1	✓	✓	✓	✓
LI-ALAK04	✓	1	✓	✓		✓
LI-ALAK05	✓	1	✓	✓		✓
LI-FSH01	✓	1	✓	✓		
LI-ALFSH01	✓	1	✓	✓		✓
LI-M06		✓	1	✓	✓	✓
LI-ALM06		1	1	✓	✓	
LI-PSH02		✓	1	✓	✓	
LI-ALPSH02	✓	1	✓	✓	✓	

See page 64 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the 1/2" SQUARE balusters on these two pages



LI-FSH01 71 No Set Screw Iron



Iron



LI-ALM06 With Set Screw Aluminum



Iron

LI-ALPSH02

With Set Screw

Aluminum



LI-SCR04 Screw Down Iron

Square Iron Balusters 1/2" HOLLOW



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)		Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LIH-HOL1TW44	✓	✓	✓	✓		
LIH-HOL2TW44	✓	✓	1	✓	✓	
LIH-HOLDBLTW44	✓	✓	✓	✓	✓	✓
LIH-HOL30144	✓	✓			✓	✓
LIH-HOL50144	✓	✓			✓	✓
LI-SCR04	✓	✓	√	✓	✓	
LI-ALSCR05	✓	✓	1	✓	✓	✓
LI-M020	✓	✓				
LI-M022	✓	✓				
LI-ALRD201	✓	✓	1	✓	✓	✓
LI-ALSQ301	✓	✓	1	✓	✓	✓
LI-PROCOL	✓	✓	✓	✓	✓	✓
LI-PROLVL	✓					
LI-PROKNE	✓					

See page 64 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the **1/2"** SQUARE balusters on these two pages **LI-ALRD201** & **LI-ALSQ301** have a plastic insert and are compatible with **1/2"** & **9/16"** Square iron balusters.



LI-ALSCR05

Screw Down

Aluminum



LI-M020 No Set Screw Iron



LI-M022 LI-ALRD201 No Set Screw Iron Aluminum



No Set Screw

Aluminum

LI-PROCOL

With Threaded Disc

Aluminum



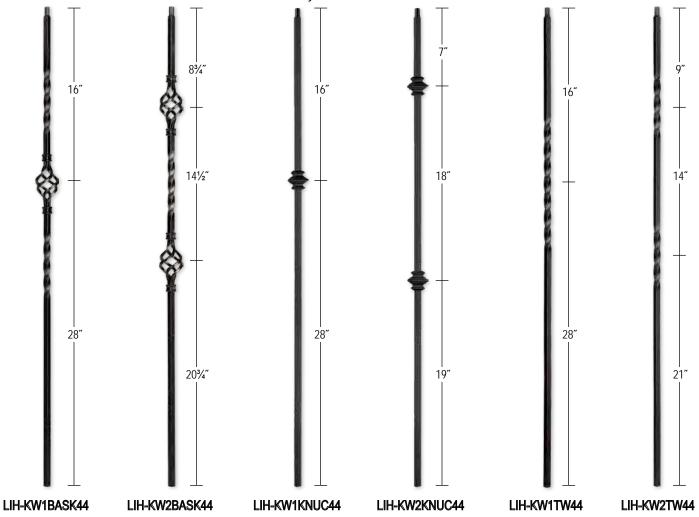


LI-PROLVL LI-PROKNE

Alum/Iron Alum/Iron 72 See pages 81-82 for details on IronPro

1/2" HOLLOW Square Kneewall Balusters

The balusters shown on these two pages are specially designed for Kneewall stairs. The measurement from the top of the baluster to the middle of the center detail is 16" for each style.



Item Number	Satin Black (SB)	Matte Black (MB)			Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LIH-KW1BASK44	✓	4				
LIH-KW2BASK44	✓	4				
LIH-KW1KNUC44	✓	✓				
LIH-KW2KNUC44	✓	✓			- ✓	
LIH-KW1TW44	✓	✓			- ✓	
LIH-KW2TW44	✓	✓			- ✓	
LI-PSH02	✓	✓	1	✓	- ✓	✓
LI-ALPSH02	✓	1	1	✓	- ✓	✓
LI-PROKNE	✓					

See page 64 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the 1/2" SQUARE balusters on this page.



Iron



LI-ALPSH02 With Set Screw Aluminum



Alum/Iron

Square Kneewall Balusters 1/2" HOLLOW



Item Number	Satin Black (SB)	Matte Black (MB)			Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LIH-KW50144		4			✓	
LIH-KW60144		1			✓	
LI-PSH02		1	1	✓	✓	
LI-ALPSH02	✓	1	1	✓	✓	✓
LI-PROKNE	✓					

See page 64 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the 1/2" SQUARE balusters on this page.



LI-PSH02 With Set Screw Iron



LI-ALPSH02 With Set Screw Aluminum



LI-PROKNE Alum/Iron

9/16" HOLLOW Square Iron Balusters



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)		Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LIH-HOL14044	- ✓	✓	1	✓	✓	- ✓
LIH-HOL14344		1	1	✓		- ✓
LIH-HOL15044	✓	✓	1	✓	✓	✓
LIH-HOL16044	✓	1	1	✓	✓	✓
LI-H03	✓	✓	1	✓	✓	✓
LI-H04	✓	✓	1	✓	✓	✓
LI-H05P	✓	1	1	✓	✓	✓
LI-ALH05P	✓	✓	1	✓	✓	✓
LI-H06	✓	1	1	✓	✓	✓
LI-ALH06	✓	✓	1	✓	✓	✓
LI-ALRD201	✓	✓	1	✓	✓	✓
LI-ALSQ301		- ✓	1	✓	✓	

See page 64 for finish samples. NOTE: Finishes may vary.

Shoes shown below are compatible with the 9/16" SQUARE balusters shown on this page. LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2" & 9/16" Square iron balusters.



LI-H03

Iron

No Set Screw

75



LI-H04 Screw Down Iron



LI-H05P With Set Screw Iron



LI-ALH05P With Set Screw Aluminum



LI-ALRD201 No Set Screw Aluminum



LI-H06 With Set Screw Iron

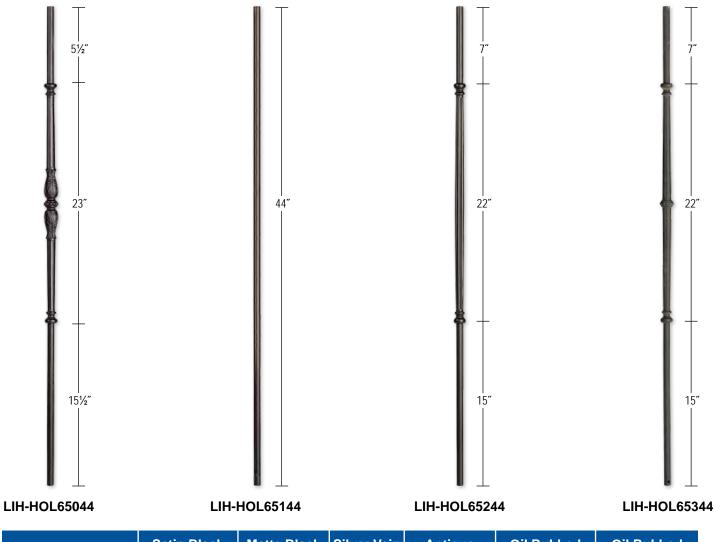


LI-ALSQ301 No Set Screw Aluminum



LI-ALH06 With Set Screw Aluminum

Round Iron Balusters 5/8" HOLLOW



Item Number	Satin Black (SB)	Matte Black (MB)		Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LIH-HOL65044	✓	✓			4
LIH-HOL65144	✓	✓		✓	✓
LIH-HOL65244	✓	✓		✓	✓
LIH-HOL65344	✓	✓		✓	✓
LI-R010	✓	√		✓	✓
	See pag	e 64 for finish sa	Einiches may ya	n/	

See page 64 for finish samples. NOTE: Finishes may vary.

Shoe shown below is compatible with the 5/8" ROUND balusters shown on this page.



3/4" HOLLOW Square Iron Balusters



LIH-MG1BASK44 LIH-MG2BASK44 LIH-MG1KNUC44 LIH-MG2KNUC44 LIH-MG1TW44 LIH-MG2TW44 LIH-MG50144 LIH-MGPLA44

Item Number	Satin Black (SB)	Matte Black (MB)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)
LIH-MG1BASK44	✓	✓	✓	✓
LIH-MG2BASK44	✓	✓	✓	1
LIH-MG1KNUC44	✓	✓	✓	1
LIH-MG2KNUC44	✓	✓	✓	1
LIH-MG1TW44	✓	✓	✓	1
LIH-MG2TW44	✓	✓	✓	1
LIH-MG50144	✓	✓	✓	✓
LIH-MGPLA44	✓	✓	✓	1
LI-ALMGFSH08	✓	✓	✓	✓
LI-ALMGM08	✓	✓	✓	✓
LI-ALMGPSH08	✓	✓	✓	✓

See page 64 for finish samples. NOTE: Finishes may vary.

Shoes shown below are compatible with the 3/4" SQUARE balusters shown on this page.



LI-ALMGFSH08 No Set Screw Aluminum



LI-ALMGM08 With Set Screw Aluminum



Square Iron NEWELS



Item Number	Satin Black (SB)	Matte Black (MB)			Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-NWL14048		1	1	✓		- ✓
LI-NWLBASK48	✓	✓	1	✓	✓	1
LI-NWLRIB48	1	✓	1	√	✓	1
LI-NWLTW48	✓	✓	1	1	✓	1
LI-NWLFSH	1	1	1	1	✓	✓

See page 64 for finish samples. NOTE: Finishes may vary.

SHOES For Iron Balusters



5/8" Shoe

For use with **5/8" ROUND** balusters.



LI-R010 No Set Screw Iron

ltem Number	Satin Black (SB)	Matte Black (MB)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-R010	×	×	A	×

See page 64 for finish samples. NOTE: Finishes may vary.

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For Iron Balusters **SHOES & KNUCKLES**

/16"	Shoes		ltem Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)	Oil Rubbe Bronze (ORB)
	16" SQUARE		LI-H03	4	4	4	4	4	4
	w balusters.		LI-H04	1	1	1	1	1	1
VV Da	alusters.		LI-H05P	1	1	1	1	1	1
			LI-ALH05P	1	1	1	1	 ✓ 	1
		No.	LI-H06	1	1	1	1	1	1
	AC		LI-ALH06	1	1	1	1	✓	1
0			LI-ALRD201	1	1	1	1	 ✓ 	1
The second se				1	1	1	4	1	1
100	LI-H04	LI-H05P	LI-ALSQ301 See pag	e 64 for	finish sa	amples.	NOTE:	Finishes ma	v varv.
LI-H Screw Irc	Down	With Set Screw Iron			LI-A inse	ALRD201 ert and ar lare iron	& LI-ALSO e compatibi balusters.	Finishes ma	astic

3/4" Shoes

For use with **3/4" SQUARE** balusters.



LI-ALMGFSH08 No Set Screw Aluminum



LI-ALMGM08 L With Set Screw Aluminum



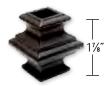
LI-ALMGPSH08 With Set Screw Aluminum

ltem Number	Satin Black (SB)	Matte Black (MB)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)
LI-ALMGFSH08	✓	✓	×	×
LI-ALMGM08	✓	✓	✓	✓
LI-ALMGPSH08	✓	1	1	1

See page 64 for finish samples. NOTE: Finishes may vary.

1/2" Knuckles

For use with 1/2" SQUARE Solid LI-PLA44 or Hollow LIH-HOLPLA44 balusters.



LI-AK01 Iron LI-ALAK01 Aluminum



LI-ALAK02 Aluminum



1

Silve

(SV

1

Antique Bronze

(ABZ)

1

Ţ 1¹³/16″

Satin Black

(SB)

1

Item

Number

LI-AK01

LI-ALAK03 Aluminum



Oil Rubbed Oil Rubbed

(ORC

Bronze

(ORB)



LI-ALAKU4 Aluminum

SIMPLIFIED IRON INSTALLATION!

Introducing...

With the IronPro accessories, you can enjoy a beautiful iron balustrade and it installs in 1/3 of the time of a typical installation. IronPro is screwed



IronPro[™] features:

Full Flexibility

- Adjusts to up to 45° angle of ascent
- Open Tread and Kneewall Stairways

Unsurpassed Durability

• Balusters are screwed into place

Simple Installation

- No holes to drill for most applications
- All cuts are concealed at each joint

Elegant Look

• Unique and sophisticated attachment hardware

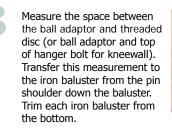
to the handrail and treads or kneewall utilizing high quality, self-drilling screws or bolts. It's ideal for remodeling too. The installation process is fast & simple with...

Pat. Pending



Cut through the center of each wood baluster with a reciprocating saw, jig saw or sawzall. Remove the wood baluster sections being sure to remove any glue, debris and nails. (For stairway remodel only)

At the baluster locations, attach ball adaptor and round or rectangular socket to handrail and threaded disc to tread (or hanger bolt to kneewall).



Pivot the ball adapotor to the side and insert iron baluster pin top. Slide the base collar (or threaded ball adaptor for kneewall) onto the baluster bottom.

Align baluster and collar over threaded disc (for kneewall align baluster and threaded ball adaptor over hanger bolt). Turn baluster to secure. Tighten set screws.









Pivot Baluster



For New Construction or Stairway Remodeling



Finished Look:

Open Tread Top Connection







Open Tread

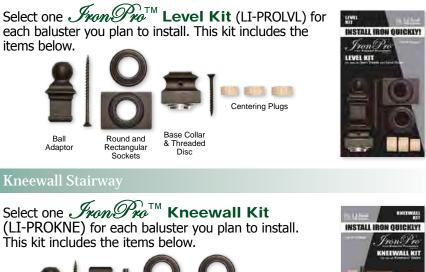
Bottom Connection



Kneewall Stair **Bottom Connection**

How to Select IronPro[™] Components ...

Open Tread Stairway







Sockets

Level Sections (if applicable)

Select one metal Universal Cover

Plate (LI-PROPLT1) for each 11/4" or

Disc, or on a kneewall when using the

1¾" wood baluster replacement on

open treads or level sections when

using the Base Collar & Threaded

Select one *Jron Pro*[™] Level Kit for each baluster you plan to install on level sections. This is the same packet as is used for an Open Tread Stairway (above). A Kneewall Kit can be used on level sections, if preferred.

Optional Products Available ... Used when replacing wood balusters with IronPro^M

Round Socket.

Cover Plate

Select one metal Rectangular Socket Cover Plate (LI-PROPLT2) for each 1¼" or 1¾" wood baluster replacement on a kneewall when using the rectangular socket.



Fillet - Use when the spacing of the balusters change in the handrail or shoerail.

11/8" x 213/16

LJ-6000F Fillet for 11/4" plowed handrail and/or shoerail...

J-6007 Fillet for 13/4" plowed handrail and/or shoerail...

Fillet is also used under non-plowed rail when the spacing of the balusters will change.





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STANDARD IRON INSTALLATION!

The steps below assume the handrail height is already determined and the handrail and treads are already predrilled to accept the iron balusters



Step 1: Mark and trim each baluster from the bottom.



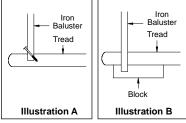
Step 2: For rake balusters, drill a hole perpendicular through the top pin on every 6th baluster. For balcony balusters, drill the hole at an angle.



Step 3: Countersink the hole to accept the screw head.



Step 4: Apply construction adhesive in the predrilled holes in each tread. With a bottom base on each baluster, place all balusters in position on the treads. *Below left are alternate methods for securing iron balusters to the treads.



* For a more secure baluster installation, drill through the bottom of the balusters & secure the baluster to the tread using a flat head screw (see ill. A). A stronger method is to place a 1½" block beneath the tread. Drill through the tread & partially through the block to accept the baluster (see ill. B). The latter method will change the takeoff by requiring the addition of about 2" to the normal required baluster length.



Step 5: Apply construction adhesive in the predrilled holes in the handrail. Position the handrail on top of the balusters. If top bases are being used, place one on each baluster before placing the handrail on top.



Step 6: Securely attach every 6th baluster to the handrail using a flat self-tapping screw. Smooth the screw head with emery paper, then spot putty for painting.



Step 7: Using an allen wrench secure each top base against the rail and each bottom base against the tread.

Epoxy Adhesive Kits

We offer the following Contractor (LI-3701, LI-3702 & LI-3703) and Job-Lot (LI-3704, LI-3705 & LI-3706) Epoxy Adhesive kits for installing our Iron Balustrades.



LI-3701 Contractor Epoxy Adhesive (Open work time is 18 minutes. Fills approximately 122 holes depending on hole size.)





,

LI-3703 Contractor Epoxy Adhesive Mixing Nozzle



LI-3706 Extra Nozzle for LI-3704 & LI-3705



Job-Lot Kit includes Built-in Dispensing System, 5 oz. Adhesive Cartridge and nozzle. (Open work time is 6 minutes. Fills approximately 35 holes depending on hole size.)

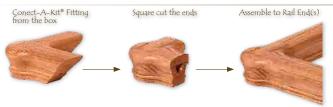
²⁵ LI-3705 Job-Lot Kit includes 5 oz. Adhesive Cartridge and nozzle for use in standard caulking guns. (Open work time is 6 minutes. Fills approximately 35 holes depending on hole size.)

LI-3704



L.J. Smith offers an exclusive, patented line of handrail fittings called Conect-A-Kit[®]. These unique fittings provide tremendous flexibility in the number of installation applications obtainable with each fitting. For example, aside from their traditional applications, seven of these fittings, used in combination, will make up 26 different landing fitting assemblies (gooseneck fittings). Below are illustrations of how Conect-A-Kit[®] fittings are used for Traditional Stairway Applications, and how they are used to build Landing Fitting Assemblies. Patent No. 5,261,201

Conect-A-Kit[®] Fittings for Traditional Stairway Applications



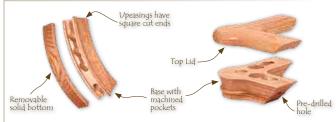
Conect-A-Kit[®] fittings provide several advantages:

Versatility — make left or right turns with the same fitting. Fittings can be used to make up a variety of fitting combinations.

Ease of Assembly — most joint connections are made on top of the rail system for better access. No rail bolts required!

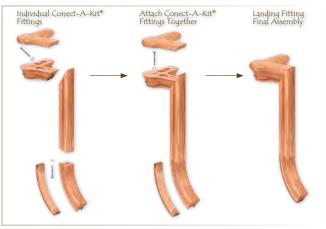
Added Strength — the hardware included with each fitting provides greater strength and tighter connections.

What's Inside ...



All of the Conect-A-Kit[®] fittings have a base with machined pockets and a removable top lid (or bottom) for easy installation. All assembly hardware is concealed within the base of each fitting.

Conect-A-Kit[®] Fittings for Building Landing Fitting Assemblies



Conect-A-Kit[®] fittings are available in the handrail profiles shown below. When the handrail chosen is plowed, designate a plowed fitting with a "P" suffix. Fillet is included with each plowed fitting. Note: some fittings are not available plowed...refer to the item numbers listed below each fitting throughout this section of the catalog.



When ordering Conect-A-Kit[®] fittings to match the chosen handrail, the <u>second</u> digit indicates the matching profile. Below is an example of how easy it is to order Conect-A-Kit[®] fittings.



How to Install Conect-A-Kit[®] Fittings



Our Conect-A-Kit® Starting Easings with Cap, Standard Volutes and Turnouts are packaged as two pieces unassembled. A template is included with each Volute and Turnout. A (P) following the item number indicates that fitting is available plowed-add the "P" suffix when the chosen handrail is plowed. All photos are the LJ-6010 profile.



LJ-7010 (P)... (use with LJ-6010) LJ-7110 (P) (use with LJ-6109) U-7210 (P) ... (use with LJ-6210) **U-7410 (P)** ... (use with U-6400) **U-7510 (P)**.... (use with U-6519) **U-7610 (P)**.... (use with U-6601)

U-7710 (P).... (use with U-6701) **U-7910 (P)....** (use with U-6900) **U-7A10 (P)...** (use with U-6A10) LJ-7B10 (P).... (use with LJ-6B10)



Left Hand 3" Turnout*

 $\begin{array}{l} U-7041 \ (P) \ ... (use with U-6010) \ ... U-7046 \ (P) \\ U-7141 \ (P) \ (use with U-6109) \ ... U-7146 \ (P) \\ U-7241 \ (P) \ (use with U-6210) \ ... U-7246 \ (P) \\ \end{array}$ U-7441 (P).... (use with U-6400)....U-7446 (P) U-7541 (P).... (use with U-6519)U-7546 (P) U-7641 (P).... (use with U-6601)U-7646 (P) U-7741 (P) (use with U-6701)U-7746 (P) U-7941 (P) (use with U-6900)U-7946 (P) U-7A41 (P) (use with U-6A10)U-7A46 (P) U-7B41 (P) (use with U-6B10) U-7B46 (P)

Right Hand 3" Turnout*



Left Hand 5" Turnout*

Right Hand 5" Turnout*

U-7040 (P) (use with ⊔-6010) U-7045 (P) U-7140 (P) (use with ⊔-6109) U-7145 (P)
U-7240 (P)(use with U-6210) U-7245 (P)
LJ-7440 (P)(use with LJ-6400) LJ-7445 (P)
LJ-7540 (P)(use with LJ-6519) LJ-7545 (P)
LJ-7640 (P)(use with LJ-6601) LJ-7645 (P)
LJ-7740 (P)(use with LJ-6701) LJ-7745 (P)
LJ-7940 (P)(use with LJ-6900) LJ-7945 (P)
LJ-7A40 (P)(use with LJ-6A10) LJ-7A45 (P)
U-7B4O (P) (use with U-6B1O) U-7B45 (P)





Right Hand Standard Volute*

Left Hand Standard Volute*	Right Hand Standard Volute
Ú–7130 (P) (use wi U–7230 (P) (use wi U–7430 (P) (use wi U–7430 (P) (use wi U–7630 (P) (use wi U–7630 (P) (use wi U–7730 (P) (use wi	th U-6010)U-7035 (P) th U-6109)U-7135 (P) th U-6210)U-7235 (P) th U-6400)U-7235 (P) th U-6601)U-7535 (P) th U-6601)U-7735 (P) th U-6701)U-7735 (P) th U-6900)U-7955 (P)
	th U-6A10) U-7A35 (P) th U-6B10) U-7B35 (P)



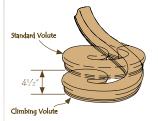
Vertical Volute

LJ-7038 (use with LJ-6010)
LJ-7138 (use with LJ-6109)
LJ-7238 (use with LJ-6210)
U-7438 (use with U-6400)
LJ-7538 (use with LJ-6519)
U-7638 (use with LJ-6601)
U-7738 (use with LJ-6701)
U-7938 (use with U-6900)
U-7A38 (use with LJ-6A10)
LJ-7B38 (use with LJ-6B1O)

*These fittings are available with a 90° upeasing by adding a $\underline{-90}$ suffix to the fitting item number Example: LJ-7030-90



Climbing volutes install in the traditional manner



When using a Climbing Volute, the newel height at the volute will be approximately 41/2" lower than what is produced with a standard volute. This dimension will vary with the rise and run of the stainway.

The photo to the right shows the sweeping elegance of the climbing volutes.



The handrail fittings below are used for Traditional Stairway Applications. Upeasings and Over Easings are used when the stairway rise changes. The Quarterturns are used when the rail changes direction. The Rail Drop is used to build Landing Fitting Assemblies (goosenecks). Use the "S" Shaped Fittings to continue the handrail around a partial wall. A (P) following the item number indicates that fitting is available plowed-add the "P" suffix when the chosen handrail is plowed. All photos are the LJ-6010 profile.



Returned End

LJ-7009 (use with LJ-6010) **U-7109**.....(use with U-6109) **U-7209** (use with U-6210) **U-7409** (use with U-6400) **U-7509** (use with U-6519) **U-7609** (use with U-6601) U-7709 (use with L)-6701) LJ-7909 (use with LJ-6900) LJ-7A09 (use with LJ-6A10) LJ-7BO9 (use with LJ-6B1O)



Level Quarterturn 90°

U-7011 (use with U-6010) **U-7111**...... (use with U-6109) **U-7211**...... (use with U-6210) **U-7411**...... (use with U-6400) U-7511 (use with LJ-6519) U-7611 (use with LJ-6601) **U-7711**...... (use with U-6701) **U-7911**...... (use with U-6900) U-7A11 (use with LJ-6A10) LJ-7B11 (use with LJ-6B10)



Level Quarterturn 135

LJ-7011-135	(use with LJ-6010)
L J-7111-13 5.	(use with LJ-6109)
	(use with LJ-6210)
	(use with LJ-6400)
	(use with LJ-6519)
	(use with LJ-6601)
	(use with LJ-6701)
	(use with LJ-6900)
	(use with LJ-6A10)
LJ-7B11-135.	(use with LJ-6B1O)



Upeasing 60°

LJ-7012 (P) (use with LJ-6010) **LJ-7112 (P)**..... (use with LJ-6109) **U-7212 (P).....** (use with U-6210) **U-7412 (P).....** (use with U-6400) **U**-7512 (P) (use with U-6519) **U**-7612 (P) (use with U-6601) U-7712 (P) (use with U-6701) U-7912 (P) (use with U-6900) U-7A12 (P) (use with LJ-6A10) LJ-7B12 (P) (use with LJ-6B10)



Upeasing 90°

LJ-7014 (P) (use with LJ-6010)
LJ-7114 (P) (use with LJ-6109)
LJ-7214 (P) (use with LJ-6210)
LJ-7414 (P) (use with LJ-6400)
LJ-7514 (P) (use with LJ-6519)
LJ-7614 (P) (use with LJ-6601)
U-7714 (P) (use with LJ-6701)
LJ-7914 (P) (use with LJ-6900)
U-7A14 (P) (use with U-6A10)
LJ-7B14 (P) (use with LJ-6B10)



Over Easing 60°



Starting Easing

LJ-7015 (P)... (use with LJ-6010) U-7115 (P).... (use with U-6109) U-7215 (P)... (use with U-6210) U-7415 (P)... (use with U-6400) **U-7515 (P)** ... (use with U-6519) **U-7615 (P)** ... (use with U-6601) **U**-7715 (P) ... (use with U-6701) **U**-7915 (P) ... (use with U-6900) U-7A15 (P) .. (use with LJ-6A10) **U-7B15 (P)** ... (use with LJ-6B10)



Starting Over Easing

LJ-7016 (P) (use with LJ-6010)
LJ-7116 (P) (use with LJ-6109)
U-7216 (P) (use with LJ-6210)
LJ-7416 (P) (use with LJ-6400)
LJ-7516 (P) (use with LJ-6519)
U-7616 (P) (use with LJ-6601)
LJ-7716 (P) (use with LJ-6701)
U-7916 (P) (use with LJ-6900)
U-7A16 (P) (use with LJ-6A10)
LJ-7B16 (P) (use with LJ-6B1O)



Tandem Cap

LJ-7020 (use with LJ-6010)
LJ-7120(use with LJ-6109)
LJ-7220(use with LJ-6210)
LJ-7420 (use with LJ-6400)
LJ-7520(use with LJ-6519)
LJ-7620(use with LJ-6601)
LJ-7720(use with LJ-6701)
LJ-7920(use with LJ-6900)
LJ-7A20(use with LJ-6A10)
IJ-7B20 (use with IJ-6B10)



C

Quarterturn with Cap 90°				
U-7021 (use with LJ-6010)				
LJ-7121 (use with LJ-6109)				
LJ-7221 (use with LJ-6210)				
LJ-7421 (use with LJ-6400)				
LJ-7521 (use with LJ-6519)				
LJ-7621 (use with LJ-6601)				
LJ-7721 (use with LJ-6701)				
LJ-7921 (use with LJ-6900)				
LJ-7A21 (use with LJ-6A10)				
U-7B21 (use with U-6B10)				

Custom angles are also available. Call your supplier for details



Quarterturn with Cap 135

LJ-7021-135 (use with LJ-6010) U-7121-135..... (use with U-6109) U-7221-135..... (use with U-6210) U-7421-135..... (use with U-6400) U-7521-135..... (use with U-6400) U-7521-135..... (use with U-6519) U-7621-135 (use with LJ-6601) U-7721-135..... (use with U-6701) U-7921-135..... (use with U-6700) U-7921-135.... (use with U-6700) U-7A21-135.... (use with U-6A10) LJ-7B21-135 (use with LJ-6B10)



Coped End

U-7008...(use with U-6010) **U-7208...**(use with U-6210) LJ-7A08 .. (use with LJ-6A10)





Opening Cap

U-7019 (use with U-6010)
LJ-7119 (use with LJ-6109)
LJ-7219 (use with LJ-6210)
LJ-7419 (use with LJ-6400)
LJ-7519 (use with LJ-6519)
LJ-7619 (use with LJ-6601)
LJ-7719 (use with LJ-6701)
LJ-7919 (use with LJ-6900)
LJ-7A19 (use with LJ-6A10)
LJ-7B19 (use with LJ-6B10)



U-70RD .. (use with LJ-6010) U-77RP... (use with U-6109) U-72RP... (use with U-6210) U-72RP... (use with U-6210) U-73RP... (use with U-6400) U-75RP... (use with U-6400) U-75RP... (use with U-6601) **U-77RD**... (use with U-6701) **U-79RD**... (use with U-6900) U-7ARD.. (use with LJ-6A10) U-7BRD... (use with 11-6B10)

Left Hand "S" Shaped Fitting

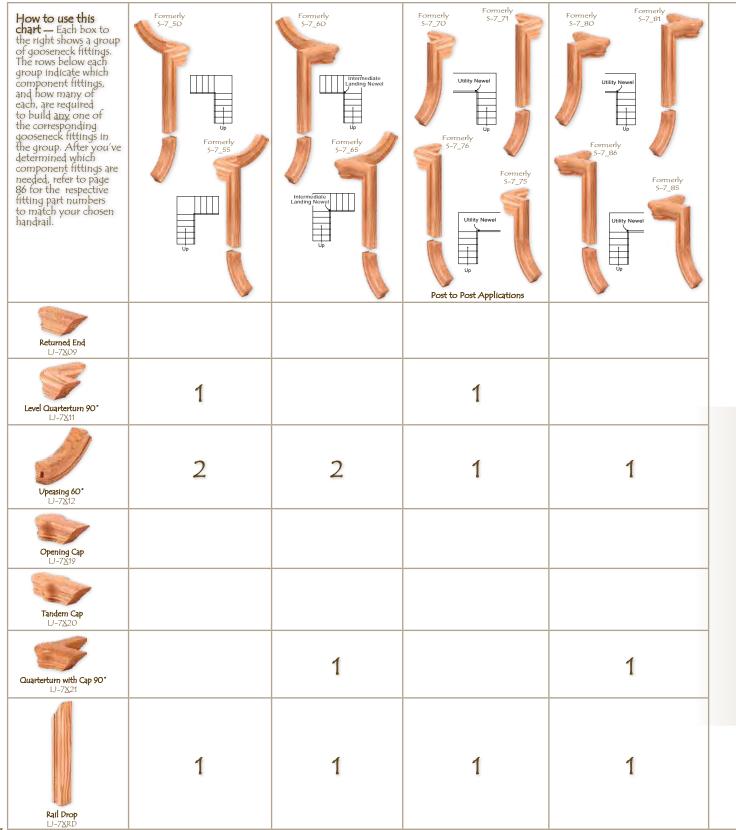
LJ-7047(use with LJ-6010)	LJ-7048
U-7147 (use with U-6109)	LJ-7148
LJ-7247(use with LJ-6210)	LJ-7248
LJ-7447(use with LJ-6400)	LJ-7448
LJ-7547(use with LJ-6519)	LJ-7548
LJ-7647(use with LJ-6601)	LJ-7648
LJ-7747(use with LJ-6701)	LJ-7748
LJ-7947(use with LJ-6900)	LJ-7948
LJ-7A47(use with LJ-6A10)	LJ-7A48
LJ-7B47(use with LJ-6B10)	LJ-7B48



Right Hand "S" Shaped Fitting

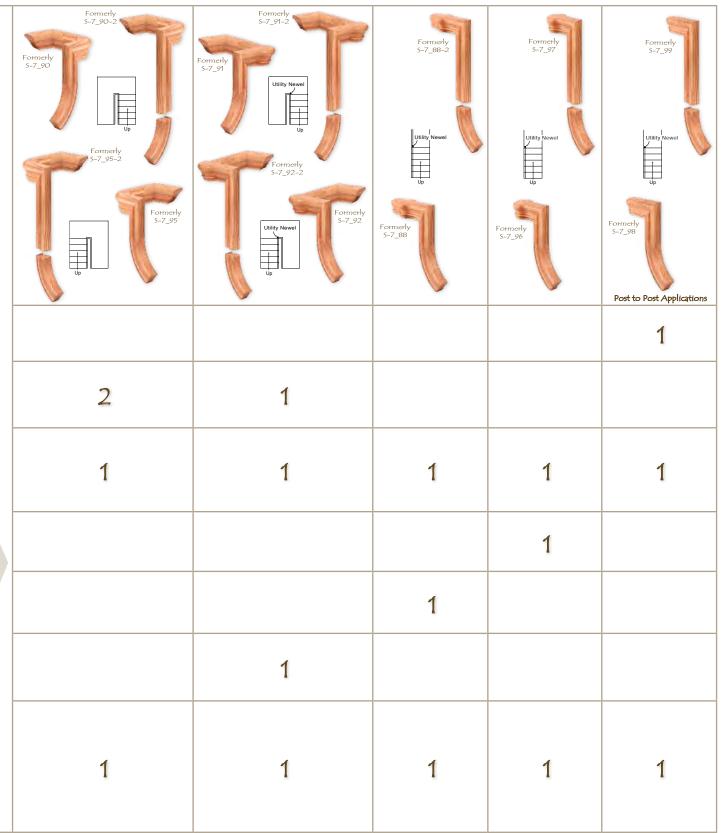
Our "S" Shaped fittings install in the traditional manner

Landing Fitting Assemblies (goosenecks) are created from various combinations of the seven component fittings shown along the left edge of this page. Use the chart on these two pages to determine which fittings to order for the corresponding goosenecks shown across the top.



Although hard to believe, assembling and installing these fittings take substantially less time than installing traditionally manufactured goosenecks!

Fillings



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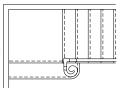
Starting Steps — We offer a wide variety of Starting Steps to accommodate nearly any application. Each step is shipped with the necessary cove and shoe moulding. The standard length is 48"(1219 mm), however, longer lengths are also available. Single bullnose steps are reversible and can be job cut for shorter lengths. Specifications: Treads are 1"(25 mm) x 11 1/2"(292 mm); total rise on all steps is 8"(203 mm); risers measure 3/4"(19 mm) x 7"(178 mm).

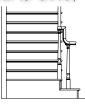
Steps for use with Volutes and Turnouts — Our U-8010, U-8015, U-8210, and U-8215 steps are for use with U-6010, U-6210, U-6601, U-6A10, U-6B10 turnouts and standard volutes, and U-6701 turnouts. U-8310 and U-8315 starting steps are for use with U-6109, U-6400, U-6519, U-6900 turnouts and standard volutes, U-6701 standard volutes, and **all** climbing volutes.



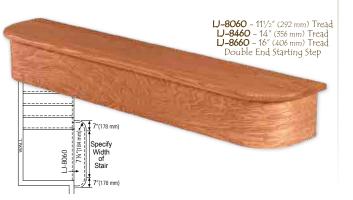
Steps for use with Square Top Newels, Box Newels and 90° Starting Fittings — Our U-8040 and U-8060 steps are used with Box Newels or when placing any square top utility newel at the second riser. Our U-8440,

D-8460, D-8640 and D-8660 steps are used with starting fittings utilizing a 90° upeasing, as illustrated to the right. D-8440 and D-8460 are used with D-6010, D-6210, D-6601, D-6A10, D-6B10 profiles of turnouts and standard volutes, or D-6109 and D-6701 turnouts. D-8640 and D-8660 are used with D-6109, D-6701 standard volutes, or D-6519, D-6400 and D-6900 turnouts and standard volutes.



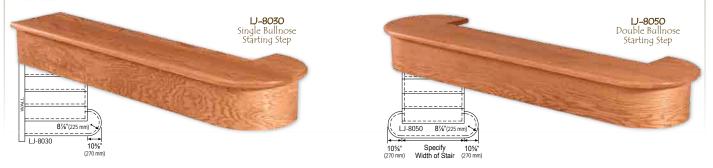




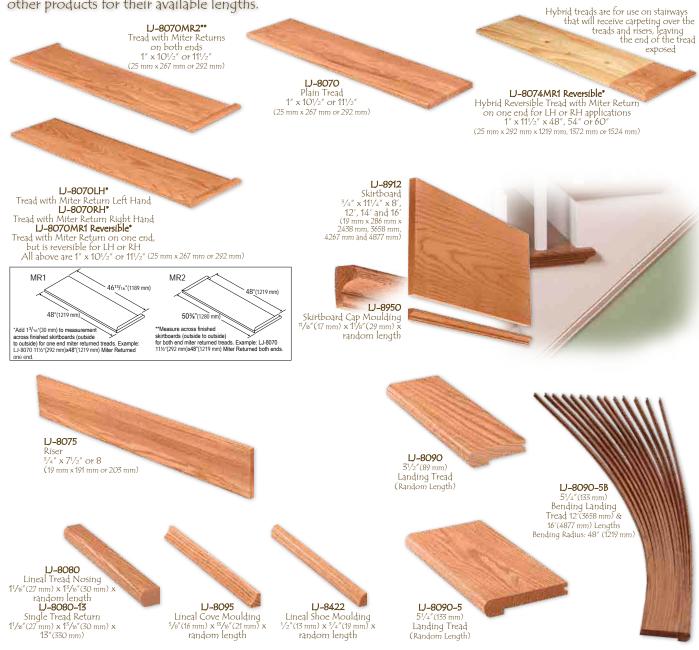




Starting Steps for use with Box Newels — Our LJ-8030 and LJ-8050 steps are for use with any of our Box Newels.



Treads, Risers, Skirtboard and Mouldings — Our treads (except hybrid treads) and risers are available in 36" (914 mm), 42" (1067 mm), 48" (1219 mm), 54" (1372 mm), 60" (1524 mm) and 72" (1829 mm) lengths. See descriptions below the other products for their available lengths.



90



Rosettes — We have designed our rosettes to accommodate nearly any of our handrail profiles. Rosettes are used to cap off handrail any time it ends at a wall. Side Profile of each Rosette ³/4" thick (19 mm)



LJ-7033 6" x 4⁵/16" (152 mm x 110 mm)



6¹/2" x 4⁷/16" (165 mm x 113 mm)

Stair Brackets - These decorative brackets upgrade any open tread stair with their delicate detail.



1. Closed Tread Application



False Tread Kit Applications

False Ends — False Starting Steps and False Treads and Risers are often used when carpeting will be placed on the center of the treads and risers on a stairway. We offer a variety of kits for finishing off your stairway treads.

LJ-7026 49/16" Round (116 mm)



A false end step is used when a volute or turnout is utilized at the bottom of the stainway. Each kit includes cove and shoe moulding, and is reversible for right hand and left hand applications.

U-8010-2 False End Starting Step Use with the same starting fittings as is used with our U-8010 full starting step (see page 89)

U-8310-2 False End Starting Step Use with the same starting fittings as is used with our U-8310 full starting step (see page 89)

LJ-8172 Closed False Tread Kit This kit can

application 1, as pictured above. Tread with attached

moulding is 121/4" x 6" (311 mm x 152 mm)

Riser is 8" x 6" x 1/2" (203 mm x 152 mm or 13 mm)

accommodate

LJ-8079 False Tread Kit This kit can accommodate applications 1, 2, or 3 pictured above. Tread is 11" x 6" x 1/2" (279 mm x 152 mm x 13 mm) Disperie 8" x 6" x 1/1" Riser is 8" x 6" x 1/2" (203 mm x 152 mm x 13 mm)



L-8078 Lineal False Tread Moulding 1¹/4" (32 mm) x 1¹³/16" (21 mm) x random length

LJ-8179 Double Miter Return False Tread Kit This kit can accom-modate applications 2 & 3, as pictured above. Tread with attached

moulding is 12¹/₂" x 7¹/₄ (318 mm x 184 mm) Riser is 8" x 6" x 1/₂" (203 mm x 152 mm x 13 mm)

S-8071LH Left Hand False Tread

Use with LJ-8076 to accommodate application 2 pictured above. 13 ⁷/₈" x 5¹/₄ (352 mm x 133 mm)

LJ-8076 False Riser

Use with S-8071LH, S-8071RH or S-8072 to accommodate applications 1, 2 or 3 pictured above. 8" x 6" x ½" (203 mm x 152 mm x 13 mm)



S-8071RH

Tread

Right Hand False

Use with LJ-8076

to accommodate application 3

pictured above. 13 ⁷/8" x 5¹/4" (352 mm x 133 mm)

2. Open Treads Left Hand

3. Open Treads Right Hand

91

Bending Rail — Many of our handrail profiles shown throughout this catalog are available in bending rail for applications requiring curved handrail. Corresponding bending mould to match the chosen handrail is necessary for forming the desired radius. Bending moulds are available separately in random lengths. Our bending rails are available in 8', 10', 12', 14', & 16' lengths. The dimensions of each of our bending rails match their corresponding straight rail profile. Our bending rails are shown below along with the rake and level radius limitations to which each can be bent.







Wall Rail — We offer four profiles of wall rail and corresponding fittings for three of the profiles. Wall rail is used along the wall(s) of stairways that have a full or partial wall on one or both sides. Wall rail brackets are utilized for attaching wall rail to the wall.



Wall Rail Brackets — Our wide variety of wall rail brackets provide several styles and many finishes from which to choose. The measurement from the wall to the handrail centerline on all of our brackets is $2^{3}/4^{"}$ (70 mm). NOTE: Finish color may vary.



LJ-3027 Solid Brass



LJ-3127-BB Polished Brass



D**–3127–AN** Antique Nickel



N Li kel Oil R





LJ-3127-SN Satin Nickel



LJ-3127-BM Black Matte



LJ-3012-BB

Polished Brass



LJ-3012-PC Polished Chrome

LJ-3012-AN Antique Nickel



LJ-3012-BZ Oil Rubbed Bronze

U-3012-SN

Satin Nickel



LJ-3012-BM Black Matte



L.J. Smith offers a full line of installation hardware designed specifically for stair installers to improve the strength and quality of L.J. Smith stairway installations.

Newel Mounting Hardware



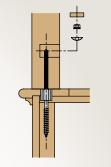


U-3004 Newel Mounting Kit — This kit is fully concealable. Use on finished floor surfaces, landings, and starting steps.



LJ-3005 KeylockTM **Newel Post Fastener** — This kit is fully concealable. Use on finished floor surfaces, stairs, ceramic tile and concrete.





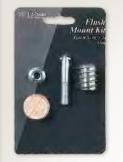
U-3070 Threadlock™ Newel Post Fastener — Use to mount newel posts on finished floor surfaces.





L.J. Smith offers a full line of installation hardware and tools designed specifically for stair installers to improve the strength and quality of L.J. Smith stairway installations.

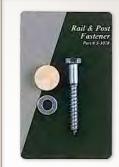
<u>Miscellaneous Hardware</u>

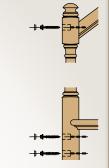


LJ-3075 Flush Mount Kit - Use to fasten handrail to newels in flush mount applications.



LJ-3076 Dowel-Fast Screws - Pack of 50 $5/16'' \times 2^{1/2''}$ full thread dowel screws to attach balusters to treads and landing tread.





LJ-3078 Rail & Post Fastener - Use to fasten handrails to newel posts or newel posts to stair risers.



U-3079* LJ-3080 (10 Pack) Rail Bolt Kit(s) Use to attach handrail to: handrail, fitting, newel, wall; or fittings to fittings. *To order items separately use: LJ-3001 for bolt, washer and nut and use LJ-3000 for plug.



U-3020 LJ-3021 (10 Pack) Wood Glue Aliphatic resin in Pressure Point syringe for neat and accurate placement of glue.



LJ-3022 LJ-3023 (10 Pack) Realwood Water-based putty in Pressure Point syringe fills defects, cracks and nail holes.



1/2" (13 mm) Tapered Plugs LJ-3025 (25 Pack) 1" (25 mm) Tapered Plugs Face grain tapered plugs are designed for flush mount installations to cover bolt holes in handrail and newel posts.



LJ-3026 (50 Pack) 1/2" (13 mm) Button Plugs Face grain button plugs are used to cover bolt holes in newel posts.



LJ-3074 (16 Pack) Mr. GripTM These perforated metal strips provide an extremely tight fit between handrail fittings and Over the Post newel posts.

Riser Lavout Tool



LJ-3052 Stair Wizard[™] — This innovative tool allows tread installations to be done in half the time of traditional methods. Our Stair Wizard™ creates an exact template for each tread (or riser), including length, end angles and depth. It's particularly useful for out of square stairs. Simply scribe the tread blank along the template outline and trim the tread. The Stair Wizard™ accommodates stair treads up to 14" (356 mm) deep and 53" (1346 mm) wide. See below for extensions that can be purchased to increase the width capacity by 18" (457 mm) increments.

LJ-3053 Extensions — These extensions quickly increase the stair width capacity of the Stair Wizard™. Simply splice on the required number of extensions and use the tool in the normal manner. Available in sets of two. .



L.J. Smith offers a variety of tools designed specifically for stair installers in order to make marking and installing balusters easier and quicker.

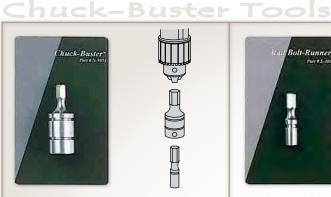
Baluster Marking and Installation Tools



LJ-3084 1 ¼″ & 1 ¾″ Baluster Runner™ Set LJ-3084-1 1 ¼″ Baluster Runner™ LJ-3084-2 1 ³⁄₄″ Baluster Runner™ LJ-3084-3 Baluster Wrench



L.J. Smith offers a variety of power drill accessories designed specifically for stair installers. Our unique Chuck-Buster is a "must have" for every stair installer. This nifty tool will save valuable time on every stair installation because it eliminates time consuming chuck keys and handling of multiple drills. Most of the drill tools needed to install stairs are right here on this page. Our Chuck-Buster quickly connects and releases all of them in any 3/8" or larger chuck drill.





U-3031 Chuck-Buster - Quickly connects and releases many tools from 3/8" or larger chucks. Saves time by eliminating additional drills and the use of a chuck key.



LJ-3032 Rail Bolt-Runner — This drill attachment has machine threads to drive rail bolts into handrail, fittings, newels, and walls.

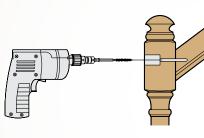


LJ-3033 Dowel-Runner® This drill attachment has lag threads to drive dowel screws into baluster bases.



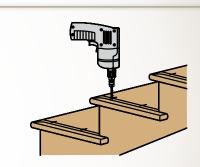






LJ-3034 Screw-Runner — This 4" drill extension has a magnetic end which fits 1/4" hex screw tips. This tool provides ease in driving wood screws into newel posts.





LJ-3036 Dowel-Fast Tap — This time-saving tool drills and taps holes for ease of tightening dowel-screwed balusters into treads and landing treads.



U-3041 Scraper Sharpener — Use this tool to quickly sharpen any of our handrail scraper profiles found on the following page. Patent No. 5,440,811



Includes these spade bits: 1/2"x5", 9/16"x5", 5/8"x5",1"x5",11/2"x5",3/4"x5", and a 5/8"x3" flare bit.



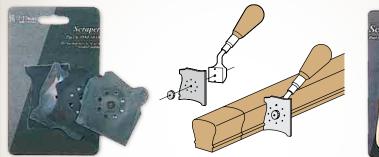
L.J. Smith offers a full line of installation hardware and tools designed specifically for stair installers to improve the strength and quality of L.J. Smith stairway installations.

Handrail & Fitting Tools



U-3044 VersaTool[™] — Locates holes as well as starts and tightens hex nuts onto rail bolts. Drives 5/16" rail bolts and tightens 1/2" hex nuts. Also used to locate 1/4" pilot hole on handrails & rail drops for attaching to Conect-A-Kit" handrail fittings.

U-3060 Bore Buster[®] — The Bore Buster^{*} increases the quality and speed of handrail installation. This tool bores precision perpendicular or angled holes in straight or curved wooden handrails. The Bore Buster^{*} is lightweight but extremely tough. It has precision pitch controls and fits U-6010, U-6109, U-6210, U-6400, U-6519, U-6601, U-6701, U-6900, U-6A10 and U-6810 handrail profiles. This tool permits fast, accurate rail bolt holes to be drilled. The Bore Buster^{*} fits most power drills and our **U-3031 Chuck-Buster**.



Scrapers — Use to smooth profiles of handrail when two pieces are connected together. Great for clean-up on bending rail. Pat. No 5,440,811

 LJ-3040-6010
 LJ-3040-6109
 LJ-3040-6400
 LJ-3040-6519
 LJ-3040-6701

 LJ-6010 & LJ-6210
 LJ-6109
 LJ-6400
 LJ-6519
 LJ-6701 & LJ-6601

 Profiles
 Profile
 Profile
 Profile
 Profile
 Profiles



U-3043 Scraper Handle — Our scraper handle offers a higher level of control when using any of our scrapers. Pat. No. 5,440,811



U-3060 Bore Buster® Comes in a hard carrying case and includes: U-3031 Chuck-Buster 9/32" twist bit 3/8" twist bit 5/8" Bore Buster* bit 3/4" Bore Buster* bit 1" Bore Buster* bit Bit file



U-3061 Bore Buster[®] Plus Comes in a hard carrying case and includes: U-3060 Bore Buster[®] & accessories 3/8" electric drill U-3032 Rail Bolt-Runner U-3033 Dowel-Runner[®] U-3035 Centaur[®] U-3036 Dowel-Fast Tap U-3044 VersaTool™

Tool Bag and Tool Packs



U-3062 Tool Bag — This rugged canvas bag is tough enough to handle all of your stairway installation tools...plus anything else you want to throw in!!! Add either of our tool packs, or fill it with any combination of our stairway installation tools and hardware. We've tested it with both of our tool packs and all of our other tools, and there's still room left for your drill, tape measure and much more. Bag Dimensions: 12" (305 mm) deep x 10" (254 mm) wide x 25" (635 mm) long



U-3064 Tool Pack 1 — Includes:U-3031 Chuck-BusterU-3032 Rail Bolt-RunnerU-3033 Dowel-RunnerU-3034 Screw-RunnerU-3035 Centaur*U-3036 Dowel-Fast TapU-3044 VersaTool™U-3040-6010 ScraperU-3085 Insert-RunnerC-88 Centerline ToolU-3047 Telescoping Baluster Marking Tool



U-3066 Tool Pack 2 — Includes: U-3049 Drill Bit Pack U-3052 Stair Wizard™ U-3084 Baluster Runner™ Set U-3090 BalconyPro*



RailPro[®] is a pre-assembled, adjustable railing system providing an economical alternative to component parts. Some basic carpentry skills are all that's needed to install RailPro[®]. This Do-It-Yourself system is designed for homeowners who would like to upgrade their stair system or add a level railing in their home, without the expense of hiring a trim carpenter or stair builder.

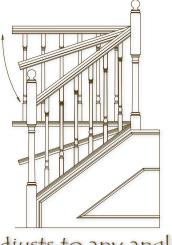


RAILPRO® FEATURES... Full Adjustability!

It's completely assembled!



Each RailPro^{*} assembly comes with a complete installation guide. Fillet is included for placement in the handrail and shoerail between the balusters.



Adjusts to any angle!

RAILPRO° IS EASY TO INSTALL



Install the Newel Posts using the hardware provided or select an alternate newel mounting kit on page 94.



Trim the Rail Ends at each newel post



Attach the rail to the newel posts.

The use of our RailPro* Installation Video Tape will ensure professional results.

RAILPRO® IS AVAILABLE IN TWO STYLES . . .





LJ-3012 LJRP-4046BT See page 93 for other finishes 3″ x 62′





Assemblies Consist of: Handrail – LJRC-6060 Shoerail – LJRC-6060 Balusters – 11/4" Square Chamfered



31/2" x 56"

1 Carved Turnings

Custom Capabilities

13

18

26

8

- 2 Acrylic Balusters
- 3 Stacked Starting Steps

11

3

21

18

13

4

16

5

4

6

3

12

- 4 Bowed Starting Steps
- 5 Bowed Treads
- 6 Bowed Risers
- 7 Custom Treads
- 8 Curved Treads
- 9 Curved Shoe Mould
- Ourved Cove Mould
- 1 Winder Treads
- 12 Platforms
- 13 Transition Fittings
- Pitch Change Fittings
- 15 Switchback Fittings
- 16 Custom Carvings
- T French Twist Volutes
- Custom Component Fittings
- 19 Bent Fascia/Skirtboard
- 20 Bent Handrail
- 21 Shaped Handrail
- 22 Shaped Shoerail
- 23 Bent Landing Tread
- 2 Shaped Landing Tread
- 25 Oversized Landing Tread

20

26 Custom Designs

Call (740) 269-2221 for a quote or more information.

19



L.J. Smith Wood Spiral Stairways are available in many different balustrade combinations and sizes, as well as custom configurations. Each stairway is set up in our shop and then disassembled prior to shipment so there is very little fitting required at the job-site.

Construction Features...



Every baluster has a double-end wood screw installed in the bottom which is easily and quickly inserted into the pre-drilled treads.



The underside of the treads and risers provide a clean, finished look. Note: the riser cutout design rejects a 4" sphere ball.

Profiled handrail is predrilled to easily accept our pin top balusters.

The miter returned end of each tread is finished with a decorative trim bracket and cove moulding which are curved to match the radius of the spiral stairway.

Treads and risers fit snugly to the center pole leaving no undesirable gaps.

Each spiral stairway comes with detailed assembly instructions. Visit our website for more information.



Newel Post: U-4040



WOOD POST TO POST STAIR SYSTEM

The following guidelines are designed to provide an accurate and complete list of components necessary to complete your Wood Post to Post Stair System. This checklist will provide the flexibility to comply with most building codes as they relate to handrail height and baluster spacing requirements. The following guidelines will achieve 32" minimum/ 36" maximum rake rail heights. Always check local building codes before installation. All products in this catalog are for interior installations only.

	ltem	tem Guidelines F			Part #	Qtv.
	SUPPORT SYSTEM					
1	SKIRTBOARD	Select skirtboard at 13	" per tread, plus any additional length desired for extension beyond the first and last risers. Be sure to order	00		
	SKIRTBUARD	Select one tread for ea	both sides of the stairway. Ach step. For a stair open on one side order miter-returned (MR1) and add 11/2" to the skirtboard to skirtboard	90		
2	TREADS	and use the finished s	fer to the next longer standard length available. For a stair open both sides order miter-returned both (MR2) kirtboard to skirtboard measurement (measured outside to outside). For false treads see page 91.	90-91		
3	RISERS	tread replaces the nos	ect one riser for each step. Select one more riser than treads per each flight because of landing tread (see #4). Note: Landing ad replaces the nosing over the last riser. For false risers see page 91.			
4	LANDING TREAD	up to and including the	lect sufficient lineal footage for the entire balcony and width of stairs at each landing. Note: LJ-8090-5 is suitable for all newels to and including those that are 4" square. Larger newel posts might require the addition of a wood strip.			
5	COVE MOULD	Select sufficient lineal moulding is not neede	footage to go under all tread nosing (including miter-returns) and under all landing tread. Note: cove d under false treads.	90		
			BALUSTRADE			
6	UTILITY NEWEL	rake rail height, select bottom of the stairway page for further inform	4" rake rail height, select the 48" Utility newel for the starting newel at the bottom of the stairway. For 34"-38" the 58" Utility newel for the starting newel. If handrail and balusters will be installed on both sides of the two of these newels will be needed. See the Post to Post Newel Applications chart at the bottom of this ation on Utility Newel applications. elect one for the starting newel at the bottom of the stairway. If handrail and balusters will be installed on	24-43		
		both sides of the botto	m of the stairway, two of these newels will be needed.	44-46		
7	PIN NEWEL	in two turning styles or		36,37,40		
8	INTERMEDIATE LANDING	used, select the 5" fac selecting the appropria	e landing newel with the 14½" face when <u>not</u> using a landing fitting assembly. If a landing fitting assembly is e intermediate landing newel. See the Post to Post Newel Applications chart at the bottom of this page for ate Intermediate Landing Newel(s) for your application. Refer to the photos on page 12.	24-43		
			elect an Intermediate Box Newel.	44-46		
9	SECOND FLOOR LANDING	newel extends below t	anding Newel when <u>not</u> using a landing fitting assembly (36" balcony height). 42" balcony height requires ting assembly. Use the 48" Utility Newel for surface mount when using a landing fitting assembly. If the he floor surface, use the 58" Utility Newel with a landing fitting assembly. See the applications chart below	24-43		
			elect a Box Newel or Intermediate Box Newel for the Second Floor Landing Newel.	44-46		
10	LEVEL RUN NEWEL	the transition from rak or every 5 to 6 feet. Pl	n the 2nd floor or at an intermediate landing, must include newel posts. It should match the post selected for a to level or rake to rake (whichever is applicable). For a run of 10 feet or more, use a newel at the midpoint ace a newel at every corner.	24-46		
11	HALF NEWEL OR		of the same style as the other full newels selected on the balcony (i.e.: 11" face or 5" face or Box Newel)	24-46		
12	ROSETTES	connections into a wal	elect the round rosette for all level run rail connections into a wall. Select the oval or rectangular rosette for all angled rail nnections into a wall (when the rail meets the wall on a rake).			
13	NEWEL MOUNTING HARDWARE	Select one of the new	elect one of the newel mounting kits for each newel post (if desired).			
14	RAKE BALUSTERS FOR OPEN TREAD STAIR	balusters on the tread landing fitting assemb for the 2nd baluster or and use the 42" balust	r 30"-34" handrail height, use the 34" baluster for the 1st baluster on the tread and use the 38" baluster for the 2nd and 3rd lusters on the tread. If using three balusters per tread, and a fitting, substitute a 42" baluster for the 3rd baluster under each ding fitting assembly. For 34"-38" handrail height, use the 38" baluster for the 1st baluster on the tread and use the 42" baluster the 2nd baluster on the tread. If using three balusters per tread, use the 38" baluster for the 1st and 2nd balusters on the tread, d use the 42" baluster on the tread. If using three balusters per tread, use the 38" baluster for the 1st and 2nd balusters on the tread, d use the 42" baluster for the 3rd baluster on the tread. Note: when using three balusters per tread for 34"-38" rail height, the baluster may <u>not</u> be long enough for use under a landing fitting assembly.			
15	RAKE BALUSTERS FOR KNEEWALL STAIR	Select the shortest available baluster at a rate of two or three per tread placed on 4" to 6" centers. Subtract one baluster from the		24-43		
16	LEVEL RUN BALUSTERS	Use the 38" baluster for Subtract one baluster	Just the 38" baluster for all 36" level runs/balconies. Use the 42" baluster for all 42" level runs/balconies. Place on 4"-6" centers. Subtract one baluster from the calculated total to account for the end of the run. Subtract one baluster for each newel post on the evel run. Do not, however, subtract one for the newel post beneath the landing fitting assembly at the 2nd floor landing.			
17	HANDRAIL	Select handrail at a ra	te of 13" per each tread and include enough for all level runs. Our handrails are available in 8', 10', 12', 14',	24-43		
18	WALL RAIL	If local building codes Note: any of our non-p space requirements bo	8.16' lengths. Some are also available in 18' & 20' lengths. See #18 for calculating wall rail. I local building codes require wall rail, select wall rail at a rate of 13" per each tread that is closed by a wall. Also, see #20 below. Note: any of our non-plowed handrail profiles may be used as wall rail, however, be sure to check with local building codes for space requirements between the rail and the wall. Wall rail requires wall rail brackets (see #26). Select one bracket for each end of the rail and at 2'-3' intervals between.			
19	HANDRAIL FITTINGS (Landing Fitting Components)	If using a Landing Fitti	ng Assembly with the Intermediate and/or Second Floor Landing Newels, match each corner of the onding plan on pages 87-88. Specify each fitting component needed to construct the Landing Fitting	87-88		
20	HANDRAIL FITTINGS	If continuous handrail	is needed to transition from the rake balusters, around a wall, and continue up the stair as wall rail, select ing or select two level guarterturns.	86		
21	(Miscellaneous Components) SHOERAIL FOR KNEEWALL		e of 13" per each tread.	24-43		
22	STAIR SHOERAIL FOR LEVEL RUN	Select shoerail to cove	er all balcony landing tread, (if desired).	24-43		
23	FILLET	Select enough fillet to	fill all plowed handrail and all shoerail.	24-43		
24	DOUBLE-END SCREW	Select one Dowel-Fast [™] double-end wood screw for each baluster installed on open treads or level landings. This is optional, but		95		
25	BRACKETS		highly recommended. Double-end wood screws are not needed for balusters installed within shoerail. Select one bracket for each tread, (if desired).			
		See pages 93-95 for a	See pages 93-95 for any other installation hardware needed, such as, but not limited to, the following: Flush Mount Kit or Rail			
26	HARDWARE	Wood Putty or Wood	ten the handrail to the newel posts; Wall Rail Brackets for any handrail attached to the wall; Wood Plugs, slue.	93-95		
	Post to Post Newel Applications					
	Each Post to Post newel series includes several newels of different lengths. The application for the newels in each series is identified below. Shortest Utility Newel (48"-5" top face) Use this newel as the starting newel on all stairs with a 30"-34" rake rail height. Can be used as a balcony newel that is surface					
	est Utility Newel (58"—5" top f	,	mounted. Use this newel as a starting newel for stairs with a 34"-38" rake rail height and for balcony newels that will e	xtend belo	ow the floo	or
	loor Landing Newel (11" top fa	,	surface. Use this newel for the 2nd floor landing newel when not using a landing fitting assembly. Will achieve a 36" l	palcony ra	ailing heial	ht.
	nediate Landing Newel (73" ov		Use this newel for a level intermediate landing with <u>no</u> landing fitting assembly.			
	nediate Landing Newel (62" ov		Use this newel for level landings with a landing fitting assembly.			
Interr	ermediate Landing Newel (73" overall—5" top face) Use this newel for intermediate landings with 2-winder treads and a landing fitting assembly.					

103 Intermediate Landing Newel (78" overall—5" top face) Use this newel for intermediate landings with 3-winder treads and a landing fitting assembly.



IRON & WOOD POST TO POST STAIR SYSTEM

The following guidelines are designed to provide an accurate and complete list of components necessary to complete your Iron & Wood Post to Post Stair System. This checklist will provide the flexibility to comply with most building codes as they relate to handrail height and baluster spacing requirements. The following guidelines will achieve 32" minimum/36" maximum rake rail heights. Always check local building codes before installation. All products in this catalog are for interior installations only.

	Item Guidelines		Page	Part #	Qty
	SUPPORT SYSTEM				
1	SKIRTBOARD	Select skirtboard at 13" per tread, plus any additional length desired for extension beyond the first and last risers. Be sure to order	90		
2	TREADS	enough skirtboard for both sides of the stairway. Select one tread for each step. For a stair open on one side order miter-returned (MR1) and add 1½" to the skirtboard to skirtboard measurement, then refer to the next longer standard length available. For a stair open both sides order miter-returned both (MR2) and use the finished skirtboard to skirtboard measurement (measured outside to outside). For false treads see page 91.	90-91		
3	RISERS	Select one riser for each step. Select one more riser than treads per each flight because of landing tread (see #4). Note: Landing tread replaces the nosing over the last riser. For false risers see page 91.	90-91		
4	LANDING TREAD	Select sufficient lineal footage for the entire balcony and width of stairs at each landing. Note: LJ-8090-5 is suitable for all newels up to and including those that are 4" square. Larger newel posts might require the addition of a wood strip.	90		
5	COVE MOULD	Select sufficient lineal footage to go under all tread nosing (including miter-returns) and under all landing tread. Note: cove moulding is not needed under false treads.	90		
		BALUSTRADE			
6	UTILITY NEWEL	For stairs with a 30"-34" rake rail height, select the 48" Utility newel for the starting newel at the bottom of the stairway. For 34"-38" rake rail height, select the 58" Utility newel for the starting newel. If handrail and balusters will be installed on both sides of the bottom of the stairway, two of these newels will be needed. See the Post to Post Newel Applications chart at the bottom of this page for further information on Utility Newel applications. If using Box Newels, select one for the starting newel at the bottom of the stairway. If handrail and balusters will be installed on both	24-43 44-46		
-		sides of the bottom of the stairway, two of these newels will be needed. Use in the middle of a long rake run of handrail for strength. This newel does not require a handrail fitting. Pin newels are available	26.27.40		
7	PIN NEWEL	in two turning styles only. Select the intermediate landing newel with the 14½" face when not using a landing fitting assembly. If a landing fitting assembly is	36,37,40		
8	INTERMEDIATE LANDING NEWEL	Select the filterine date failing newer with the 14/2 face when the using a failuing future assertion, in a failuing future assertion is used, select the 5" face intermediate landing newel. See the Post to Post Newel Applications chart at the bottom of this page for selecting the appropriate Intermediate Landing Newel(s) for your application. Refer to the photos on page 12. If using Box Newels, select an Intermediate Box Newel.	24-43		
			44-46		
9	SECOND FLOOR LANDING	Select the 2nd Floor Landing Newel when <u>not</u> using a landing fitting assembly (36" balcony height). 42" balcony height requires the use of a landing fitting assembly. Use the 48" Utility Newel for surface mount when using a landing fitting assembly. If the newel extends below the floor surface, use the 58" Utility Newel with a landing fitting assembly. See the Newel Applications chart below	24-43		
	NEWEL	If using Box Newels, select a Box Newel or Intermediate Box Newel for the Second Floor Landing Newel.	44-46		
10	LEVEL RUN NEWEL	A level run, whether on the 2nd floor or at an intermediate landing, must include newel posts. It should match the post selected for the transition from rake to level or rake to rake (whichever is applicable). For a run of 10 feet or more, use a newel at the midpoint or every 5 to 6 feet. Place a newel at every corner.	24-46		
11	HALF NEWEL	Select the half-newel of the same style as the other full newels selected on the balcony (i.e.: 11" face or 5" face or Box Newel)	24-46		
12	OR Select the round rosette for all level run rail connections into a wall. Select the oval or rectangular rosette for all angled rail connections into a wall (when the rail meets the wall on a rake).		91		
13	Solution of the angle (month of a new and month of a new and not a new and new a		94		
14	RAKE IRON BALUSTERS FOR OPEN TREAD STAIR	Use two or three iron balusters per tread. While not necessary, an alternating pattern is frequently desired. When using two balusters per tread, please check building codes for baluster spacing compliance. Note: Scroll style balusters cannot be used three per tread.	64-72 75-77		
15	RAKE IRON BALUSTERS FOR KNEEWALL STAIR	Select iron balusters at a rate of three per tread placed on 4" to 6" centers. Subtract one baluster from the calculated total as the starting newel replaces the first baluster. While not necessary, an alternating pattern is frequently desired. Please check building codes for baluster spacing compliance.	73-74		
16	LEVEL RUN IRON BALUSTERS	Place iron balusters on 4"-6" centers. Subtract one baluster from the calculated total to account for the end of the run. Subtract one baluster for each newel post on the level run. Do not, however, subtract one fits newel post beneath the landing fitting assembly at the 2nd floor landing. While not necessary, an alternating pattern is frequently desired.	64-72 75-77		
17	HANDRAIL	Select non-plowed handrail at a rate of 13" per each tread and include enough for all level runs. Our handrails are available in 8', 10', 12', 14', & 16' lengths. Some are also available in 18' & 20' lengths. See #18 for calculating wall rail.	24-43		
18	WALL RAIL	If local building codes require wall rail, select wall rail at a rate of 13" per each tread that is closed by a wall. Also, see #20 below. Note: any of our non-plowed handrail profiles may be used as wall rail, however, be sure to check with local building codes for space requirements between the rail and the wall. Wall rail requires wall rail brackets (see #26). Select one bracket for each end of the rail	93 24-43		
	HANDRAIL FITTINGS	and at 2'-3' intervals between. If using a Landing Fitting Assembly with the Intermediate and/or Second Floor Landing Newels, match each corner of the floor plan	-		
19	(Landing Fitting Components)	to a corresponding plan on pages 87-88. Specify each fitting component needed to construct the Landing Fitting Assembly(ies).	87-88		
20	HANDRAIL FITTINGS (Miscellaneous Components)	If continuous handrail is needed to transition from the rake balusters, around a wall, and continue up the stair as wall rail, select the appropriate "S" Fitting or select two level quarterturns.	86		
21	BOTTOM BALUSTER COLLARS	Select one bottom baluster collar for each baluster. See descriptions for applications.	64-80		
22	TOP BALUSTER COLLARS	Select one top baluster collar for each baluster (if desired). See descriptions for applications.	64-80		
23	IRON BALUSTER ACCESSORIES	If using PLA44 balusters, select the appropriate number of adjustable knuckles (if desired). If medallion balusters are being used, select the corresponding number of medallions (if desired).	65, 68, 71, 80		
24	BRACKETS	Select one bracket for each tread, (if desired).	91		
25	IRON BALUSTER EPOXY	Select construction epoxy for installing the iron balusters.	83		
26	HARDWARE	See pages 93-95 for any other installation hardware needed, such as, but not limited to, the following: Flush Mount Kit or Rail & Post Fastener to fasten the handrail to the newel posts; Wall Rail Brackets for any handrail attached to the wall; Wood Plugs, Wood Putty or Wood Glue.	93-95		

Post to Post Newel Applications		
Each Post to Post newel series includes several newels of different lengths. The application for the newels in each series is identified below.		
Shortest Utility Newel (48"—5" top face)	Use this newel as the starting newel on all stairs with a 30"-34" rake rail height. Can be used as a balcony newel that is surface mounted.	
Longest Utility Newel (58"—5" top face)	Use this newel as a starting newel for stairs with a 34"-38" rake rail height and for balcony newels that will extend below the floor surface.	
2nd Floor Landing Newel (11" top face)	Use this newel for the 2nd floor landing newel when not using a landing fitting assembly. Will achieve a 36" balcony railing height.	
Intermediate Landing Newel (73" overall—141/2" top face)	Use this newel for a level intermediate landing with <u>no</u> landing fitting assembly.	
Intermediate Landing Newel (62" overall—5" top face)	Use this newel for level landings with a landing fitting assembly.	
Intermediate Landing Newel (73" overall—5" top face)	Use this newel for intermediate landings with 2-winder treads and a landing fitting assembly.	
Intermediate Landing Newel (78" overall—5" top face)	Use this newel for intermediate landings with 3-winder treads and a landing fitting assembly.	



POST TO POST STAIR SYSTEM USING RAILPRO

The following guidelines are designed to provide an accurate and complete list of components necessary to complete your RailPro Post to Post Stair System and/or Level Run. This checklist will provide the flexibility to comply with most building codes as they relate to handrail height and baluster spacing requirements. Always check local building codes before installation. All products in this catalog are for interior installations only.

	Steps	Easy Ordering Guidelines	Page	
1	SELECT A STYLE	Circle one: TRADITIONAL or CONTEMPORARY	100	
2	SPECIFY THE RAILPRO ASSEMBLY SPECIES	Circle one: ALL OAK or ALL HEMLOCK or OAK RAIL WITH HEMLOCK BALUSTERS	21	
3	SPECIFY BALUSTER SPACING	Circle one: 4" BALUSTER SPACING or 6" BALUSTER SPACING		
		Figure the RailPro assemblies at a rate of 13" per each tread. Mark the quantity of RailPro assembly(ies) needed for the rake(s):		
4	ASSEMBLY(IES) NEEDED FOR THE RAKE(S)	2' 3' 4' 5' 6' 7'	100	
	(34" assemblies are always used on the rake)			
		8' <u> </u>		
5	LEVEL RUN ASSEMBLY HEIGHT	Circle one: 34" HEIGHT or 42" HEIGHT		
		Mark the quantity of RailPro assembly(ies) needed for the level run(s) or balconies:		
6	ASSEMBLY(IES) NEEDED FOR THE LEVEL RUN(S) OR BALCONY(IES)	2' 3' 4' 5' 6' 7'	100 21 100 100 100 100 100 100 100	
	OR BALCONT(IES)	8' 9' 10' 12' 14'		
7	SPECIFY THE NEWEL POST SPECIES	Circle one: OAK or HEMLOCK		
		Select a newel for the bottom of the stair, at each landing and at every corner. Mark the quantity of newels needed:		
8	NEWEL POSTS	LJRP4046BT Traditional Newel	100	
		LJRP4001 Contemporary Newel		
		Select a half newel for everywhere a RailPro assembly meets the wall. Mark the quantity of half newels needed:		
9	HALF NEWEL POSTS	LJRP4046BT-½ Traditional Half Newel	100	
		LJRP4001-½ Contemporary Half Newel		
		Mark the quantity of wall rail needed: (specie will be the same as the specie chosen for the RailPro assembly(ies). Wall rail brackets will be needed for mounting the wall rail to the wall (see #11 below)		
10	WALL RAIL	LJRT-6012 Traditional Wall Rail	100	
		LJRC-6060 Contemporary Wall Rail		
		Mark the quantity needed of the installation hardware below:		
11		LJ-3004 Newel Mounting Kit LJ-3006 Newel Mounting Plate	93-95	
	HARDWARE	LJ-3007 Newel Mounting Hardware* LJ-3012 Wall Rail Bracket		
		* This kit is included with each RailPro newel post.		



WOOD OVER THE POST STAIR SYSTEM

The following guidelines are designed to provide an accurate and complete list of components necessary to complete your Wood Over the Post Stair System. This checklist will provide the flexibility to comply with most building codes as they relate to handrail height and baluster spacing requirements. The following guidelines will achieve 32" minimum/ 36" maximum rake rail heights. Always check local building codes before installation. All products in this catalog are for interior installations only.

Item			Guidelines	Page	Part #	Qty	
	SUPPORT SYSTEM			. 0			
1	SKIRTBOARD	Select skirtboard at 13" per tread, plus any additional length desired for extension beyond the first and last risers. Be sure to order enough skirtboard for both sides of the stairway.		90			
2	STARTING STEP	For use with volutes and t	urnouts. Select a single or double bullnose starting step matching your floor plan to those shown on page 89. g step that coordinates with the chosen volute(s) and turnout(s). Measure finished skirtboards from outside to	89,91			
3	TREADS	Select one tread for each s skirtboard to skirtboard mea	tep (except the starting step). For a stair open on one side order miter-returned (MR1) and add 1¼" to the surement, then refer to the next longer standard length available. For a stair open both sides order miter-returned shed skirtboard to skirtboard measurement (measured outside). For false treads see page 91.	90-91			
4	RISERS	Select one riser for each s	tep (except the starting step). Select one more riser than treads per each flight because of landing tread (see is the nosing over the last riser. For false risers see page 91.	90-91			
5	LANDING TREAD	Select sufficient lineal footage for the entire balcony and width of stairs at each landing. Note: LL 8000 5 is suitable for all newels up to		90			
6	COVE MOULD		age to go under all tread nosing (including miter-returns) and under all landing tread. Note: cove moulding is	90			
			BALUSTRADE				
7	STARTING FITTING	Select either a standard v an unusually long starting	olute, vertical volute, turnout, or starting easing with cap. Choose a climbing volute to eliminate the need for newel.	85			
8	PIN NEWEL		e. This newel is also used in the middle of a long rake run of handrail for strength (does not require a handrail all all ble in two turning styles only.	61-63			
9	UTILITY NEWEL (43")	Use everywhere except at	the intermediate landing corner of an L-shaped stair and in situations listed in #8 above.	49-63			
10	UTILITY NEWEL (50")	Use for balcony newel(s) to used, and the rake handra	hat will extend below the floor surface. Also use under a starting easing with cap when a starting step is <u>not</u> iil height is 34" or higher.	49-63			
11	INTERMEDIATE LANDING NEWEL	Use the 58" intermediate I in 2-winder landing situation	anding newel at the intermediate landing corner of an L-shaped stair. Use the 65" intermediate landing newel ons. Use the 73" intermediate landing newel in 3-winder situations.	49-63			
12	LEVEL RUN NEWEL	quarterturn with cap. Use	longer, use the 43" utility newel every 5 or 6 feet under a tandem cap. Place a newel at every corner under a the 50" utility newel if the newel is to extend below the 2nd floor surface.	49-63			
13	HALF NEWEL OR		e same style as the other full newels selected on the balcony.	49-63			
14	ROSETTES	into a wall (when the rail n	,	91			
15	NEWEL MOUNTING HARDWARE	utility newel.	ounting kits for each newel post (if desired). Note: The LJ-3007HDWE kit is included with each over the post	94			
16	BALUSTERS FOR VOLUTES AND TURNOUTS	30"-34" rake rail height, us height, use 42" balusters of Climbing volute requirement	our or six 13" balusters, or four 13" balusters. Turnouts require two 14" balusters, or one 13," balusters. For se 38" balusters under all standard volutes, and use 42" baluster(s) under all turnouts. For 34"-38" rake rail ander all standard volutes and turnouts. Ints: For 30" rake rail height, use three 34" and one or two 38" baluster(s). For 34" rake rail height, use three luster(s). For 36" rake rail height, use four or five 42" balusters.	49-63			
17	BALUSTERS FOR STARTING EASING WITH CAP	Use one 38" baluster for 3	0"-34" handrail height. Use one 42" baluster for 34"-38" handrail height.	49-63			
18	RAKE BALUSTERS FOR OPEN TREAD STAIR	For 30"-34" handrail height, use the 34" baluster for the 1st baluster on the tread and use the 38" baluster for the 2nd and 3rd balusters on the tread. If using three balusters per tread, substitute a 42" baluster for the 3rd baluster under each landing fitting assembly. For 34"-38" handrail height, use the 38" baluster for the 1st baluster on the tread and use the 42" baluster for the 2nd baluster on the tread. If using three balusters per tread, use the 38" baluster for the 3rd balusters on the tread, and use the 42" baluster for the 3rd baluster for the 3rd balusters per tread, use the 38" baluster for the 1st and 2nd balusters on the tread, and use the 42" baluster for the 3rd baluster on the tread. Note: when using three balusters per tread for 34"-38" rail height, the 42" baluster may not be long enough for use under a landing fitting assembly.		49-63			
19	RAKE BALUSTERS FOR KNEEWALL STAIR	Select the shortest available baluster at a rate of two or three per tread placed on 4" to 6" conters. Subtract one baluster from the		49-63			
20	LEVEL RUN BALUSTERS	Use the 38" baluster for all 36" level runs/balconies. Use the 42" baluster for all 42" level runs/balconies (exception: an over the post		49-63			
21	HANDRAIL	Select handrail at a rate o lengths. Some are also av	f 13" per each tread and include enough for all level runs. Our handrails are available in 8', 10', 12', 14', & 16' ailable in 18' & 20' lengths. See #22 for calculating wall rail.	49-63			
22	WALL RAIL	Note: any of our non-plow	uire wall rail, select wall rail at a rate of 13" per each tread that is closed by a wall. Also see #24 below. ed handrail profiles may be used as wall rail, however, be sure to check with local building codes for space rail and the wall. Wall rail requires wall rail brackets (see #30). Select one bracket for each end of the rail sen.	93 49-63			
23	HANDRAIL FITTINGS (Landing Fitting Components)	Match each corner of the Landing Fitting Assembly(floor plan to a corresponding plan on pages 87-88. Specify each fitting component needed to construct the ies).	87-88			
24	HANDRAIL FITTINGS (Miscellaneous Components)	Each newel must be cove handrail is needed to trans Fitting or selected two leve	red with a fitting. Select an opening cap for each half-newel (this fitting will be cut on the job). If continuous sition from the rake balusters, around a wall, and continue up the stair as wall rail, select the appropriate "S" a quarterturns.	86			
25	SHOERAIL FOR KNEEWALL STAIR	Select shoerail at a rate o	13" per each tread.	49-63			
26	SHOERAIL FOR LEVEL RUN	Select shoerail to cover al	l balcony landing tread, (if desired).	49-63			
27	FILLET	Select enough fillet to fill a	Il plowed handrail and all shoerail.	49-63			
28	DOUBLE-END SCREW	Select one Dowel-Fast™ double-end wood screw for each baluster installed on open treads or level landings. This is optional, but highly recommended. Double-end wood screws are not needed for balusters installed within shoerail.		95			
29	BRACKETS (Open Stairs)	Select one bracket for each tread, (if desired).		91			
30	HARDWARE See pages 93-95 for any other installation hardware needed, such as, but not limited to, the following: Wall Rail Brackets for any handrail attached to the wall; Wood Plugs, Wood Putty or Wood Glue.		93-95				
	ver the Post New						
		series includes sever	al newels of different lengths. The application for the newels in each series is identified I Use this newel under all starting fittings (except Vertical Volutes and Starting Easings with Cap), and as a balc		el that is		
	rtest Utility Newel (43")		surface mounted. (see "Longest Utility Newel" for exception on Starting Easing with Cap)	· ·		`on	
	gest Utility Newel (50")		Use this newel under a Starting Easing with Cap when a starting step is not used and the rake handrail height also be used as a balcony newel that will extend below the floor surface.	15 34 01	nigner. C	/dl1	
	rmediate Landing Newel (58" rmediate Landing Newel (65"	,	Use this newel for level intermediate landings. Use this newel for intermediate landings with 2-winder treads.				
Intermediate Landing Newel (03)		,	Jse this newel for intermediate landings with 3-winder treads.				



IRON & WOOD OVER THE POST STAIR SYSTEM

The following guidelines are designed to provide an accurate and complete list of components necessary to complete your Iron & Wood Over the Post Stair System. This checklist will provide the flexibility to comply with most building codes as they relate to handrail height and baluster spacing requirements. The following guidelines will achieve 32" minimum/36" maximum rake rail heights. Always check local building codes before installation. All products in this catalog are for interior installations only.

	ltem	Guidelines	Page	Part #	Qty
		SUPPORT SYSTEM			
1	SKIRTBOARD	Select skirtboard at 13" per tread, plus any additional length desired for extension beyond the first and last risers. Be sure to order enough skirtboard for both sides of the stairway.	90		
2	STARTING STEP	For use with volutes and turnouts. Select a single or double bullnose starting step matching your floor plan to those shown on page 89. Be sure to select a starting step that coordinates with the chosen volute(s) and turnout(s). Measure finished skirtboards from outside to outside. For false starting steps see page 91.	89,91		
3	TREADS	Select one tread for each step (except the starting step). For a stair open on one side order miter-returned (MR1) and add 1¼" to the skirtboard to skirtboard measurement, then refer to the next longer standard length available. For a stair open both sides order miter-returned both (MR2) and use the finished skirtboard to skirtboard measurement (measured outside to outside). For false treads see page 91.	90-91		
4	RISERS	Select one riser for each step (except the starting step). Select one more riser than treads per each flight because of landing tread (see #5). Landing tread replaces the nosing over the last riser. For false risers see page 91.	90-91		
5	LANDING TREAD	Select sufficient lineal footage for the entire balcony and width of stairs at each landing. Note: LJ-8090-5 is suitable for all newels up to and including those that are 4" square. Larger newel posts might require the addition of a wood strip.	90		
6	COVE MOULD	Select sufficient lineal footage to go under all tread nosing (including miter-returns) and under all landing tread. Note: cove moulding is not needed under false treads.	90		
		BALUSTRADE			
7	STARTING FITTING	Select either a standard volute, vertical volute, turnout, or starting easing with cap. Choose a climbing volute to eliminate the need for an unusually long starting newel.	85		
8		Iron newels can only be used as starting newels at the bottom of the stairway because they require a starting step for installation. If handrail and balusters will be installed on both sides, two of these newels will be needed. See steps #9, #10 & #11 below if using wood newels as the starting newels.	78		
9	WOOD PIN NEWEL	Use under a vertical volute. This newel is also used in middle of a long rake run of handrail for strength (does not require a handrail fitting). Pin newels are available in two turning styles only.	61-63		
10	WOOD UTILITY NEWEL (43")	Use everywhere except at the intermediate landing corner of an L-shaped stair and in situations listed in #9 above. See the Over the Post Newel Applications chart at the bottom of the previous page for further information on over the post wood newel applications.	49-63		
11	WOOD UTILITY NEWEL (50")	Use for balcony newel(s) that will extend below the floor surface. Also use under a starting easing with cap when a starting step is <u>not</u> used, and the rake handrail height is 34" or higher.	49-63		
12	WOOD INTERMEDIATE	Use the 58" intermediate landing newel at the intermediate landing corner of an L-shaped stair. Use the 65" intermediate landing newel in 2-winder landing situations. Use the 73" intermediate landing newel in 3-winder situations.	49-63		
13	WOOD LEVEL RUN NEWEL	If the balcony is 10 feet or longer, use the 43" utility newel every 5 or 6 feet under a tandem cap. Place a newel at every corner under a quarterturn with cap. Use the 50" utility newel if the newel is to extend below the 2nd floor surface.	49-63		
14	WOOD HALF NEWEL	Select the half-newel of the same style as the other full newels selected on the balcony.	49-63		
15	OR ROSETTES	Select the round rosette for all level run rail connections into a wall. Select the oval or rectangular rosette for all angled rail connections into a wall (when the rail meets the wall on a rake).	91		
16	NEWEL MOUNTING	Select an Iron Newel Mounting Kit for each iron newel being used.	78		
10	HARDWARE	Select one of the newel mounting kits for each wood newel post being used. Note: The LJ-3007HDWE kit is included with each over the post wood utility newel.	94		
17	IRON BALUSTERS FOR VOLUTES AND TURNOUTS	Standard volutes require six iron balusters. Climbing volutes require five iron balusters. Turnouts require two iron balusters. Scroll balusters cannot be used under volutes or turnouts.	64-72 75-77		
18	IRON BALUSTERS FOR STARTING EASING WITH CAP	Use one iron baluster under each Starting Easing with Cap.	64-72 75-77		
19	RAKE IRON BALUSTERS FOR OPEN TREAD STAIR	Use two or three iron balusters per tread. While not necessary, an alternating pattern is frequently desired. When using two balusters per tread, please check building codes for baluster spacing compliance. Note: Scroll style balusters cannot be used three per tread.	64-72 75-77		
20	RAKE IRON BALUSTERS FOR KNEEWALL STAIR	Select iron balusters at a rate of three per tread placed on 4" to 6" centers. Subtract one baluster from the calculated total as the starting newel replaces the first baluster. While not necessary, an alternating pattern is frequently desired. Please check building codes for baluster spacing compliance.	73-74		
21	LEVEL RUN IRON BALUSTERS	Place iron balusters on 4"-6" centers. Subtract one baluster from the calculated total to account for the end of the run. Subtract one baluster for each newel post on the level run. Do not, however, subtract one for the newel post beneath the landing fitting assembly at the 2nd floor landing. While not necessary, an alternating pattern is frequently desired.	64-72 75-77		
22	HANDRAIL	Select handrail at a rate of 13" per each tread and include enough for all level runs. Our handrails are available in 8', 10', 12', 14', & 16' lengths. Some are also available in 18' & 20' lengths. See #23 for calculating wall rail.	49-63		
23	WALL RAIL	If local building codes require wall rail, select wall rail at a rate of 13" per each tread that is closed by a wall. See #25 below. Note: any of our non-plowed handrail profiles may be used as wall rail, however, be sure to check with local building codes for space requirements between the rail and the wall. Wall rail requires wall rail brackets (see #31). Select one bracket for each end of the rail and at 2'-3' intervals between.	93 49-63		
24	HANDRAIL FITTINGS (Landing Fitting Components)	Match each corner of the floor plan to a corresponding plan on pages 87-88. Specify each fitting component needed to construct the Landing Fitting Assembly(ies).	87-88		
25	HANDRAIL FITTINGS (Miscellaneous Components)	Each newel must be covered with a fitting. Select an opening cap for each half-newel (this fitting will be cut on the job). If continuous handrail is needed to transition from the rake balusters, around a wall, and continue up the stair as wall rail, select the appropriate "S" Fitting or select 2 level guarterturns.	86		
26	BOTTOM BALUSTER COLLARS	Select one bottom baluster collar for each baluster. See descriptions for applications.	64-80		
27	TOP BALUSTER COLLARS	Select one top baluster collar for each baluster (if desired). See descriptions for applications.	64.80		
28	IRON BALUSTER ACCESSORIES	If using PLA44 balusters, select the appropriate number of adjustable knuckles (if desired). If medallion balusters are being used, select the corresponding number of medallions (if desired).	65, 68, 71, 80		
29	BRACKETS (Open Stairs)	Select one bracket for each tread, (if desired).	91		
30	IRON BALUSTER EPOXY	Select construction epoxy for installing the iron balusters.	83		
31	HARDWARE	See pages 93-95 for any other installation hardware needed, such as, but not limited to, the following: Wall Rail Brackets for any handrail attached to the wall; Wood Plugs, Wood Putty or Wood Glue.	93-95		





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